

Contents

Preface — V

List of Contributing Authors — XIII

Editors' Biography — XV

Divya Zindani, Kaushik Kumar, and J. Paulo Davim

1 Fabrication of functionally graded materials: A review — 1

- 1.1 Introduction — 1
- 1.2 Solid-based processes — 2
 - 1.2.1 Powder metallurgy — 2
 - 1.2.2 Spark plasma sintering — 4
- 1.3 Liquid-based processes — 5
 - 1.3.1 Electrochemical gradation — 5
 - 1.3.2 Sedimentation — 5
 - 1.3.3 Direct solidification — 5
 - 1.3.4 Laser deposition — 6
 - 1.3.5 Chemical solution deposition — 6
 - 1.3.6 Electrophoretic deposition — 6
 - 1.3.7 Slip casting — 7
 - 1.3.8 Gel casting — 7
 - 1.3.9 Centrifugal casting — 8
 - 1.3.10 Combustion — 9
- 1.4 Gas-based processes — 10
 - 1.4.1 Surface reaction process — 10
 - 1.4.2 Chemical vapour deposition/infiltration — 10
 - 1.4.3 Thermal spray — 11
- 1.5 Conclusion — 13
- References — 14

Kamardeen O. Abdulrahman, Esther T. Akinlabi, and Rasheedat M. Mahamood

2 Manufacturing of aluminium composite materials: A review — 21

- 2.1 Introduction — 21
- 2.2 Casting processes for aluminium and its alloys — 23
 - 2.2.1 Casting processes — 24
- 2.3 Other manufacturing process of aluminium and its alloys — 26
 - 2.3.1 Forging process for aluminium and its alloys — 27
- 2.4 Manufacturing of aluminium composite materials — 29
 - 2.4.1 Stir casting method — 30
 - 2.4.2 Powder metallurgy — 33

2.5 Functionally graded materials of aluminium composites and
 research direction of manufacturing of these composite
 materials — **34**

2.6 Summary — **38**
 References — **38**

R. M. Mahamood, E. T. Akinlabi, G. M. Owolabi, and K. O. Abdulrahman

**3 Advanced manufacturing of compositionally graded composite
 materials: An overview — 41**

3.1 Introduction — **41**

3.2 Production of functionally graded materials with selective laser
 sintering/melting — **43**

3.3 Manufacturing of functionally graded material using laser metal
 deposition process — **46**

3.4 Future research direction — **50**

3.5 Summary — **51**
 References — **52**

Abiodun Bayode, Esther Titilayo Akinlabi, and Sisa Pityana

**4 Fabrication of stainless steel-based FGM by laser metal
 deposition — 55**

4.1 Introduction — **55**

4.1.1 Development of FGM — **56**

4.1.2 Applications of FGMs — **56**

4.1.3 Classification of FGMs — **58**

4.1.4 Manufacturing techniques — **58**

4.1.5 AM technologies — **59**

4.1.6 Process parameters — **60**

4.1.7 Laser-deposited FGM — **62**

4.2 Experimental — **63**

4.2.1 Materials — **63**

4.2.2 Experimental set-up — **64**

4.2.3 Processing — **65**

4.2.4 Specimen characterization — **66**

4.3 Results and Discussion — **66**

4.3.1 Macrostructure — **66**

4.3.2 Microstructure — **67**

4.3.3 Microhardness — **70**

4.4 Conclusions — **70**
 References — **71**

M. H. Alaaeddin, S. M. Sapuan, M. Z. M. Yusoff, E. S. Zainudin,
and Faris M. AL-Oqla

**5 Natural fiber composites as functionally graded materials
for advanced applications — 73**

- 5.1 Introduction — 73
- 5.2 NFCs for potential use as FGM — 74
- 5.3 Material selection in NFCs as FGMs — 75
- 5.4 Methods of materials selection that can be used to select
NFCs as FGMs — 76
- 5.5 Computerized material databases — 77
- 5.6 Functionally graded materials — 79
- 5.7 FGM modeling — 81
- 5.8 Conclusions — 87
- References — 87

Savita K. Subramaniam, Vivek Kumar Gaba, and Shubhankar Bhowmick

**6 Temperature distribution in functionally graded longitudinal fins of
varying geometry — 90**

- 6.1 Introduction — 90
- 6.2 Mathematical formulation — 91
- 6.3 Results and discussions — 94
- 6.4 Conclusion — 97
- References — 97

Ta Duy Hien

**7 Analytic approach for transient response of functionally graded
rectangular plates including the higher-order shear deformation
effects — 99**

- 7.1 Introduction — 99
- 7.2 Governing equations and solution procedures — 100
 - 7.2.1 The plate model — 100
 - 7.2.2 Governing equations — 102
 - 7.2.3 Solution procedures — 105
- 7.3 Results and discussions — 108
 - 7.3.1 Comparison of the present approach with ABAQUS
software — 109
 - 7.3.2 Transient response with various loadings — 112
- 7.4 Conclusions — 116
- References — 116

P. K. Karsh, T. Mukhopadhyay, and S. Dey

8 Fuzzy-based frequency response function analysis of functionally graded plates — 119

- 8.1 Introduction — 119
- 8.2 Background — 120
- 8.3 Governing equations — 123
- 8.4 Fuzzy-based approach — 124
- 8.5 Results and discussion — 129
- 8.6 Conclusions — 136
- References — 136

Akant Kumar Singh, Siddhartha, and Prashant Kumar Singh

9 Transmission efficiency of glass fiber-filled functionally graded material-based PA66 composite spur gears — 140

- 9.1 Introduction — 140
- 9.2 Experimental details — 142
 - 9.2.1 Gear fabrication — 142
 - 9.2.2 Polymer gear test rig — 143
 - 9.2.3 Methodology to verify the gradation in FGM specimen — 144
 - 9.2.4 Dynamic mechanical analysis and transmission efficiency — 146
- 9.3 Results and discussions — 147
 - 9.3.1 Experimental verification of gradation in FGM gears by ignition loss test — 147
 - 9.3.2 Experimental verification of gradation in FGM gears by hardness measurement — 147
 - 9.3.3 Dynamic mechanical analysis — 148
 - 9.3.4 Effect of speed and torque on the transmission efficiency of PA66-based homogeneous and FGM gears — 150
- 9.4 Conclusions — 153
- References — 153

**Lakshman Sondhi, Subhashis Sanyal, Kashinath Saha,
and Shubhankar Bhowmick**

10 Approximate solution of functionally graded thick cylinders — 156

- 10.1 Introduction and literature review — 156
- 10.2 Mathematical formulation — 157
- 10.3 Results and discussions — 159
- 10.4 Conclusions — 163
- References — 163

Index — 165