Contents

Foreword 6

- The origin of BMW's home plant
- 2 From BFW to BMW AG: the plant during the 1920s 15
- Plant expansion to meet increased demand for aero engines in the 1930s 35
- The plant
 during the
 Second World War

- The plant at the end of the Second World War 63
- 6 Return to motorcycle and car production 73
- 7 "New Class" triggers upturn: the plant in the 1960s 91
- From the early 1970s to the mid-1980s 115
- 9 New structures and first steps towards a "new" Munich plant 155

- 10 The new
 Munich plant
 takes shape 187
- Modernisation
 with production
 running and
 series-built legends 233
- 12 Built to shape tomorrow: the BMW Group's Munich plant celebrates its centenary 271