

Contents

Foreword **V**

Preface **IX**

1 Imminent Changes in Packaging Materials **1**

1.1 Packaging Foams 1

1.2 Pigments/Fillers 3

1.3 Per- and Polyfluoroalkyl Substances (PFAS) 4

1.4 Polyvinyl Chloride (PVC) 7

1.5 Polyvinylidene Chloride (PVDC) 9

1.6 Polychlorotrifluoroethylene (PCTFE) 11

1.7 Oxo-Degradable Additives 12

1.8 Degradable and Non-Degradable Polymer Blends 13

1.9 Polyamides (Nylons) 14

1.10 Coated Paper 15

1.11 Metallized Films 16

1.12 Multi-Materials 17

1.13 Decision-Aid Table for Problematic Materials 20

2 Making Decisions on Your Next Packaging Material **23**

2.1 Glass 23

2.2 Metals 26

2.3 Paper and Paperboard 28

2.4 Plastics 31

2.5 Decision-Aid Table for Choosing Your Next Packaging Material 35

- 3 The Do's and Don'ts in Packaging Design.37**
 - 3.1 How to Ensure That Your New Package Complies with EU Packaging Directives, Plastics Pacts, and Upcoming EPR Laws.37
 - 3.2 The Do's of Recyclable or Compostable Packaging39
 - 3.2.1 Recyclable Plastic Packaging39
 - 3.2.2 Recyclable Paper Packaging40
 - 3.2.3 How to Handle the Challenges of Recycled Content and Responsibly Sourced Biobased Content in New Packaging.41
 - 3.2.4 How to Meet the Target for 30% Responsibly Sourced Biobased Content41
 - 3.3 The Path Forward for Packaging Sustainability43
 - 3.4 The Debate on Compostable versus Biodegradable Plastics46
 - 3.5 Decision-Aid Table for Packaging Design48
- 4 Future Directions for the Sustainable Packaging Sector – Trends and Challenges51**
 - 4.1 Sustainable Packaging Trends51
 - 4.1.1 Design Trends.51
 - 4.1.2 Biobased and Biodegradable Materials52
 - 4.2 Recycling Trends54
 - 4.2.1 Mechanical Recycling55
 - 4.2.2 Chemical Recycling/Advanced Recycling56
 - 4.2.3 Some Major Trends in Plastic Recycling [70]57
 - 4.3 Trends in Flexible and Rigid Packaging59
 - 4.4 Summary Table of Packaging Trends.63
- 5 Extended Producer Responsibility (EPR) Legislation for Packaging.65**
 - 5.1 Packaging and Packaging Waste Laws in the European Union.67
 - 5.1.1 Overview68
 - 5.1.2 EU Directive Amendment (2018/852).69
 - 5.1.3 How the U.S. and Other Parts of the World Can Benefit from EU Packaging Directives71

6 Microplastics73

6.1 Toxicity of Microplastics74

6.2 Preventive Measures75

References and Recommended Readings.....77

Index83