

Contents

Preface to the second edition — V

Preface to the first edition — VII

Acknowledgments — IX

1 Introduction — 1

- 1.1 Industrial importance of heterogeneous catalysis — **2**
- 1.2 General characteristics of solid catalysts — **3**
 - 1.2.1 Activation energy — **4**
 - 1.2.2 Classification by functionality — **5**
 - 1.2.3 Selectivity of solid catalysts — **6**
 - 1.2.4 The catalytic site — **7**
 - 1.2.5 Composition and preparation of solid catalysts — **7**
 - 1.2.6 Naming of solid catalysts — **10**
- 1.3 The catalytic sequence — **11**
- References — **14**

2 Adsorption — 15

- 2.1 Types of adsorption — **15**
- 2.2 Comparison between physical and chemical adsorption — **16**
 - 2.2.1 Surface coverage — **17**
 - 2.2.2 Heat of adsorption — **17**
 - 2.2.3 Catalytic cycle — **18**
 - 2.2.4 Rate of adsorption — **19**
- 2.3 Adsorption isotherms — **20**
 - 2.3.1 Langmuir isotherm — **21**
 - 2.3.2 Competitive adsorption — **23**
 - 2.3.3 Determination of surface area — **24**
- 2.4 Other isotherms — **26**
 - 2.4.1 BET isotherm — **28**
 - 2.4.2 Surface area by BET isotherm — **30**
- References — **30**

3 Characterization of solid catalysts — 32

- 3.1 Physical characterization — **32**
 - 3.1.1 Determination of surface area, total pore volume, and mean pore radius — **33**
 - 3.1.2 Pore-size distribution — **37**
- 3.2 Chemical and structural characterization — **41**

3.2.1	Electron microscopy —	42
3.3	Mechanical characterization —	45
	References —	48
4	Kinetics of catalytic reactions —	49
4.1	Classification of kinetic models —	49
4.2	Langmuir–Hinshelwood (L-H) model —	50
4.2.1	Irreversible, unimolecular, surface reactions —	50
4.2.2	Irreversible, bimolecular, surface reactions —	51
4.2.3	Inhibition in bimolecular surface reactions —	53
4.2.4	Reversible, unimolecular, reactions —	54
4.2.5	Reversible, bimolecular, reactions —	54
4.2.6	Irreversible, bimolecular, reactions: different sites —	55
4.3	Eley–Rideal (E-R) model —	56
4.4	Evaluation of kinetic parameters —	57
4.5	Effect of temperature on reaction rate —	60
	References —	62
5	Transport effects in catalytic reactions —	63
5.1	External and internal mass transfer —	63
5.2	The effectiveness factor —	64
5.2.1	Isothermal first-order catalytic reactions —	66
5.2.2	Effectiveness factor for first-order reactions —	69
5.2.3	Effectiveness factors for other catalyst shapes —	70
5.2.4	Parameter estimation —	71
5.3	Behavior of observed reaction rate: falsification of kinetic data —	75
5.4	Laboratory reactors —	76
	References —	80
6	Deactivation of solid catalysts —	81
6.1	Causes of deactivation —	82
6.2	Deactivation by thermal degradation —	84
6.3	Deactivation by fouling —	84
6.4	Deactivation by poisoning —	86
6.5	Other causes of deactivation —	87
6.6	Kinetics of catalyst deactivation —	88
6.6.1	Catalyst activity —	88
6.6.2	Kinetics of catalyst coking —	90
6.7	Catalyst reactivation —	91
	References —	94

7	Industrial catalytic reactors — 95
7.1	Types of reactors and applications — 95
7.1.1	Packed-bed reactor family — 96
7.1.2	Fluidized-bed reactor family — 100
7.2	Design of isothermal packed-bed reactor — 101
7.2.1	Cautionary remarks — 103
7.3	Design of isothermal transport-line reactor — 105
7.4	Three-phase catalytic reactors — 106
	References — 109
8	Major industrial applications — 110
8.1	Applications in petroleum refining — 110
8.2	Applications in the petrochemicals industry — 114
8.3	Applications in environmental protection — 115
	References — 119
9	Computational case studies — 120
9.1	Published models and simulators — 121
9.1.1	Adsorption isotherms of C_2H_4 in NaX zeolite — 122
9.1.2	Surface kinetics with pore diffusion resistance — 123
9.1.3	Non-isothermal effectiveness factor — 123
9.1.4	Conversion of ethylbenzene to styrene in the presence of steam — 125
9.1.5	Pressure drop in a packed-bed reactor — 126
9.1.6	Slurry reactor with declining catalyst activity — 127
9.2	Applied catalysis design problem — 128
9.3	Open-ended catalysis design problems — 133
9.3.1	Elementary computational thought experiment — 133
9.3.2	Intermediate computational thought experiment — 133
	References — 134
	Problems — 135
	Index — 147