## **Contents**

## Preface xiii

1	Tribological Characterization of Biocomposites: An Overview $\ 1$
	Manickam Ramesh, Thangamani Vinitha, and Manickam Tamil Selvan
1.1	Introduction 1
1.2	Tribological Characterization 2
1.2.1	Flax Reinforcement 3
1.2.2	Coconut Coir Reinforcement 4
1.2.3	Banana Reinforcement 4
1.2.4	Hemp Reinforcement 4
1.2.5	Ramie Reinforcement 5
1.2.6	Calotropis gigantea Reinforcement 5
1.2.7	Kenaf Reinforcement 6
1.2.8	Betel Nut Fibers 7
1.3	Parameters Influencing the Tribological Characteristics 8
1.3.1	Impact of Reinforcement Orientation on Wear Behavior 8
1.3.2	Effect of Reinforcement Volume Fraction on Wear Behavior 9
1.3.3	Effect of Fillers on Wear Behavior 11
1.3.4	Influence of Surface Modification on Wear Behavior 11
1.4	Morphology Analysis of Tribological Characteristics 12
1.5	Conclusion 14
	References 15
2	Tribological Properties of the Natural Fiber-Reinforced Epoxy
	Composites 19
	Lin Feng Ng and Mohd Yazid Yahya
2.1	Introduction 19
2.2	Fiber-Reinforced Composites 20
2.3	Cellulosic Natural Fibers 22
24	Impact of Tribology on the Environment and Industry 23



vi	Contents	
	2.5	Tribological Properties of FRPs 25
	2.5.1	Tribological Properties of Natural Fiber-Reinforced Epoxy
		Composites 25
	2.5.2	Tribological Properties of Natural Fiber-Reinforced Epoxy Hybrid
		Composites 30
	2.6	Conclusion 33
		References 34
	3	Wear Properties of Flax/Epoxy-Based Composites With
		Different Machining Parameters 39
		K.R. Sumesh, Petr Spatenka, and G. Rajeshkumar
	3.1	Introduction 39
	3.2	Materials and Methods 40
	3.2.1	Method 40
	3.2.2	Wear Testing 40
	3.3	Results and Discussion 41
	3.3.1	Wear Results 41
	3.4	Conclusions 43
		References 43
	4	Polyester-Based Biocomposites for Tribological
		Applications 47
		Anand Gobiraman, Santhosh Nagaraja, and Vishvanathperumal
		Sathiyamoorthi
	4.1	Introduction: Background and Driving Forces 47
	4.2	Materials and Methods 49
	4.2.1	Natural Fibers 49
	4.2.2	Polyester–Natural Fiber Composites 49
	4.2.3 4.2.4	Hybrid Polyester—Composites 50 Methods of Production of Biocomposites 51
	4.2.4.1	Methods of Production of Biocomposites 51 Stratification 51
	4.2.4.1	Hand Lay-Up Method 52
	4.2.4.3	Vacuum Bagging Technique 52
	4.2.4.4	Tribological Tests on Natural Fiber-Reinforced Polyester-Based
		Biocomposites 52
	4.3	Tribological Characteristics of Polyester-Based Biocomposites 53
	4.4	Polyester-Based Biocomposites for Tribological Applications 59
	4.5	Conclusions 60
		References 61
	5	Tribological Properties of the Natural Fiber-Reinforced Vinyl
		Ester Composites 65
		Krushna Gouda, Muthukumar Chandrasekar, Vellaichamy Parthasarathy,
		Senthilkumar Krishnasamy, and Senthil Muthu Kumar Thiagamani
	5.1	Introduction 65
	5.2	Natural Fiber-Based VE Composite 70

5.3 5.4	Problems Associated with Natural Fiber-Based Composite 71 Conclusion 71
	References 71
6	Friction and Sliding Wear Properties of the Natural Fiber-Reinforced Polypropylene Composites 75 Emel Kuram
6.1	Introduction 75
6.2	Polypropylene 76
6.3	Natural Fibers 76
6.4	Natural Fiber-Reinforced PP Composites 80
6.5	Tribological Properties of Natural Fiber-Reinforced PP Composites 83
6.5.1	Friction Coefficient of Natural Fiber-Reinforced PP Composites 86
6.5.2	Wear Behavior of Natural Fiber-Reinforced PP Composites 90
6.6	Conclusions 94
	Acknowledgments 94
	References 95
7	Wear Behavior of the Natural Fiber-Reinforced Thermoplastic
	Composites 105
	Ramu Sundaramoorthy, Vellaichamy Parthasarathy, Jeyanthi Subramanian,
	Lin Feng Ng, and Naveen Jesuarockiam
7.1	Introduction 105
7.2	Wear Testing Methods 105
7.3	Factors Affecting Wear Behavior of the Composite 107
7.4	Motion Type 107
7.5	Load 107
7.6	Velocity 107
7.7	Temperature 108
7.8	Test Duration 108
7.9	Performance Metrics From the Wear Test 108
7.10	Wear Studies on Natural Fiber-Reinforced Thermoplastic
	Composites 109
7.11	Conclusion 113
	References 113
8	Tribological Characterization of the Natural Fiber-Reinforced
	Polyimide Composites 115
	Anand Gobiraman, Santhosh Nagaraja, and
	Vishvanathperumal Sathiyamoorthi
8.1	Introduction: Background and Driving Forces 115
8.2	Materials and Methods 117
8.2.1	Natural Fibers 118
8.2.2	Methods of Production of Natural Fiber-Reinforced Polymer
	Composites 119

<ul> <li>8.2.2.1 Stratification 120</li> <li>8.2.2.2 Hand Layup 120</li> <li>8.2.2.3 Vacuum Bagging Technique 121</li> <li>8.3 Polyimides 121</li> <li>8.4 Natural Fibers/Polyimides Composites 121</li> <li>8.5 Tribological Applications of Natural Fibers/Polyimides Composites 122</li> <li>8.6 Conclusions 124 References 125</li> <li>9 Investigations of the Friction and Wear Resistance of the Natural Fiber-Reinforced Polyamide Composites 129 ibrahim Can Kaymaz, Alperen Doğru, Miray Batıkan Kandemir, and Mehmet Özgür Seydibeyoğlu</li> <li>9.1 Introduction 129</li> <li>9.1.1 Thermosetting 130</li> <li>9.1.2 Thermoplastics 130</li> <li>9.1.3 Thermoplastic Composites 131</li> <li>9.1.4 Thermoplastic Polymer Matrix 132</li> <li>9.1.5 Fibers 133</li> <li>9.2 Natural Fiber-Reinforcement Polyamide 134</li> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fiber 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.3 Priction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>00 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> <li>10.4 Bamboo Fiber 162</li> </ul>	viii	Contents	
<ul> <li>8.2.2.3 Vacuum Bagging Technique 121</li> <li>8.3 Polyimides 121</li> <li>8.4 Natural Fibers/Polyimides Composites 121</li> <li>8.5 Tribological Applications of Natural Fibers/Polyimides Composites 122</li> <li>8.6 Conclusions 124 References 125</li> <li>9 Investigations of the Friction and Wear Resistance of the Natural Fiber-Reinforced Polyamide Composites 129 ibrahim Can Kaymaz, Alperen Doğru, Miray Batıkan Kandemir, and Mehmet Özgür Seydibeyoğlu</li> <li>9.1 Introduction 129</li> <li>9.1.1 Thermosetting 130</li> <li>9.1.2 Thermoplastics 130</li> <li>9.1.3 Thermoplastic Composites 131</li> <li>9.1.4 Thermoplastic Polymer Matrix 132</li> <li>9.1.5 Fibers 133</li> <li>9.2 Natural Fiber-Reinforcement Polyamide 134</li> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fibers 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.2.3 Mineral Fiber 135</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear 145</li> <li>9.3.3 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>		8.2.2.1	Stratification 120
<ul> <li>8.2.2.3 Vacuum Bagging Technique 121</li> <li>8.3 Polyimides 121</li> <li>8.4 Natural Fibers/Polyimides Composites 121</li> <li>8.5 Tribological Applications of Natural Fibers/Polyimides Composites 122</li> <li>8.6 Conclusions 124 References 125</li> <li>9 Investigations of the Friction and Wear Resistance of the Natural Fiber-Reinforced Polyamide Composites 129 ibrahim Can Kaymaz, Alperen Doğru, Miray Batıkan Kandemir, and Mehmet Özgür Seydibeyoğlu</li> <li>9.1 Introduction 129</li> <li>9.1.1 Thermosetting 130</li> <li>9.1.2 Thermoplastics 130</li> <li>9.1.3 Thermoplastic Composites 131</li> <li>9.1.4 Thermoplastic Polymer Matrix 132</li> <li>9.1.5 Fibers 133</li> <li>9.2 Natural Fiber-Reinforcement Polyamide 134</li> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fibers 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.2.3 Mineral Fiber 135</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear 145</li> <li>9.3.3 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>		8.2.2.2	Hand Layup 120
<ul> <li>8.3 Polyimides 121</li> <li>8.4 Natural Fibers/Polyimides Composites 121</li> <li>8.5 Tribological Applications of Natural Fibers/Polyimides Composites 122</li> <li>8.6 Conclusions 124 References 125</li> <li>9 Investigations of the Friction and Wear Resistance of the Natural Fiber-Reinforced Polyamide Composites 129 ibrahim Can Kaymaz, Alperen Doğru, Miray Batıkan Kandemir, and Mehmet Özgür Seydibeyoğlu</li> <li>9.1 Introduction 129</li> <li>9.1.1 Thermosetting 130</li> <li>9.1.2 Thermoplastics 130</li> <li>9.1.3 Thermoplastic Composites 131</li> <li>9.1.4 Thermoplastic Polymer Matrix 132</li> <li>9.1.5 Fibers 133</li> <li>9.2 Natural Fiber-Reinforcement Polyamide 134</li> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fiber 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.2.2 Plant Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear 145</li> <li>9.3.3 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>		8.2.2.3	· · · · · · · · · · · · · · · · · · ·
<ul> <li>8.4 Natural Fibers/Polyimides Composites 121</li> <li>8.5 Tribological Applications of Natural Fibers/Polyimides Composites 122</li> <li>8.6 Conclusions 124 References 125</li> <li>9 Investigations of the Friction and Wear Resistance of the Natural Fiber-Reinforced Polyamide Composites 129 ibrahim Can Kaymaz, Alperen Doğru, Miray Batıkan Kandemir, and Mehmet Özgür Seydibeyoğlu</li> <li>9.1 Introduction 129</li> <li>9.1.1 Thermosetting 130</li> <li>9.1.2 Thermoplastics 130</li> <li>9.1.3 Thermoplastic Composites 131</li> <li>9.1.4 Thermoplastic Polymer Matrix 132</li> <li>9.1.5 Fibers 133</li> <li>9.2 Natural Fiber-Reinforcement Polyamide 134</li> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fibers 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.2.2 Plant Fiber 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.3 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>		8.3	
8.5 Tribological Applications of Natural Fibers/Polyimides Composites 122 8.6 Conclusions 124 References 125  9 Investigations of the Friction and Wear Resistance of the Natural Fiber-Reinforced Polyamide Composites 129 Ibrahim Can Kaymaz, Alperen Doğru, Miray Batıkan Kandemir, and Mehmet Özgür Seydibeyoğlu  9.1 Introduction 129 9.1.1 Thermosetting 130 9.1.2 Thermoplastics 130 9.1.3 Thermoplastics Composites 131 9.1.4 Thermoplastic Polymer Matrix 132 9.1.5 Fibers 133 9.2 Natural Fiber-Reinforcement Polyamide 134 9.2.1 Polyamide 134 9.2.2 Natural Fiber 135 9.2.2.2 Plant Fiber 135 9.2.2.2 Plant Fiber 135 9.2.2.3 Mineral Fiber 141 9.2.4 Production 141 9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142 9.3.1 Friction 142 9.3.2 Wear 145 9.3.3 Testing and Measurement 148 9.3.3.1 Friction Test Methodologies 148 9.3.3.2 Wear Test Methodologies 148 9.3.3.2 Wear Test Methodologies 148 9.3.3.4 Applications 149 References 150  10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam 10.1 Introduction 159 10.2 Oil Palm Fiber 160 10.3 Jute Fiber 161		8.4	•
8.6 Conclusions 124 References 125  9 Investigations of the Friction and Wear Resistance of the Natural Fiber-Reinforced Polyamide Composites 129 ibrahim Can Kaymaz, Alperen Doğru, Miray Batıkan Kandemir, and Mehmet Özgür Seydibeyoğlu  9.1 Introduction 129 9.1.1 Thermosetting 130 9.1.2 Thermoplastics 130 9.1.3 Thermoplastic Composites 131 9.1.4 Thermoplastic Polymer Matrix 132 9.1.5 Fibers 133 9.2 Natural Fiber-Reinforcement Polyamide 134 9.2.1 Polyamide 134 9.2.2 Natural Fibers 135 9.2.2.1 Animal Fiber 135 9.2.2.2 Plant Fiber 135 9.2.2.2 Plant Fiber 135 9.2.3 Mineral Fiber 141 9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142 9.3.1 Friction 142 9.3.2 Wear 145 9.3.3 Testing and Measurement 148 9.3.3.1 Friction Test Methodologies 148 9.3.3.2 Wear Test Methodologies 148 9.3.3.4 Applications 149 References 150  10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam 10.1 Introduction 159 10.2 Oil Palm Fiber 160 10.3 Jute Fiber 161		8.5	·
References 125  Investigations of the Friction and Wear Resistance of the Natural Fiber-Reinforced Polyamide Composites 129 ibrahim Can Kaymaz, Alperen Doğru, Miray Batıkan Kandemir, and Mehmet Özgür Seydibeyoğlu  Introduction 129  9.1.1 Thermosetting 130  9.1.2 Thermoplastics 130  9.1.3 Thermoplastic Composites 131  9.1.4 Thermoplastic Polymer Matrix 132  9.1.5 Fibers 133  9.2 Natural Fiber-Reinforcement Polyamide 134  9.2.1 Polyamide 134  9.2.2 Natural Fiber 135  9.2.2.1 Animal Fiber 135  9.2.2.2 Plant Fiber 135  9.2.2.2 Plant Fiber 141  9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142  9.3.1 Friction 142  9.3.2 Wear 145  9.3.3 Testing and Measurement 148  9.3.3.1 Friction Test Methodologies 148  9.3.3.2 Wear Test Methodologies 148  9.3.3.4 Applications 149  References 150  10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159  Niket Suresh Powar and Mariyappan Shanmugam  10.1 Introduction 159  10.2 Oil Palm Fiber 160  10.3 Jute Fiber 161			Composites 122
9 Investigations of the Friction and Wear Resistance of the Natural Fiber-Reinforced Polyamide Composites 129 ibrahim Can Kaymaz, Alperen Doğru, Miray Batıkan Kandemir, and Mehmet Özgür Seydibeyoğlu Introduction 129 9.1.1 Introduction 129 9.1.2 Thermosetting 130 9.1.2 Thermoplastic Composites 131 9.1.4 Thermoplastic Polymer Matrix 132 9.1.5 Fibers 133 9.2 Natural Fiber-Reinforcement Polyamide 134 9.2.1 Polyamide 134 9.2.2 Natural Fibers 135 9.2.2.1 Animal Fiber 135 9.2.2.2 Plant Fiber 135 9.2.2.2 Plant Fiber 141 9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142 9.3.1 Friction 142 9.3.2 Wear 145 9.3.3 Testing and Measurement 148 9.3.3.1 Friction Test Methodologies 148 9.3.3.2 Wear Test Methodologies 148 9.3.3.3 Applications 149 References 150  10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam 10.1 Introduction 159 10.2 Oil Palm Fiber 160 10.3 Jute Fiber 161		8.6	Conclusions 124
Natural Fiber-Reinforced Polyamide Composites 129 ibrahim Can Kaymaz, Alperen Doğru, Miray Batıkan Kandemir, and Mehmet Özgür Seydibeyoğlu  9.1 Introduction 129 9.1.1 Thermosetting 130 9.1.2 Thermoplastics 130 9.1.3 Thermoplastic Composites 131 9.1.4 Thermoplastic Polymer Matrix 132 9.1.5 Fibers 133 9.2 Natural Fiber-Reinforcement Polyamide 134 9.2.1 Polyamide 134 9.2.2 Natural Fibers 135 9.2.2.1 Animal Fiber 135 9.2.2.2 Plant Fiber 135 9.2.2.3 Mineral Fiber 141 9.2.4 Production 141 9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142 9.3.1 Friction 142 9.3.2 Wear 145 9.3.3 Testing and Measurement 148 9.3.3.1 Friction Test Methodologies 148 9.3.3.2 Wear Test Methodologies 148 9.3.3.2 Wear Test Methodologies 148 9.3.3 Applications 149 References 150  10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam 10.1 Introduction 159 10.2 Oil Palm Fiber 160 10.3 Jute Fiber 161			References 125
<ul> <li>9.1 Introduction 129</li> <li>9.1.1 Thermosetting 130</li> <li>9.1.2 Thermoplastics 130</li> <li>9.1.3 Thermoplastic Composites 131</li> <li>9.1.4 Thermoplastic Polymer Matrix 132</li> <li>9.1.5 Fibers 133</li> <li>9.2 Natural Fiber-Reinforcement Polyamide 134</li> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fibers 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.2.2 Wear Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>		9	Natural Fiber-Reinforced Polyamide Composites 129 İbrahim Can Kaymaz, Alperen Doğru, Miray Batıkan Kandemir,
<ul> <li>9.1.1 Thermosetting 130</li> <li>9.1.2 Thermoplastics 130</li> <li>9.1.3 Thermoplastic Composites 131</li> <li>9.1.4 Thermoplastic Polymer Matrix 132</li> <li>9.1.5 Fibers 133</li> <li>9.2 Natural Fiber-Reinforcement Polyamide 134</li> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fibers 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>		0.1	
<ul> <li>9.1.2 Thermoplastics 130</li> <li>9.1.3 Thermoplastic Composites 131</li> <li>9.1.4 Thermoplastic Polymer Matrix 132</li> <li>9.1.5 Fibers 133</li> <li>9.2 Natural Fiber-Reinforcement Polyamide 134</li> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fibers 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.2.2 Wear Test Methodologies 148</li> <li>9.3.3 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>			
<ul> <li>9.1.3 Thermoplastic Composites 131</li> <li>9.1.4 Thermoplastic Polymer Matrix 132</li> <li>9.1.5 Fibers 133</li> <li>9.2 Natural Fiber-Reinforcement Polyamide 134</li> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fibers 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>			
<ul> <li>9.1.4 Thermoplastic Polymer Matrix 132</li> <li>9.1.5 Fibers 133</li> <li>9.2 Natural Fiber-Reinforcement Polyamide 134</li> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fibers 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>			•
<ul> <li>9.1.5 Fibers 133</li> <li>9.2 Natural Fiber-Reinforcement Polyamide 134</li> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fibers 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 141</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>			
<ul> <li>9.2 Natural Fiber-Reinforcement Polyamide 134</li> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fibers 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>			
<ul> <li>9.2.1 Polyamide 134</li> <li>9.2.2 Natural Fibers 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>			
<ul> <li>9.2.2 Natural Fibers 135</li> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>			<u> </u>
<ul> <li>9.2.2.1 Animal Fiber 135</li> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>			
<ul> <li>9.2.2.2 Plant Fiber 135</li> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>			
<ul> <li>9.2.3 Mineral Fiber 141</li> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>			
<ul> <li>9.2.4 Production 141</li> <li>9.3 Friction and Wear Resistance at Natural Fiber-Reinforcement Polyamide 142</li> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>			
Polyamide 142  9.3.1 Friction 142  9.3.2 Wear 145  9.3.3 Testing and Measurement 148  9.3.3.1 Friction Test Methodologies 148  9.3.3.2 Wear Test Methodologies 148  9.3.4 Applications 149 References 150  10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159  Niket Suresh Powar and Mariyappan Shanmugam  10.1 Introduction 159  10.2 Oil Palm Fiber 160  10.3 Jute Fiber 161		9.2.4	
Polyamide 142  9.3.1 Friction 142  9.3.2 Wear 145  9.3.3 Testing and Measurement 148  9.3.3.1 Friction Test Methodologies 148  9.3.3.2 Wear Test Methodologies 148  9.3.4 Applications 149 References 150  10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159  Niket Suresh Powar and Mariyappan Shanmugam  10.1 Introduction 159  10.2 Oil Palm Fiber 160  10.3 Jute Fiber 161		9.3	Friction and Wear Resistance at Natural Fiber-Reinforcement
<ul> <li>9.3.1 Friction 142</li> <li>9.3.2 Wear 145</li> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>			Polyamide 142
<ul> <li>9.3.3 Testing and Measurement 148</li> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>		9.3.1	·
<ul> <li>9.3.3.1 Friction Test Methodologies 148</li> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>		9.3.2	Wear 145
<ul> <li>9.3.3.2 Wear Test Methodologies 148</li> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>		9.3.3	Testing and Measurement 148
<ul> <li>9.3.4 Applications 149 References 150</li> <li>10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam</li> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>		9.3.3.1	Friction Test Methodologies 148
References 150  10 Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam  10.1 Introduction 159 10.2 Oil Palm Fiber 160 10.3 Jute Fiber 161		9.3.3.2	Wear Test Methodologies 148
<ul> <li>Friction and Wear Resistance of the Natural Fiber-Reinforced Polymer Composites With Metal Oxide Fillers 159         Niket Suresh Powar and Mariyappan Shanmugam     </li> <li>Introduction 159</li> <li>Oil Palm Fiber 160</li> <li>Jute Fiber 161</li> </ul>		9.3.4	Applications 149
Polymer Composites With Metal Oxide Fillers 159 Niket Suresh Powar and Mariyappan Shanmugam  10.1 Introduction 159 10.2 Oil Palm Fiber 160 10.3 Jute Fiber 161			References 150
<ul> <li>10.1 Introduction 159</li> <li>10.2 Oil Palm Fiber 160</li> <li>10.3 Jute Fiber 161</li> </ul>		10	Polymer Composites With Metal Oxide Fillers 159
10.3 Jute Fiber <i>161</i>		10.1	The state of the s
10.3 Jute Fiber <i>161</i>		10.2	Oil Palm Fiber 160
		10.4	Bamboo Fiber 162

10.5	Coconut Fiber 164
10.6	Conclusion 164
	References 165
11	Investigation of Sliding Wear Properties of Nanofiller-Based Biocomposites 167
	Ajish Babu, Anusree Thilak, Harikrishnan Pulikkalparambil,
	Sandhya Alice Varghese, Sanjay Mavinkere Rangappa, Kuruvilla Joseph, and Suchart Siengchin
11.1	Introduction 167
11.2	Wear General Aspects 168
11.3	Methods to Measure Wear 170
11.4	Sliding Wear in Polymer Composites 171
11.5	Sliding Wear in Biocomposites, General 173
11.5.1	Sliding Wear Property of Biofiller Incorporated Biopolymer Composite 173
11.5.2	Sliding Wear Property of Synthetic/Inorganic Filler Incorporated
11.0.2	Biopolymer Composite 175
11.6	Conclusion 177
	Acknowledgment 177
	References 177
12	Friction and Wear Properties of Biocomposites for Dental,
12	Orthopedic, and Biomedical Applications 185
12	
<b>12</b> 12.1	Orthopedic, and Biomedical Applications 185 Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185
12.1 12.2	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188
12.1 12.2 12.2.1	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188
12.1 12.2	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy  Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189
12.1 12.2 12.2.1	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188
12.1 12.2 12.2.1 12.2.2	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189  Metallic Biomaterials 189  Ceramic Biomaterials 193
12.1 12.2 12.2.1 12.2.2 12.2.2.1 12.2.2.2 12.2.2.3	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189  Metallic Biomaterials 189  Ceramic Biomaterials 193  Composite Biomaterials 193
12.1 12.2 12.2.1 12.2.2 12.2.2.1 12.2.2.2	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189  Metallic Biomaterials 189  Ceramic Biomaterials 193  Composite Biomaterials 193  Wear of Biomaterials 194
12.1 12.2 12.2.1 12.2.2 12.2.2.1 12.2.2.2 12.2.2.3	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189  Metallic Biomaterials 189  Ceramic Biomaterials 193  Composite Biomaterials 193  Wear of Biomaterials 194  Wear Testing Methods 195
12.1 12.2 12.2.1 12.2.2 12.2.2.1 12.2.2.2 12.2.2.3 12.3	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189  Metallic Biomaterials 189  Ceramic Biomaterials 193  Composite Biomaterials 193  Wear of Biomaterials 194  Wear Testing Methods 195  Friction and Wear Characterization Techniques for Biomaterials 196
12.1 12.2 12.2.1 12.2.2 12.2.2.1 12.2.2.2 12.2.2.3 12.3 1	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189  Metallic Biomaterials 189  Ceramic Biomaterials 193  Composite Biomaterials 193  Wear of Biomaterials 194  Wear Testing Methods 195  Friction and Wear Characterization Techniques for Biomaterials 196  Friction and Wear Properties of Biocomposites Used in Different
12.1 12.2 12.2.1 12.2.2 12.2.2.1 12.2.2.2 12.2.2.3 12.3 1	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189  Metallic Biomaterials 189  Ceramic Biomaterials 193  Composite Biomaterials 193  Wear of Biomaterials 194  Wear Testing Methods 195  Friction and Wear Characterization Techniques for Biomaterials 196  Friction and Wear Properties of Biocomposites Used in Different Biomedical Applications 197
12.1 12.2 12.2.1 12.2.2 12.2.2.1 12.2.2.2 12.2.2.3 12.3 1	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189  Metallic Biomaterials 189  Ceramic Biomaterials 193  Composite Biomaterials 193  Wear of Biomaterials 194  Wear Testing Methods 195  Friction and Wear Characterization Techniques for Biomaterials 196  Friction and Wear Properties of Biocomposites Used in Different Biomedical Applications 197  Dental Applications 197
12.1 12.2 12.2.1 12.2.2 12.2.2.1 12.2.2.2 12.2.2.3 12.3 1	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189  Metallic Biomaterials 189  Ceramic Biomaterials 193  Composite Biomaterials 193  Wear of Biomaterials 194  Wear Testing Methods 195  Friction and Wear Characterization Techniques for Biomaterials 196  Friction and Wear Properties of Biocomposites Used in Different Biomedical Applications 197  Dental Applications 197  Friction and Wear of Dental Resins 199
12.1 12.2 12.2.1 12.2.2 12.2.2.1 12.2.2.2 12.2.2.3 12.3.1 12.3.2 12.4.1 12.4.1.1 12.4.1.1	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189  Metallic Biomaterials 189  Ceramic Biomaterials 193  Composite Biomaterials 193  Wear of Biomaterials 194  Wear Testing Methods 195  Friction and Wear Characterization Techniques for Biomaterials 196  Friction and Wear Properties of Biocomposites Used in Different Biomedical Applications 197  Dental Applications 197  Friction and Wear of Dental Resins 199  Orthopedic Applications 200
12.1 12.2 12.2.1 12.2.2 12.2.2.1 12.2.2.2 12.2.2.3 12.3 1	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189  Metallic Biomaterials 189  Ceramic Biomaterials 193  Composite Biomaterials 193  Wear of Biomaterials 194  Wear Testing Methods 195  Friction and Wear Characterization Techniques for Biomaterials 196  Friction and Wear Properties of Biocomposites Used in Different Biomedical Applications 197  Dental Applications 197  Friction and Wear of Dental Resins 199
12.1 12.2 12.2.1 12.2.2 12.2.2.1 12.2.2.2 12.2.2.3 12.3.1 12.3.2 12.4.1 12.4.1.1 12.4.1.1	Orthopedic, and Biomedical Applications 185  Piyush Gaur, Chandrasekar Muthukumar, and V. Parthasarathy Introduction 185  Desired Properties and Classification of Biomaterials 188  Desired Properties of Biomaterials 188  Classification of Biomaterials 189  Metallic Biomaterials 189  Ceramic Biomaterials 193  Composite Biomaterials 193  Wear of Biomaterials 194  Wear Testing Methods 195  Friction and Wear Characterization Techniques for Biomaterials 196  Friction and Wear Properties of Biocomposites Used in Different Biomedical Applications 197  Dental Applications 197  Friction and Wear of Dental Resins 199  Orthopedic Applications 200  Friction and Wear of Biocomposites in Orthopedics Applications

X	Contents

13	Wear and Friction Behavior of Biocomposites Fabricated
	Through Additive Manufacturing 219
	Manickam Ramesh, Kanagaraj Niranjana, and Manickam Tamil Selvan
13.1	Introduction 219
13.2	Additive Manufacturing of Biocomposites 220
13.3	Fabrication of Biocomposites Using AM 222
13.4	Types of Wear Behavior Based on Its Processes, Effects, and
	Environment 222
13.4.1	Adhesion Wear 223
13.4.2	Abrasive Wear 224
13.4.3	Erosive Wear 225
13.4.4	Fatigue Wear 226
13.4.5	Corrosive or Oxidative Wear 226
13.4.6	Fretting Wear 226
13.5	Determining the Level of Specimen Deterioration 227
13.6	Wear and Frictional Characteristics of AM Products 228
13.7	Method of Testing the Wear and Friction in the AM Parts 228
13.7.1	Pin-on-Disk or Tribometer 239
13.7.2	Pin-on-Drum 239
13.7.3	Repeated Impact Wear Test 240
13.7.4	Acoustic Emission Monitoring Test 241
13.7.5	Rubbing Test 241
13.8	Conclusion 241
13.0	Conclusion 241
13.0	References 242
	References 242
13.8 14	References 242 Influence of Fiber Treatment on the Wear Properties of
	References 242  Influence of Fiber Treatment on the Wear Properties of Biocomposites 247
	References 242  Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera,
	References 242  Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi,
14	References 242  Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu
<b>14</b> 14.1	References 242  Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247
<b>14</b> .1 14.2	References 242  Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247 Fibers 248
14.1 14.2 14.2.1	References 242  Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247
<b>14</b> .1 14.2	References 242  Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247 Fibers 248  NF Reinforcement 249 Treatments of NFs 250
14.1 14.2 14.2.1 14.2.2 14.2.2.1	Influence of Fiber Treatment on the Wear Properties of Biocomposites 247 Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247 Fibers 248 NF Reinforcement 249 Treatments of NFs 250 Types of NF Treatment 250
14.1 14.2 14.2.1 14.2.2 14.2.2.1 14.3	Influence of Fiber Treatment on the Wear Properties of Biocomposites 247 Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247 Fibers 248 NF Reinforcement 249 Treatments of NFs 250 Types of NF Treatment 250 Biocomposites 254
14.1 14.2 14.2.1 14.2.2 14.2.2.1	Influence of Fiber Treatment on the Wear Properties of Biocomposites 247 Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247 Fibers 248 NF Reinforcement 249 Treatments of NFs 250 Types of NF Treatment 250 Biocomposites 254 Classification of Biocomposites 254
14.1 14.2 14.2.1 14.2.2 14.2.2.1 14.3 14.3.1	Influence of Fiber Treatment on the Wear Properties of Biocomposites 247 Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247 Fibers 248 NF Reinforcement 249 Treatments of NFs 250 Types of NF Treatment 250 Biocomposites 254 Classification of Biocomposites 254 Natural Fiber-Polymer Composites 254
14.1 14.2 14.2.1 14.2.2 14.2.2.1 14.3 14.3.1 14.3.2	Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247 Fibers 248 NF Reinforcement 249 Treatments of NFs 250 Types of NF Treatment 250 Biocomposites 254 Classification of Biocomposites 254 Natural Fiber-Polymer Composites 254
14.1 14.2 14.2.1 14.2.2 14.2.2.1 14.3 14.3.1 14.3.2 14.3.3	Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247 Fibers 248 NF Reinforcement 249 Treatments of NFs 250 Types of NF Treatment 250 Biocomposites 254 Classification of Biocomposites 254 Natural Fiber-Polymer Composites 254 Tribological Properties of NF-Reinforced Composites 255
14.1 14.2 14.2.1 14.2.2 14.2.2.1 14.3 14.3.1 14.3.2 14.3.3	Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247 Fibers 248 NF Reinforcement 249 Treatments of NFs 250 Types of NF Treatment 250 Biocomposites 254 Classification of Biocomposites 254 Natural Fiber-Polymer Composites 254 Tribological Properties of NF-Reinforced Composites 255 Influence of Fiber Treatment on the Wear Properties of NF-Filled
14.1 14.2 14.2.1 14.2.2 14.2.2.1 14.3 14.3.1 14.3.2 14.3.3 14.4	Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247 Fibers 248 NF Reinforcement 249 Treatments of NFs 250 Types of NF Treatment 250 Biocomposites 254 Classification of Biocomposites 254 Natural Fiber-Polymer Composites 254 Tribological Properties of NF-Reinforced Composites 255 Influence of Fiber Treatment on the Wear Properties of NF-Filled Polymer 256
14.1 14.2 14.2.1 14.2.2 14.2.2.1 14.3 14.3.1 14.3.2 14.3.3 14.4	Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247 Fibers 248  NF Reinforcement 249 Treatments of NFs 250 Types of NF Treatment 250 Biocomposites 254 Classification of Biocomposites 254 Natural Fiber-Polymer Composites 254 Tribological Properties of NF-Reinforced Composites 255 Influence of Fiber Treatment on the Wear Properties of NF-Filled Polymer 256 Influence of Fiber Treatment on the Wear Properties of NF-Reinforced
14.1 14.2 14.2.1 14.2.2 14.2.2.1 14.3.1 14.3.2 14.3.3 14.4	Influence of Fiber Treatment on the Wear Properties of Biocomposites 247  Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Raphael Stone Odera, Uzoma Ebenezer Enwerem, Victor Ugochukwu Okpechi, Martin Emeka Ibenta, and Shadrack Chukwuebuka Ugwu Introduction 247 Fibers 248  NF Reinforcement 249 Treatments of NFs 250 Types of NF Treatment 250 Biocomposites 254 Classification of Biocomposites 254 Natural Fiber-Polymer Composites 254 Tribological Properties of NF-Reinforced Composites 255 Influence of Fiber Treatment on the Wear Properties of NF-Filled Polymer 256 Influence of Fiber Treatment on the Wear Properties of NF-Reinforced Epoxy Composites 257

14.4.3	Influence of Fiber Treatment on the Wear Behavior of NF Reinforced
	Vinyl Ester Composite 262
14.4.4	Influence of Fiber Treatment on the Wear Properties of NF- Reinforced
	Polypropylene Composites 263
14.4.5	Influence of Fiber Treatment on the Wear Properties of NF-Reinforced
	Polylactic Acid Composites 265
14.4.6	Influence of Fiber Treatment on the Wear Properties of NF-Reinforced
	High-Density Polyethylene Composites 267
14.4.7	Influence of Fiber Treatment on the Wear Properties of NF- Reinforced
	Low-Density Polyethylene Composites 267
14.4.8	Influence of Fiber Treatment on the Wear Properties of NF- Reinforced
	PET Composites 269
14.4.9	Influence of Fiber Treatment on the Wear Properties of NF- Reinforced
	Polyamide Composites 269
14.4.10	Influence of Fiber Treatment on the Wear Properties of NF-Reinforced
	Hybrid Biocomposites (Fiber Blending + Polymer Blending)
	Composites 270
14.5	Conclusion 273
	References 273

Index 285