

Contents

About the editors — V

List of contributing authors — XIII

Mansha Ghai, Nivedita Agnihotri, Vikas Kumar, Rajesh Agnihotri, Amit Kumar and Komal Sahu

1 Global organic acids production and their industrial applications — 1

- 1.1 Introduction — 1
- 1.2 Citric acid — 2
- 1.3 Succinic acid — 5
- 1.4 Lactic acid — 6
- 1.5 Fumaric acid — 7
- 1.6 Gluconic acid — 8
- 1.7 Itaconic acid — 9
- 1.8 Alpha-ketoglutaric acid — 10
- 1.9 Malic acid — 10
- 1.10 Butyric acid — 11
- 1.11 Conclusions — 12
- References — 12

Birhan Aynalem, Himani Negi, Yigrem Alemu, Nirmala Sehrawat, and Amit Kumar

2 Citric acid: fermentative production using organic wastes as feedstocks — 21

- 2.1 Introduction — 21
- 2.2 Microbial sources and fermentative production of citric acid — 22
- 2.3 Organic wastes as potential resource for citric acids production — 26
 - 2.3.1 Citric acid production using fruit wastes and peels — 26
 - 2.3.2 Citric acid production using agricultural wastes — 28
- 2.4 Recovery and purification of citric acid — 29
- 2.5 Applications of citric acid — 30
- 2.6 Conclusions — 30
- References — 31

Sushmita Chauhan, Shreya Mitra, Mukesh Yadav and Amit Kumar

3 Microbial production of lactic acid using organic wastes as low-cost substrates — 35

- 3.1 Introduction — 35
- 3.2 Lactic acid production using organic wastes — 37
 - 3.2.1 Corn stover and corncob for lactic acid production — 37
 - 3.2.2 Rice-washing drainage and rice straw for lactic acid production — 41
 - 3.2.3 Spent coffee grounds (SCG) for lactic acid production — 42

3.2.4	Paper sludge for lactic acid production —	42
3.2.5	Sugarcane bagasse and molasses for lactic acid production —	43
3.2.6	Lactic acid production using wheat straw —	43
3.2.7	Production of lactic acid using corn steep liquor —	43
3.2.8	Production of lactic acid using organic fraction of municipal solid wastes (OFMSW) —	44
3.2.9	Production of lactic acid using agave bagasse —	44
3.2.10	Production of lactic acid using cheese whey —	44
3.3	Applications of lactic acid —	45
3.3.1	Applications of lactic acid in food industry —	45
3.3.2	Applications of lactic acid in pharmaceutical industry —	45
3.3.3	Polylactic acid (PLA) —	46
3.4	Conclusions —	46
	References —	46

Mayank Raj, Tamanna Devi, Vikas Kumar, Prabhakar Mishra, Sushil Kumar Upadhyay, Mukesh Yadav, Anil Kr Sharma, Nirmala Sehwat, Sunil Kumar and Manoj Singh

4 Succinic acid: applications and microbial production using organic wastes as low cost substrates — 51

4.1	Introduction —	52
4.2	Strategies and methods of succinic acid production —	53
4.2.1	Production of succinic acid by bacteria —	54
4.2.2	Production of succinic acid by fungi —	55
4.3	Optimization of various parameters for succinic acid production —	56
4.3.1	pH —	56
4.3.2	CO ₂ concentrations —	56
4.3.3	Redox potential —	57
4.4	Metabolic engineering of succinic acid —	57
4.5	Production of succinic acid utilizing low cost of raw materials (agro-industrial waste) —	58
4.5.1	From cane molasses —	58
4.5.2	Fermentative production of succinic acid from straw hydrolysate —	58
4.5.3	From vine shoots and surplus grape must —	59
4.5.4	Conversion of crop stalk wastes into succinic acid production —	59
4.5.5	Production of succinic acid from pineapple peel waste —	59
4.6	Recovery and purification of succinic acid —	60
4.6.1	Filtration/ultra-filtration —	60
4.6.2	Crystallization —	61
4.6.3	Selective extraction —	61
4.6.4	Ion exchange and sorption —	61
4.6.5	Electro dialysis —	62

- 4.7 Applications of succinic acid — 62
- 4.8 Conclusion and future prospective — 63
- References — 64

Masrat Mohmad, Nivedita Agnihotri and Vikas Kumar

5 Fumaric acid: fermentative production, applications and future perspectives — 69

- 5.1 Introduction — 69
- 5.2 General properties of fumaric acid — 70
- 5.3 Fermentative production of fumaric acid — 71
 - 5.3.1 Fermentation as a green and economic alternative for fumaric acid production — 72
 - 5.3.2 Potential fumaric acid producing microorganisms — 73
 - 5.3.3 Optimum conditions for fumaric acid production — 74
- 5.4 Biochemical aspects of fumaric acid — 76
- 5.5 Key strategies to accelerate fumaric acid production — 77
 - 5.5.1 Gene modification in microbial strains — 78
 - 5.5.2 Mutagenesis of *Rhizopus* spp. to improve fumaric acid production — 78
 - 5.5.3 Morphology control — 79
- 5.6 Auxiliary substrates for fumaric acid production — 80
 - 5.6.1 Xylose — 81
 - 5.6.2 Glycerol (propane-1,2,3-triol) — 81
 - 5.6.3 Waste apples — 82
 - 5.6.4 Waste water from brewery — 83
 - 5.6.5 Food waste — 83
- 5.7 Post-processing and purification of fumaric acid (downstream process) — 83
- 5.8 An outlook towards the application aspects of fumaric acid — 84
 - 5.8.1 Applications in food industries — 85
 - 5.8.2 Role in dairy and poultry — 85
 - 5.8.3 Hotspot compound for resin industry — 86
 - 5.8.4 Fumaric acid and green chemistry (green approach for Beckmann rearrangement) — 88
 - 5.8.5 Medicinal applications — 88
- 5.9 Conclusion and future perspectives — 89
- References — 90

Monika Chopra, Vikas Kumar, Manoj Singh and Neeraj K. Aggarwal

6 An overview about the approaches used in the production of alpha-ketoglutaric acid with their applications — 95

- 6.1 Introduction — 96
- 6.2 Production of α -ketoglutaric acid — 96

- 6.2.1 Synthesis of alpha ketoglutarate from succinate and succinate semialdehyde — **97**
- 6.2.2 Synthesis of α -ketoglutarate from iso-citrate in a glycerol medium with Mn — **97**
- 6.3 Alpha-ketoglutaric acid as a product of bacterial oxidation of glucose — **99**
- 6.4 Alpha-ketoglutaric acid production by *Yarrowia lipolytica* yeasts — **100**
- 6.5 Utilization of *Proteus mirabilis* L-amino acid deaminase for the single step production of alpha ketoglutaric acid from glutamic acid — **101**
- 6.6 Substrates used for the production of alpha-ketoglutaric acid — **102**
- 6.7 Significance of alpha-ketoglutaric acid — **103**
- 6.8 Future prospects and advancements — **104**
- References — **105**

Mayank Raj, Manoj Singh, Vikas Kumar, Tamanna Devi, Sushil Kumar Upadhyay, Prabhakar Mishra, Sunil Kumar, Mukesh Yadav, Nirmala Sehrawat and Mamta Kumari

7 Gluconic acid: strategies for microbial production using organic waste and applications — 111

- 7.1 Introduction — **112**
- 7.2 Physico-chemical properties of gluconic acid — **113**
- 7.3 Strategies for gluconic acid production — **113**
- 7.3.1 Gluconic acid production through bacteria — **115**
- 7.3.2 Gluconic acid production through fungi — **116**
- 7.3.3 Fermentative production of gluconic acid using wastes — **117**
- 7.4 Application in industry and biomedicine — **119**
- 7.5 Conclusions — **120**
- References — **121**

Meena Sindhu, Shikha Mehta, Shubham Kumar, Baljeet Singh Saharan, Kamla Malik, Monika Kayasth and Sushil Nagar

8 Itaconic acid: microbial production using organic wastes as cost-effective substrates — 125

- 8.1 Introduction — **125**
- 8.2 Application of IA — **126**
- 8.3 Microbial production of IA — **127**
- 8.3.1 Submerged fermentation (SmF) — **128**
- 8.3.2 Solid state fermentation (SSF) — **129**
- 8.4 Low cost organic waste as substrate for IA production — **130**
- 8.5 Microorganisms involved in production of IA using organic waste — **131**
- 8.5.1 *Aspergillus* strains — **131**
- 8.5.2 *Ustilago* strains — **133**
- 8.5.3 Other natural producers — **134**

8.6	Extraction of IA —	134
8.6.1	Biomass removal —	134
8.6.2	Product Isolation and purification —	136
8.7	Problems associated with IA fermentation from agrowaste —	137
8.7.1	Effect of substrate and microbial strains —	138
8.7.2	Effect of metal ions and other inhibitors —	140
8.8	Conclusion and future perspectives —	141
	References —	142

Mukesh Yadav, Nirmala Sehwat, Sunil Kumar, Anil Kumar Sharma, Manoj Singh and Amit Kumar

9	Malic acid: fermentative production and applications —	149
9.1	Introduction —	149
9.1.1	Strategies for malic acid production —	150
9.1.2	Microbial malic acid production: developments and advances in bioprocess technology —	151
9.1.3	Microbial organic acids production (malic acid): an environment friendly approach —	155
9.1.4	Major substrates to produce microbial malic acid —	156
9.1.5	Applications of malic acid, climate change and industrial perspective —	156
9.2	Conclusions and future perspectives —	157
	References —	158

Urvasha Patyal, Vikas Kumar, Manoj Singh, Amit Kumar, Anil K. Sharma, Syed Fahad Ali and Sheikh Mudasir Syed

10	Butyric acid: fermentation production using organic waste as low-cost feedstocks —	163
10.1	Introduction —	163
10.2	Butyric acid features and applications —	164
10.3	Butyric acid production —	165
10.3.1	Metabolic Pathway —	167
10.3.2	Efficient production of butyric acid with low-cost feedstock —	167
10.4	Product recovery —	170
10.4.1	Acidification —	170
10.4.2	Ion exchange —	171
10.4.3	Solvent extraction —	171
10.4.4	Distillation —	171
10.4.5	Esterification —	171
10.4.6	Membrane methods —	172
10.5	Conclusion and future perspective —	172
	References —	172

Sachin Kumar, Priya Panwar, Nirmala Sehrawat, Sushil Kumar Upadhyay, Anil Kumar Sharma, Manoj Singh and Mukesh Yadav

11 Oxalic acid: recent developments for cost-effective microbial production — 177

- 11.1 Introduction — **177**
- 11.2 Various strategies/methods for production of oxalic acid — **178**
 - 11.2.1 Carbohydrate oxidation — **179**
 - 11.2.2 Synthesis from carbon monoxide — **179**
 - 11.2.3 Synthesis from alkali formate — **179**
- 11.3 Microbial production of oxalic acid — **180**
 - 11.3.1 Production of oxalic acid from bacterial sources — **180**
 - 11.3.2 Production of fungal oxalic acid — **180**
- 11.4 Production of oxalic acid by utilization of cost effective raw substrates or agro-industrial wastes — **185**
- 11.5 Potential advantages of producing oxalic acid from microbial sources — **186**
- 11.6 Various applications of oxalic acid — **187**
- 11.7 Conclusions and future perspectives — **189**
 - References — **190**

Index — 195