

Contents

Dedication	V
The Author	VII
Preface	IX
1 Introduction	1
1.1 Technical Requirements	2
1.2 Production	3
1.3 Processing of STP	5
1.3.1 Powder Processing	5
1.3.1.1 Compression Molding	6
1.3.1.2 Powder Extrusion for Compounding	6
1.3.2 Processing of STP Granules	10
1.4 Properties of STP	11
1.5 Marketing	18
1.6 Performance	18
2 Polyaryl Ether Sulfones (PAES)	21
2.1 Introduction	21
2.2 Preparations and Production	25
2.2.1 Nucleophilic Polymerization	25
2.2.2 Electrophilic Polymerization	28
2.2.3 Production of Polysulfones	29
2.2.4 Resin Powder Processing	32
2.2.4.1 Membrane Preparation	33

2.2.4.2	Powder Coatings	34
2.2.4.3	Compounding	37
2.2.5	Processing of PAES Compounds	38
2.2.5.1	Extrusion	39
2.2.5.2	Injection Molding	39
2.2.5.3	Miscellaneous Processing	40
2.2.6	PAES Properties	41
2.2.6.1	Optical and Chemical Properties	41
2.2.6.2	Thermal Properties	44
2.2.6.3	Mechanical Properties	47
2.2.6.4	Thermomechanical Properties	57
2.2.6.5	Rheological Properties	61
2.2.6.6	Electrical Properties	63
2.2.7	PAES Recycling	63
2.2.8	PAES Performance and Applications	65
2.2.8.1	Food and Medical Applications	66
2.2.8.2	Plumbing Applications	70
2.2.8.3	Electrical and Electronic Applications	71
2.3	Summary	74
3	Polyetherimides (PEI)	77
3.1	Introduction	77
3.2	PEI Preparations	79
3.2.1	PEI by Etherification	79
3.2.2	PEI by Imidation	81
3.3	PEI Production	84
3.4	PEI Processing, Properties, and Performance	86
3.4.1	PEI Processing	86
3.4.1.1	Powder Processing	86
3.4.1.2	Compounding	87
3.4.2	PEI Granules Processing	87
3.4.2.1	Extrusion	87
3.4.2.2	Additive Manufacturing/3D Printing	89
3.4.2.3	Fiber Spinning	92

3.4.2.4	Film	93
3.4.2.5	Injection Molding	93
3.4.3	PEI Properties	94
3.4.3.1	Thermal Properties	101
3.4.3.2	Thermomechanical Properties	102
3.4.3.3	Rheological Properties	104
3.4.3.4	Miscellaneous Properties	105
3.4.4	PEI Performance and Applications	106
3.4.4.1	Automobile Applications	107
3.4.4.2	Aerospace Applications	109
3.4.4.3	Food and Medical Applications	110
3.4.4.4	Electrical Applications	112
3.4.4.5	Miscellaneous Applications	112
3.5	Summary	112
4	Polyphenylene Sulfide (PPS)	115
4.1	Introduction	115
4.2	Preparation	116
4.2.1	PPS Reaction Mechanism	118
4.2.2	PPS Production	120
4.3	PPS Processing, Properties, and Performance	121
4.3.1	Powder Processing	122
4.3.2	Resin Curing	122
4.3.3	Coating	125
4.3.4	Compression Molding	128
4.3.5	3D Printing	128
4.3.6	Compounding	128
4.3.7	PPS Compounds Processing	129
4.3.7.1	Injection Molding	129
4.3.7.2	Fiber Spinning	132
4.3.7.3	Extrusion of Stock Shapes	133
4.3.8	PPS Properties and Performance	133
4.3.8.1	Crystallinity	134
4.3.8.2	Thermal Properties	135

4.3.8.3	Thermomechanical Properties	136
4.3.8.4	PPSMechanical Properties	138
4.3.8.5	Rheological Properties	139
4.3.9	PPS Performance and Applications	140
4.3.9.1	Automobile Applications	141
4.3.9.2	Electrical Applications	143
4.3.9.3	General Engineering Applications	143
4.4	Summary	144
5	Polyaryl Ether Ketones (PAEK)	147
5.1	Introduction	147
5.2	Preparation of PAEK	153
5.2.1	PAEK Nucleophilic Polymerization	153
5.2.2	PAEK Electrophilic Polymerization	154
5.3	Production of PAEK	156
5.3.1	PEEK Production	156
5.3.1.1	PEEK Nucleophilic Chemistry	156
5.3.1.2	PEEK Electrophilic Chemistry	157
5.3.2	PEK Production	158
5.3.2.1	PEK Nucleophilic Chemistry	158
5.3.2.2	PEK Electrophilic Chemistry	159
5.3.3	PEEKK Production	160
5.3.3.1	PEEKK Nucleophilic Chemistry	160
5.3.3.2	PEEKK Electrophilic Chemistry	160
5.3.4	PEKEKK Production	161
5.3.4.1	PEKEKK Nucleophilic Chemistry	161
5.3.4.2	PEKEKK Electrophilic Chemistry	161
5.3.5	PEKK Production	162
5.3.5.1	PEKK Electrophilic Chemistry	163
5.3.5.2	PEKK Nucleophilic Chemistry	165
5.3.6	Modified PAEK	167
5.3.6.1	Sulfonated PAEK	167
5.3.6.2	PAEK Copolymers	170

5.4	PAEK Blends and Alloys	170
5.4.1	PEEK/PEK Blends	171
5.4.2	PAEK/PBI Blends	172
5.4.3	PAEK/PTFE Blends	178
5.5	PAEK Processing, Properties, and Performance	182
5.5.1	PAEK Resin Processing	182
5.5.1.1	Coatings	182
5.5.1.2	Compression Molding	183
5.5.1.3	Compounding	185
5.5.1.4	3D Printing by Laser Sintering	186
5.5.2	PAEK Granules Processing	189
5.5.2.1	Extrusion of Stock Shapes	189
5.5.2.2	PAEK Injection Molding	191
5.6	PAEK Properties	193
5.6.1	PAEK Thermal Properties	193
5.6.2	PAEK Thermo-Mechanical Properties	199
5.6.3	PAEK Mechanical Properties	205
5.6.4	PAEK Rheological Properties	208
5.6.5	PAEK Flame Resistance Properties	211
5.6.6	PAEK Electrical Properties	213
5.6.7	PAEK Crystallization Properties	214
5.6.8	PAEK Radiation Resistance	215
5.6.9	PAEK Recycling	216
5.7	PAEK Performance and Applications	217
5.7.1	General Engineering	218
5.7.2	Medical Applications	224
5.7.3	Auto Applications	225
5.7.4	Composites	225
5.7.5	Miscellaneous Applications	226
5.8	Summary	226
	Index	231