

Contents

Efficient Computation of Spatial Truss Structures for Design Optimization Approaches Using Tube-Shaped Thin-Walled Composite Beams	1
Michael Jäger and Sandro Wartzack	
Substitution of Strain Gauges by Optical Strain Measurement for Standard Test Methods of Composite Specimens and Introduction of a New Biaxial Test-Fixture	13
Nikolas Korte, Jens Bold, and Philipp Höfer	
Investigation and Modelling of Machining Processes as Surface Pre-treatment for Structural Adhesive Bonding of CFRP	25
Jens de Freese	
In-Mold Coating in Pressing of Natural-Fiber-Reinforced Salt Cores for High-Pressure Die-Casting Applications	35
Patricia Erhard, Dominik Boos, and Daniel Günther	
Compressibility and Relaxation Characteristics of Bindered Non-crimp-Fabrics Under Temperature and Injection Fluid Influence	44
Marcel Bender and Ewald Fauster	
Determination of the Bending Stiffness of Spread Carbon Fibre Tows Applied with Reactive Binder	59
Michael Liebl, Mathias Engelfried, Stefan Carosella, and Peter Middendorf	
Manufacturing Technologies for Box-Shaped Pressure Vessels with Inner Tension Struts	68
Christian Wrana, Konstantin Heidacher, Michael Ruf, Dominik Joop, and Alexander Horoschenkoff	

**Multi-Objective Topology Optimization of Frame Structures
Using the Weighted Sum Method** 83
Martin Denk, Klemens Rother, Emir Gadzo, and Kristin Paetzold

**Parametrization of Cross-Sections by CNN Classification
and Moments of Area Regression for Frame Structures** 93
Martin Denk, Klemens Rother, Josef Neuhäusler, Christoph Petroll,
and Kristin Paetzold

**Clustering Topologically-Optimized Designs Based on Structural
Deformation** 104
Ernest Hutapea, Nivesh Dommaraju, Mariusz Bujny, and Fabian Duddeck

**Optimization of Fused Filament Fabricated Infill Patterns
for Sandwich Structures in a Three-Point Bending Test** 115
Tobias Rosnitschek, Annika Gläseke, Florian Hüter,
Bettina Alber-Laukant, and Stephan Tremmel

**Topology Optimization and Production of a UAV Engine Mount
Using Various Additive Manufacturing Processes** 124
Felix Mesarosch, Tristan Schlotthauer, Marlies Springmann,
Johannes Schneider, and Peter Middendorf

**Multiparametric Design Optimisation of 3D Printed Aircraft
Door Seals** 136
Bruno Franke Goularte, Vivianne Marie Bruère, Alexander Lion,
and Michael Johlitz

**Development, Industrialization and Qualification
of a Lever-Shaft-Integration for a Long Range Aircraft** 154
Christian Wolf, Andreas Neumann, and Sebastian Reinspach

**Characterization and Influences of the Load Carrying Capacity
of Lightweight Hub Designs of 3D-Printed Gears
(16MnCr5, PBF-LB/M-Process)** 160
Karl Jakob Winkler, Matthias Schmitt, Thomas Tobie, Georg Schlick,
Karsten Stahl, and Rüdiger Daub

3D Material Model for Additive Manufactured Metallic Parts 175
Emre Ertürk, Jens Bold, Philipp Höfer, Christoph Stark,
and Wolfgang Höhn

**Structural Optimization in Lightweight Design for SLM Meets
Additive Serial Production and Efficient Post-Machining** 189
Rinje Brandis, Martin Blanke, and Jan Rams

**A Unit Cell with Tailorable Negative Thermal Expansion Based
On a Bolted Additively Manufactured Auxetic Mechanical
Metamaterial Structure: Development and Investigation. 198**
Erhard Buchmann, Frank Hadwiger, Christoph Petroll, Christoph Zauner,
Alexander Horoschenkoff, and Philipp Höfer

Author Index 213