

Contents

Glossaries

xvii

1	Introduction	1
1.1	Motivation and Problem Statement	1
1.2	Objectives and Limitations	6
1.3	Concept and Structure	7
1.4	Author's Publications Prior to this Thesis	9
2	Theoretical Principles on Mechanics	11
2.1	Aspects on Continuum Mechanics.....	11
2.1.1	Continua, Material Bodies and Motion of Continuous Bodies .	11
2.1.2	Deformations and Strain Measures	13
2.1.3	Stress Measures.....	16
2.1.4	Balance Principles in Continuum Mechanics	17
2.2	Failure Criteria and Limit State Analyses	22
2.2.1	Basics of Failure Criteria	22
2.2.2	Visualization Methods	23
2.2.3	Convexity Constraints	24
2.3	Micromechanics and Homogenization	28
2.3.1	Concept of Representative Volume Elements	29
2.3.2	Micromechanical Homogenization.....	30
2.3.3	Approximate Solutions and Bounds in Micromechanics.....	33
3	Elastomers and their Mechanical Behaviour	37
3.1	Classification of Polymers.....	37
3.1.1	General Polymer Structures and Properties.....	37
3.1.2	Mechanical Behaviour and Emergent Effects of Rubbers	40
3.2	Hyperelastic Material Modelling	47
3.2.1	Incompressible Hyperelasticity	48
3.2.2	Compressible Hyperelasticity	49
3.2.3	Remarks on Volumetric-Isochoric Split	51
3.2.4	Isochoric Hyperelastic Constitutive Models	55
3.2.5	Volumetric Hyperelastic Constitutive Models.....	58

3.3	Hyperelasticity for Porous Continua	60
3.4	Concept of Pseudo-Elasticity	61
4	Experiments on Transparent Structural Silicone Adhesive	65
4.1	Transparent Structural Silicone Adhesive - TSSA	65
4.2	Homogeneous Experimental Tests	66
4.2.1	Uniaxial Tension	66
4.2.2	Cyclic Uniaxial Tension	69
4.2.3	Uniaxial Compression	71
4.2.4	Biaxial Tension	73
4.2.5	Shear-Pancake	77
4.3	Inhomogeneous Experimental Tests	79
4.3.1	Pancake Tension Tension	80
4.3.2	Cyclic Pancake Tension Test	85
4.4	Micro-Structure Analyses	88
4.4.1	Studies on Porosity	88
4.4.2	Stress Whitening Effect	90
4.5	Conclusions	94
5	Development of Constitutive Models for Poro-Hyperelastic Materials	95
5.1	Isochoric Helmholtz Free Energy Function	95
5.1.1	Classification of Isochoric Hyperelastic Material Model	96
5.1.2	New Isochoric Hyperelastic Material Model	96
5.1.3	Proof of Polyconvexity	100
5.1.4	Proof of Convexity vs. Drucker's Stability Postulate	104
5.1.5	Reconciling Phenomenological and Molecular-Statistical Theory	106
5.2	Novel Volumetric Helmholtz Free Energy Function	116
5.2.1	Single and Multi-Voided Representative Volume Elements	117
5.2.2	Homogenization Concepts at Finite Strains	125
5.2.3	RVE vs. EHM - Numerical Homogenization	131
5.2.4	Bounds in Micro-Mechanics	131
5.2.5	Remarks on Volumetric Helmholtz Free Energy Functions	133
5.3	Pseudo-Elastic Cavitation Model	136
5.3.1	General Concept	136
5.3.2	Isoperimetric Inequality	141
5.3.3	Equivalent Void Growth Measure	143
5.3.4	Constitutive Modelling and Algorithmic Settings	145
5.3.5	Parameter Studies of Isoperimetric Extension of Volumetric Helmholtz Free Energy Function	146
5.4	Extension of Pseudo-Elastic Cavitation Model for Cyclic Loading	149

5.4.1	Motivation	149
5.4.2	General Concept.....	151
5.4.3	Isochoric Mullins Damage under Cyclic Loading	151
5.4.4	Volumetric Damage and Healing under Cyclic Loading	153
5.4.5	Parameter Studies on Cyclic Pseudo-Elastic Cavitation Model	158
5.5	Numerical Validation of Constitutive Models	160
5.5.1	Approximation of Different Hyperelastic Materials.....	161
5.5.2	Simulation of ETAG H-shaped Test Sample	163
5.5.3	Simulation of Dumbbell-Shaped Tensile Test	165
5.5.4	Simulation of Bulge-Test.....	168
5.5.5	Simulation of Pancake Tension Tests	170
5.5.6	Simulation of Cyclic Uniaxial and Constrained Tensile Test...	174
5.6	Conclusions	177
6	Development of Failure Criteria for Poro-Hyperelastic Materials	179
6.1	Isochoric Failure Criteria.....	180
6.2	Classical Cavitation Criteria.....	183
6.2.1	Gent & Lindley Criterion	183
6.2.2	Hou & Abeyaratne Criterion	184
6.2.3	Lopez-Pamies et al. Criterion	185
6.3	Generalized Cavitation Criterion.....	187
6.3.1	Extended Podgórski Criterion Accounting for Cavitation.....	187
6.3.2	Parameter Studies on Extended Podgórski Criterion.....	189
6.3.3	Virtual Data For Cavitation Failure at Finite Porosity	191
6.3.4	Approximation of Cavitation Failure in Stress Space.....	193
6.3.5	Approximation of Cavitation Failure in Stretch Space	197
6.4	Coupled Distortional-Dilatational Failure Criterion	200
6.4.1	Concept of Coupled Distortional-Dilatational Failure Criterion	201
6.4.2	Coupled Failure Surface in Section Planes	204
6.4.3	Novel Failure Criterion for DOWSIL™ TSSA	205
6.5	Numerical Validation of Failure Criteria.....	206
6.5.1	Limit State Analysis - Uniaxial Tensile Test	207
6.5.2	Limit State Analysis - Bulge Test.....	209
6.5.3	Limit State Analysis - Pancake Tension Test	209
6.6	Conclusions	212
7	Design Methods for Structural Silicone Adhesives	213
7.1	Normative Concepts on Structural Sealant Glazing Systems	213
7.1.1	ETAG 002 Concept	213
7.1.2	DIBt Concept.....	216
7.2	Logical Experimental Testing Program	217

7.3	Material Parameter Identification	221
7.4	Modelling of Silicone Adhesive Joints	228
7.4.1	Classification of Adhesive Joints	228
7.4.2	Classification of Material Models	234
7.5	Safety Concept and Limit State Analyses	236
7.6	Conclusions	244
8	Conclusion and Outlook	247
8.1	Conclusions	247
8.2	Future Research	250
	Bibliography	253
A	Triaxiality in 3D Stress Space	275
A.1	Numerical Examples of Modified Triaxiality	275
A.2	Numerical Examples.....	275
B	Pancake Tension Test under Temperature	277
C	Porosity of TSSA	279
D	Engineering Approach Determining Experimental Testing Speed	281
E	Molecular-Statistical Approaches	283
E.1	Gaussian Statistics	283
E.2	Non-Gaussian Statistics (Langevin Approach)	284
E.3	Relaxed Langevin Approach	285
E.4	Tube Statistics	286
F	User-Defined Material Models in ANSYS FE-Code	287