

Contents

Contents	V
List of Figures	IX
List of Tables	XV
Notation	XVIII
Kurzfassung	XXI
Abstract	XXIII
1 Introduction	1
1.1 Structure of this thesis	3
2 Current status of life cycle assessment of carbon capture and utilization technologies	5
2.1 Introduction to Carbon Capture and Utilization	8
2.2 The concept of Life Cycle Assessment	9
2.2.1 Goal definition	10
2.2.2 Scope definition	13
2.2.3 Life cycle inventory	22
2.2.4 Life cycle impact assessment	22
2.2.5 Interpretation	25
2.3 Contribution of this thesis	29
2.3.1 Current differences in LCA practice for CCU	29
3 A guideline for life cycle assessment of carbon capture and utilization	31
3.1 Approach	32
3.2 Goal definition	32
3.3 Scope definition	33
3.3.1 Defining functional units for CCU technologies	34
3.3.2 Defining system boundaries for CCU technologies	36
3.3.3 Upstream environmental impact from CO ₂ capture	38
	V

3.3.4	Life cycle inventory modeling framework and solving multifunctionality	38
3.3.5	Special requirements for external communication and comparative studies	43
3.4	Life cycle inventory	43
3.4.1	Estimation methods to bridge data gaps	43
3.4.2	Selection of reference processes	45
3.5	Life cycle impact assessment	46
3.5.1	Temporary storage of CO ₂	47
3.6	Life cycle interpretation	49
3.6.1	Uncertainty and sensitivity analysis	49
3.6.2	Carbon-neutral products and negative emissions	54
3.7	Reporting	55
4	The carbon footprint of the carbon feedstock CO₂	57
4.1	LCA of CO ₂ supply: the multifunctionality problem	58
4.1.1	Methods for Solving the Multifunctionality Problem	59
4.1.2	Hierarchy of methods to solve the multifunctionality problem	63
4.2	Impact on the selection of CO ₂ sources	64
4.2.1	Selecting CO ₂ sources using system expansion	66
4.2.2	Carbon footprints of feedstock CO ₂	70
4.2.3	Recommended methods to calculate product-specific impacts	71
4.3	Environmentally optimal selection of CO ₂ sources	73
4.3.1	Current CO ₂ sources	73
4.3.2	CO ₂ sources in a low carbon economy	74
4.3.3	Environmental merit order curves today and in a low carbon economy	77
4.4	Conclusions	79
5	Cost of a low-carbon chemical industry based on renewable energy and CO₂	81
5.1	Broader Context	81
5.2	Methods	82
5.2.1	Scope	82
5.2.2	Technology choices	83
5.2.3	Application of harmonized LCA approaches	83
5.2.4	Energy scenario	84
5.2.5	CO ₂ supply	85

5.2.6	General computational structure of the bottom-up Model . .	85
5.2.7	Generating marginal abatement cost curves	87
5.3	Results and Discussion	88
5.3.1	Marginal abatement costs curves depending on technology development	88
5.3.2	Total cost depending on the electricity supply	96
5.4	Conclusions	97
6	Summary, Conclusions and Future Perspective	99
6.1	Summary and Conclusions	99
6.2	Perspectives for future research	101
Appendices		105
Appendices		105
A	Analysis of LCA-studies on CCU	107
B	A Guideline for Life Cycle Assessment of Carbon Capture and Utilization	123
B.1	Description of modeling of standardized scenarios	123
B.1.1	Electricity	124
B.1.2	Hydrogen	125
B.1.3	CO ₂	125
B.1.4	Heat	125
B.1.5	Natural gas	125
B.2	Reporting	143
B.2.1	Checklist - Executive Summary	143
B.2.2	Checklist - Main report	143
C	The Carbon Footprint of the Carbon Feedstock CO₂	147
C.1	Detailed description of calculation in section 3.1	147
C.1.1	Ammonia plant	148
C.1.2	Fermentation plant	149
C.1.3	Direct air capture	150
C.2	CO ₂ Supply	150
C.2.1	Supply of biogas in a low-carbon economy	150
C.2.2	Steel and iron mills	154

C.2.3	Cement plants	156
C.2.4	Pulp and paper mills	157
C.3	Total energy demand to capture CO ₂ demand in a low-carbon economy	159
D	Cost of a low-carbon chemical industry based on renewable energy and CO₂	163
D.1	Data collection	163
D.2	Import of methanol	170
D.3	Cost of low-TRL technologies	171
D.4	Final demand	173
D.5	CO ₂ supply	175
D.6	Energy scenario	178
D.7	Results of other energy scenario in 2030 and 2050	187
D.7.1	MAC curves of other energy scenario in 2030 and 2050	189
D.7.2	Total cost and electricity supply in other energy scenario in 2030 and 2050	207
D.8	Technology changes	213
E	Publication and student theses	217
E.1	List of publications	217
E.2	Further conference contributions	217
E.3	List of student theses	218