

TABLE OF CONTENT

1	NEW ERA OF MANUFACTURING TECHNOLOGIES.....	1
1.1	Research objectives.....	3
1.2	Structure and solution approach.....	4
2	FUNDAMENTALS AND STATE OF THE ART.....	7
2.1	Service-oriented industrial automation systems.....	7
2.1.1	Industrial automation systems.....	7
2.1.2	Service-oriented architecture	10
2.1.3	Paradigm shift towards service-oriented industrial automation systems.....	16
2.2	“Industrie 4.0”	21
2.2.1	Four dimensions of Industrie 4.0	21
2.2.2	Economic potential	22
2.2.3	RAMI 4.0.....	23
2.2.4	I4.0 System components	24
2.3	Commissioning of fluid power systems	32
2.3.1	Commissioning	32
2.3.2	Plug-and-Produce	36
2.4	Technology and research gap.....	40
2.4.1	State of the art in the industry	40
2.4.2	State of research in the scientific community	41
2.4.3	Summary	44
3	COMMISSIONING ANALYSIS OF FLUID POWER SYSTEMS.....	46
3.1	Design of the fluid power demonstrator platform	46
3.1.1	Design of the pneumatic handling system	48
3.1.2	Design of the linear hydraulic system	49
3.1.3	Basic information and communication infrastructure	51
3.2	Commissioning of the reference systems.....	53
3.2.1	Commissioning of the pneumatic handling system	55
3.2.2	Commissioning of the linear hydraulic system	56
3.3	Commissioning analysis	57
3.3.1	Task structure.....	59
3.3.2	The knowledge pyramid in the commissioning process	61

3.4 Summary of challenges for automated commissioning	63
4 CONCEPT OF A SERVICE-ORIENTED SYSTEM FOR PLUG-AND-PRODUCE	65
4.1 Requirements for the Plug-and-Produce system	65
4.2 Modeling and design approach	66
4.3 Structure of the I4.0 fluid power systems	68
4.4 Fluid power I4.0 Component	71
4.4.1 SM Plug-and-Produce.....	72
4.4.2 SM Fluid Power	76
4.4.3 SM Proprietary Functionality	77
4.4.4 SM Topology	80
4.4.5 SM Communication	82
4.5 Human-machine interaction	83
5 REALIZATION OF THE FLUID POWER I4.0 SYSTEM.....	85
5.1 IT-Retrofit.....	85
5.2 Deployment overview of the I4.0 Components	86
5.3 AAS Runtime environment.....	87
5.4 PnP-Engine for process composition	89
5.5 Human-machine interface	93
5.6 Fluid services	95
5.7 Error handling and sequence consistency	102
6 VALIDATION AND EVALUATION	104
6.1 Proof of concept.....	104
6.2 Evaluation	106
6.2.1 Plug-and-Produce analysis and benchmark	107
6.2.2 Aspects of system development and cost-benefit estimations	118
7 CONCLUSION.....	122
REFERENCES.....	127
CURRICULUM VITAE	141
APPENDIX.....	142