

## Contents

**Preface** IX

**About the Authors** XI

- 1 Introduction to Directed Evolution and Rational Design as Protein Engineering Techniques** 1
  - 1.1 Methods and Aims of Directed Enzyme Evolution 1
  - 1.2 History of Directed Enzyme Evolution 4
  - 1.3 Methods and Aims of Rational Design of Enzymes 19
  - References 21
  
- 2 Screening and Selection Techniques** 29
  - 2.1 Introductory Remarks 29
  - 2.2 Screening Methods 29
  - 2.3 Selection Methods 38
  - 2.4 Conclusions and Perspectives 52
  - References 53
  
- 3 Gene Mutagenesis Methods in Directed Evolution and Rational Enzyme Design** 59
  - 3.1 Introductory Remarks 59
  - 3.2 Directed Evolution Approaches 59
    - 3.2.1 Mutator Strains 59
    - 3.2.2 Error-Prone Polymerase Chain Reaction (epPCR) 60
    - 3.2.3 Whole Gene Insertion/Deletion Mutagenesis 66
    - 3.2.4 Saturation Mutagenesis as a Privileged Method: Away from Blind Directed Evolution 73
    - 3.2.5 DNA Shuffling and Related Recombinant Gene Mutagenesis Methods 89
    - 3.2.6 Circular Mutation and Other Domain Swapping Techniques 94
    - 3.2.7 Solid-Phase Combinatorial Gene Synthesis as a PCR-Independent Mutagenesis Method for Mutant Library Creation 96
    - 3.2.8 Computational Tools and the Role of Machine Learning (ML) in Directed Evolution and Rational Enzyme Design 102

3.3	Diverse Approaches to Rational Enzyme Design	112
3.3.1	Introductory Remarks	112
3.4	Merging Semi-rational Directed Evolution and Rational Enzyme Design by Focused Rational Iterative Site-Specific Mutagenesis (FRISM)	114
3.5	Conclusions and Perspectives	120
	References	120
<b>4</b>	<b>Guidelines for Applying Gene Mutagenesis Methods in Organic Chemistry, Pharmaceutical Applications, and Biotechnology</b>	<b>141</b>
4.1	Some General Tips	141
4.1.1	Rational Design	141
4.1.2	Directed Evolution	149
4.2	Rare Cases of Comparative Directed Evolution Studies	152
4.2.1	Converting a Galactosidase into a Fucosidase	152
4.2.2	Enhancing and Inverting the Enantioselectivity of the Lipase from <i>Pseudomonas aeruginosa</i> (PAL)	156
4.3	Choosing the Best Strategy When Applying Saturation Mutagenesis	163
4.3.1	General Guidelines	163
4.3.2	Choosing Optimal Pathways in Iterative Saturation Mutagenesis (ISM) and Escaping from Local Minima in Fitness Landscapes	168
4.3.3	Systematization of Saturation Mutagenesis with Further Practical Tips	174
4.3.4	Single Code Saturation Mutagenesis (SCSM): Use of a Single Amino Acid as Building Block	183
4.3.5	Triple Code Saturation Mutagenesis (TCSM): A Viable Compromise When Choosing Optimal Reduced Amino Acid Alphabets in CAST/ISM	185
4.4	Techno-economical Analysis of Saturation Mutagenesis Strategies	187
4.5	Generating Mutant Libraries by Combinatorial Solid-Phase Gene Synthesis: The Future of Directed Evolution?	190
4.6	Fusing Directed Evolution and Rational Design: New Examples of Focused Rational Iterative Site-Specific Mutagenesis (FRISM)	192
	References	194
<b>5</b>	<b>Tables of Selected Examples of Directed Evolution and Rational Design of Enzymes with Emphasis on Stereo- and Regio-selectivity, Substrate Scope and/or Activity</b>	<b>203</b>
5.1	Introductory Explanations	203
	References	220

<b>6</b>	<b>Protein Engineering of Enzyme Robustness Relevant to Organic and Pharmaceutical Chemistry and Applications in Biotechnology</b>	<b>233</b>
6.1	Introductory Remarks	233
6.2	Rational Design of Enzyme Thermostability and Resistance to Hostile Organic Solvents	234
6.3	Ancestral and Consensus Approaches and Their Structure-Guided Extensions	241
6.4	Further Computationally Guided Methods for Protein Thermostabilization	242
6.4.1	SCHEMA Approach	243
6.4.2	FRESCO Approach	245
6.4.3	FireProt Approach	247
6.4.4	Constrained Network Analysis (CNA) Approach	249
6.4.5	Alternative Approaches	251
6.5	Directed Evolution of Enzyme Thermostability and Resistance to Hostile Organic Solvents	253
6.6	Application of epPCR and DNA Shuffling	255
6.7	Saturation Mutagenesis in the B-FIT Approach	258
6.8	Iterative Saturation Mutagenesis (ISM) at Protein–Protein Interfacial Sites for Multimeric Enzymes	263
6.9	Conclusions and Perspectives	265
	References	265
<b>7</b>	<b>Artificial Enzymes as Promiscuous Catalysts in Organic and Pharmaceutical Chemistry</b>	<b>279</b>
7.1	Introductory Background Information	279
7.2	Applying Protein Engineering for Tuning the Catalytic Profile of Promiscuous Enzymes	285
7.3	Applying Protein Engineering to P450 Monooxygenases for Manipulating Activity and Stereoselectivity of Promiscuous Transformations	299
7.4	Conclusions and Perspectives	307
	References	308
<b>8</b>	<b>Learning Lessons from Protein Engineering</b>	<b>317</b>
8.1	Introductory Remarks	317
8.2	Additive Versus Nonadditive Mutational Effects in Fitness Landscapes Revealed by Partial or Complete Deconvolution	318
8.3	Unexplored Chiral Fleeting Intermediates and Their Role in Protein Engineering	327
8.4	Case Studies Featuring Mechanistic, Structural, and/or Computational Analyses of the Source of Evolved Stereo- and/or Regioselectivity	329

**VIII** | *Contents*

8.4.1	Esterase	329
8.4.2	Epoxide Hydrolase	331
8.4.3	Ene-reductase of the Old Yellow Enzyme (OYE)	335
8.4.4	Cytochrome P450 Monooxygenase	343
8.4.5	Analysis of Baeyer–Villiger Monooxygenase with Consideration of Fleeting Chiral Intermediates	350
8.5	Conclusions and Suggestions for Further Theoretical Work	358
	References	360
<b>9</b>	<b>Perspectives for Future Work</b>	<b>367</b>
9.1	Introductory Remarks	367
9.2	Extending Applications in Organic and Pharmaceutical Chemistry	367
9.3	Extending Applications in Biotechnology	372
9.4	Patent Issues	376
9.5	Final Comments	376
	References	377
	<b>Index</b>	<b>381</b>