

Contents

1	Introduction	1
1.1	Scope of the Book.....	1
1.2	General Remarks on the Use and the Behavior of Ceramic Materials ...	2
1.3	The History of Alumina	5
1.4	Preceding Summarizing Literature on Alumina	7
2	Physical Properties	9
2.1	Structure	9
2.2	Thermal Properties	11
2.3	Diffusion	16
2.3.1	General Remarks on Diffusion Phenomena in Ceramics	17
2.3.2	Intrinsic Diffusion and Disorder Mechanism	19
2.3.3	Extrinsic Diffusion	26
2.3.4	Problems in Determining the Diffusion Coefficient	30
2.3.5	Diffusion Data	32
2.4	Electrical Conductivity	41
2.5	Sintering and Grain Growth	49
2.5.1	Fundamental Sintering Mechanisms in Al_2O_3	50
2.5.2	Intermediate and Final-Stage Sintering	53
2.5.3	Influence of Additives	55
2.5.4	Effect of MgO	58
2.5.5	Influence of Atmospheres	62
2.5.6	Grain Growth	63
2.6	Hot Pressing	65
2.7	Segregation	69
3	Mechanical Properties	74
3.1	Elastic Properties	75
3.2	Fracture Strength	79

3.2.1	The Strength of Ceramics	80
3.2.2	Fracture Energy	81
3.2.3	Types of Flaws	95
3.2.4	Strength Data	99
3.2.5	Strength-Grain Size Relationships.....	107
3.3	Time-Dependent Strength and Subcritical Crack Growth	110
3.3.1	The Model of Time-Dependent Strength	110
3.3.2	Subcritical Crack Growth Data	113
3.3.3	Fatigue Data	116
3.3.4	Mechanisms of Slow Crack Growth in Alumina	123
3.4	Thermal and Mechanical Shock Resistance	125
3.4.1	Thermal Shock Properties	125
3.4.2	Mechanical Shock Properties	130
3.4.3	Crack Healing	131
3.5	Plastic Deformation	133
3.5.1	Slip	134
3.5.2	Twinning	143
3.5.3	Hardness	145
3.5.4	Abrasive Wear	147
3.6	Creep	154
3.6.1	Basic Creep Mechanisms	155
3.6.2	Creep of Pure and MgO-Doped Alumina	161
3.6.3	Effect of Other Dopants	173
3.6.4	High Temperature Failure Mechanisms	177
3.7	Strengthening Mechanisms	181
3.7.1	Second Phase Dispersions	181
3.7.2	Compressive Surface Stresses	184
3.7.3	Transformation Toughening	187
4	Fabrication	193
4.1	Preparation of Powders	194
4.2	Forming	197
4.2.1	Dry Pressing	198
4.2.2	Hydrostatic Molding	200
4.2.3	Extrusion	201
4.2.4	Injection Molding	202
4.2.5	Hot Pressing	204
4.3	Sintering	205
4.4	Hard Machining	209
4.5	Quality Control	211

4.6	Manufacturing Tolerances	212
4.7	Principles of Design	213
5	Applications	216
5.1	Electronic Applications	220
5.1.1	Metal-to-Ceramic Bonding	221
5.1.2	Spark-Plug Insulators	223
5.1.3	Components and Housings for Electron Tubes	224
5.1.4	Discharge Lamps	229
5.1.5	Microelectronics	232
5.2	Mechanical Engineering Applications	234
5.2.1	Thread Guides for Textile Machines	235
5.2.2	Wire Drawing Step Cones	241
5.2.3	Paper Machine Covers	245
5.2.4	Bearings	249
5.2.5	Cutting Tools	254
5.3	Medical Applications	265
5.3.1	Artificial Joints	266
5.3.2	Dental Implants	275
5.3.3	Maxillary Reconstructions	278
5.4	Armor Applications	279
5.5	Other Applications	282
	References	285
	Subject Index	322