

# Contents

|         |                                                         |    |
|---------|---------------------------------------------------------|----|
| 1       | GENERAL INTRODUCTION . . . . .                          | 1  |
| Part A  | PASRO . . . . .                                         | 3  |
| A.1     | Introduction to PASRO . . . . .                         | 5  |
| A.2     | Basic Facilities for Robot Programming . . . . .        | 8  |
| A.2.1   | Description of Robot Position and Orientation . . . . . | 9  |
| A.2.2   | Concepts for Robot Programming Languages . . . . .      | 16 |
| A.2.2.1 | Frame Concept . . . . .                                 | 16 |
| A.2.2.2 | Trajectory Calculation and Robot Control . . . . .      | 17 |
| A.2.2.3 | Robot-Specific Programming Languages . . . . .          | 19 |
| A.2.2.4 | High Level Programming Languages . . . . .              | 19 |
| A.2.2.5 | NC Programming . . . . .                                | 20 |
| A.2.2.6 | Implicit Programming . . . . .                          | 20 |
| A.2.2.7 | Logical System Interfaces . . . . .                     | 21 |
| A.3     | Concept of Data . . . . .                               | 24 |
| A.3.1   | Pascal Data Types . . . . .                             | 24 |
| A.3.1.1 | Record Types . . . . .                                  | 26 |
| A.3.1.2 | Array Types . . . . .                                   | 28 |
| A.3.1.3 | Pointer Types . . . . .                                 | 30 |
| A.3.2   | Predeclared PASRO Data Types . . . . .                  | 31 |
| A.3.3   | PASRO Predeclared System Variables . . . . .            | 33 |
| A.3.4   | Arithmetic and Procedures . . . . .                     | 34 |
| A.3.4.1 | Procedures and Functions . . . . .                      | 34 |
| A.3.4.2 | Pascal Arithmetic . . . . .                             | 38 |
| A.3.4.3 | PASRO Arithmetic Procedures . . . . .                   | 41 |
| A.4     | Concept of Action . . . . .                             | 53 |
| A.4.1   | PASRO Procedures for Robot Control . . . . .            | 53 |
| A.4.2   | PASRO Procedures for Gripper Control . . . . .          | 57 |
| A.4.3   | Traditional Program Flow Control . . . . .              | 57 |
| A.4.3.1 | Repetitive Statements . . . . .                         | 58 |
| A.4.3.2 | Conditional Statements . . . . .                        | 62 |
| A.4.3.3 | The GOTO Statement . . . . .                            | 63 |
| A.5     | Program Structure . . . . .                             | 65 |
| A.5.1   | Pascal Program Structure . . . . .                      | 65 |
| A.5.2   | PASRO Structure . . . . .                               | 66 |
| A.6     | Input/Output . . . . .                                  | 67 |
| A.6.1   | Traditional Pascal I/O . . . . .                        | 67 |
| A.6.2   | I/O of PASRO Standard Data Types . . . . .              | 70 |
| A.6.3   | Robot Control . . . . .                                 | 72 |
| A.6.4   | Process I/O . . . . .                                   | 73 |

|         |                                                                            |     |
|---------|----------------------------------------------------------------------------|-----|
| A.7     | Integration of Teach-In . . . . .                                          | 74  |
| A.7.1   | Integration of Frames Defined by Teach-in into<br>PASRO Programs . . . . . | 76  |
| A.7.2   | Teaching-Frames by System Program "teachin" . . . . .                      | 79  |
| A.8     | Implementation . . . . .                                                   | 82  |
| A.8.1   | General Structure . . . . .                                                | 82  |
| A.8.2   | The Industrial PASRO Extension . . . . .                                   | 84  |
| A.9     | How to Use the PASRO-System . . . . .                                      | 85  |
| A.9.1   | Introduction . . . . .                                                     | 85  |
| A.9.2   | Compiling and Linking . . . . .                                            | 85  |
| A.9.3   | Executing a PASRO Program . . . . .                                        | 88  |
| A.10    | PASRO Program Examples . . . . .                                           | 90  |
| A.10.1  | Palletizing . . . . .                                                      | 90  |
| A.10.2  | Five-in-a-Row-Game (Gobang or Gomoku) . . . . .                            | 96  |
| A.10.3  | Towers of Hanoi . . . . .                                                  | 105 |
| A.10.4  | Telephone Dialing . . . . .                                                | 110 |
| Part B  | PASRO/C . . . . .                                                          | 117 |
| B.1     | Introduction to PASRO/C . . . . .                                          | 119 |
| B.2     | Basic PASRO/C Facilities for Robot Programming . . . . .                   | 121 |
| B.3     | Concept of Data in PASRO/C . . . . .                                       | 122 |
| B.3.1   | The C Preprocessor . . . . .                                               | 122 |
| B.3.2   | C Data Types . . . . .                                                     | 124 |
| B.3.3   | Pointer Types in C . . . . .                                               | 125 |
| B.3.4   | Creating New Data Type Names in C . . . . .                                | 126 |
| B.3.5   | Structured Data Types in PASRO/C . . . . .                                 | 126 |
| B.3.5.1 | Structured Types . . . . .                                                 | 127 |
| B.3.5.2 | Array Types . . . . .                                                      | 129 |
| B.3.5.3 | Static Initialization . . . . .                                            | 130 |
| B.3.6   | Predeclared PASRO/C Data Types . . . . .                                   | 131 |
| B.3.7   | PASRO/C Predeclared System Variables . . . . .                             | 132 |
| B.3.8   | Expressions and Functions in PASRO/C . . . . .                             | 133 |
| B.3.9   | Functions in C . . . . .                                                   | 134 |
| B.3.10  | Arithmetic in C . . . . .                                                  | 136 |
| B.3.11  | PASRO/C Arithmetic Procedures . . . . .                                    | 140 |
| B.4     | Concept of Action in PASRO/C . . . . .                                     | 150 |
| B.4.1   | PASRO/C Procedures for Robot Control . . . . .                             | 150 |
| B.4.2   | PASRO/C Procedures for Gripper Control . . . . .                           | 151 |
| B.4.3   | Traditional Program Flow Control in C . . . . .                            | 152 |
| B.4.3.1 | Repetitive Statements in C . . . . .                                       | 153 |
| B.4.3.2 | Conditional Statements in C . . . . .                                      | 157 |
| B.4.3.3 | The GOTO Statement in C . . . . .                                          | 158 |
| B.5     | Program Structure in PASRO/C . . . . .                                     | 159 |
| B.5.1   | C Program Structure . . . . .                                              | 159 |
| B.5.2   | PASRO/C Structure . . . . .                                                | 161 |

|            |                                                                              |     |
|------------|------------------------------------------------------------------------------|-----|
| B.6        | Input/Output in PASRO/C . . . . .                                            | 162 |
| B.6.1      | Traditional I/O in C . . . . .                                               | 162 |
| B.6.2      | I/O of PASRO/C Standard Data Types . . . . .                                 | 167 |
| B.6.3      | Robot Control in PASRO/C . . . . .                                           | 168 |
| B.6.4      | Process I/O . . . . .                                                        | 168 |
| B.7        | Integration of Teach-In in PASRO/C . . . . .                                 | 170 |
| B.7.1      | Integration of Frames Defined by Teach-In into<br>PASRO/C Programs . . . . . | 170 |
| B.7.2      | Teaching Frames with the PASRO/C System<br>Program "teachin" . . . . .       | 173 |
| B.8        | PASRO/C Implementation . . . . .                                             | 176 |
| B.8.1      | General Structure . . . . .                                                  | 176 |
| B.8.2      | The Industrial PASRO/C Extension . . . . .                                   | 176 |
| B.9        | How to Use the PASRO/C System . . . . .                                      | 177 |
| B.10       | PASRO/C Program Examples . . . . .                                           | 178 |
| B.10.1     | Palletizing . . . . .                                                        | 178 |
| B.10.2     | Five-in-a-Row-Game (Gobang or Gomuku) . . . . .                              | 182 |
| B.10.3     | Towers of Hanoi . . . . .                                                    | 189 |
| B.10.4     | Telephone Dialing . . . . .                                                  | 193 |
| Part C     | APPENDICES . . . . .                                                         | 197 |
| C.1        | Summary of PASRO Procedures . . . . .                                        | 199 |
| C.2        | Predeclared PASRO and Pascal Identifiers . . . . .                           | 201 |
| C.3        | Predefined Data Types of PASRO . . . . .                                     | 203 |
| C.4        | Pascal Syntax Diagrams . . . . .                                             | 204 |
| C.5        | Summary of PASRO/C Procedures . . . . .                                      | 213 |
| C.6        | Predeclared PASRO/C and C Identifiers . . . . .                              | 217 |
| C.7        | Predefined Data Types of PASRO/C . . . . .                                   | 218 |
| C.8        | C Syntax Diagrams . . . . .                                                  | 219 |
| References | . . . . .                                                                    | 231 |
| Index      | . . . . .                                                                    | 233 |