

Contents

Nomenclature	viii
1 Introduction	1
1.1 Aircraft Vibration Testing and Modeling	3
1.1.1 Aircraft Vibration Testing	4
1.1.2 Aircraft Structural Dynamic Models	5
1.1.3 Dynamic Loads Component Testing	7
1.2 Virtual Testing as Part of the Model-based Development	10
1.2.1 Model-based Development Procedure	10
1.2.2 Definition of Virtual Testing	11
1.2.3 Virtual Testing of Vibration Control Systems	13
1.3 Objectives, Scope and Structure of this Thesis	14
2 Simulation Techniques for Structural Dynamic Systems	19
2.1 Structural Dynamic Modeling	19
2.1.1 Numerical Modal Analysis	23
2.1.2 Modeling of Damping	25
2.1.3 Frequency Response Analysis Methods	30
2.1.4 Model Order Reduction Techniques	31
2.2 Flexible Multi-Body Simulation	34
2.2.1 Kinematics of Rigid and Flexible MBS Systems	35
2.2.2 Dynamics of Flexible MBS Systems	37
2.2.3 Numerical Methods for Flexible MBS	39
2.3 Simulation Coupling Methods	45
2.3.1 Function-Evaluation	46
2.3.2 External Function Evaluation (XFE)	48
2.3.3 Co-Simulation (CS)	48

3	Vibration Control Systems	51
3.1	Classification of Vibration Control Systems	51
3.1.1	Overview of Actuators and Semi-Active Devices	54
3.2	The Linear Single-Degree-Of-Freedom (SDOF) System	56
3.2.1	Vibration Isolation versus Damping	60
3.2.2	Ideal Sky-Hook Damper	61
3.2.3	Active and Semi-Active SDOF Systems	62
3.3	FRFs for Nonlinear Systems	67
3.3.1	The Swept-Sine Signal	68
3.3.2	Transformation to Frequency Domain	71
3.4	Design and Modeling of Passive Shock-Mounts	76
3.4.1	Properties of Elastomeric Shock-Mounts	76
3.4.2	Nonlinear Dynamic Modeling of Shock-Mounts	78
3.4.3	Experimental Identification of Shock-Mount Dynamics	85
3.5	Semi-Active Vibration Control Systems	91
3.5.1	Smart Fluid Dampers	91
3.5.2	Modeling of Smart Fluid Dampers	96
3.5.3	Control Strategies	102
3.5.4	Numerical Analysis of Semi-Active Damping Systems	106
3.6	Intermediate Summary	123
4	FEM Model Quality Assessment	125
4.1	Procedure of the FEM Model Quality Assessment	127
4.1.1	Software and Numerical Checks	128
4.1.2	Engineering Checks	129
4.1.3	Correlation Quantities	130
4.1.4	Sensitivity Analysis	131
4.2	FEM Modeling Idealization	134
4.2.1	Modeling Idealizations of a Fuselage Frame	135
4.2.2	Local and Global Modeling Imperfections	141
4.3	Uncertainty Analysis	145
4.3.1	Correlation Quantities for the Uncertainty Analysis	148
4.3.2	Realization of Monte-Carlo Method with MATLAB and MSC.NASTRAN	150

4.4	Application to a Fuselage FEM Model	151
5	FEM Model Validation based on Vibration Test Data	159
5.1	Experimental Modal Analysis (EMA)	160
5.1.1	EMA Techniques	161
5.1.2	Local and Global SDOF Methods	162
5.2	Vibration Test Setups	164
5.2.1	Attachment of the Test Specimen	164
5.2.2	Influence of Excitation Systems	166
5.2.3	Versatility of Vibration Test Setups	167
5.2.4	Sensor Placement Optimization	167
5.3	Experimental Modal Analysis for Base Excitation Testing . . .	168
5.3.1	Relative Kinematics	168
5.3.2	Determination of Base Excitation	172
5.3.3	MIMO FRF Methods	173
5.4	Application of Vibration Test Techniques	177
5.4.1	Feasibility Check of Linear Relations	177
5.4.2	Definition of System Boundaries	178
5.4.3	Linearity Check of Structural Dynamic Behavior	182
5.4.4	Comparison of FRF Methods	184
5.4.5	Mode-Shape Visualization GUI	186
5.4.6	FEM Model Updating	188
6	Virtual Testing of Vibration Control Systems	195
6.1	Setup of Virtual Test Configurations	197
6.1.1	Shaker Table Excitation for Virtual Testing	198
6.1.2	Integration of Semi-Active Systems into MBS Software .	199
6.1.3	Virtual Test Configurations	201
6.2	Verification of Model Reduction and Simulation Techniques . .	205
6.2.1	Integration of FEM Models into Flexible Multi-Body Environment	205
6.2.2	Analysis of Passive Configurations	209
6.2.3	Simulation Coupling	214

6.3	Assessment of Semi-Active Systems based on Virtual Tests . .	218
6.3.1	The Hybrid Sky-Hook-Ground-Hook Control	218
6.3.2	Assessment of OSC Configurations	222
6.3.3	Assessment of Configuration Galley (G2)	228
7	Conclusion and Outlook	231
A	Appendix	235
A.1	Model-based Verification of MIMO Identification Techniques .	235
A.2	Semi-Active ER Devices	237
A.2.1	Semi-Active SDOF Time Domain Results	238
A.3	Virtual Test Results	245
	Bibliography	249