

Content

Acknowledgements	I
Abstract	III
Zusammenfassung	V
Terms and Abbreviations	IX
1 Introduction	1
2 Blood, red blood cells and ghost cells	5
2.1 Blood	5
2.2 Red blood cells	6
2.3 Ghost cells	8
3 Hemolysis detection in cardiovascular assist devices	11
3.1 Established ghost cell production method	11
3.2 Adapted process workflow for large-volume production	12
3.2.1 Blood collection and RBCs extraction (steps 1 and 2)	13
3.2.2 Controlled lysis and GC extraction (steps 3.1, 3.2 and 3.3)	14
3.2.3 Resealing and GC post-processing (steps 4 to 7)	15
3.3 Verification and validation	15
3.4 Requirements for spatially resolved hemolysis detection using FHDM	16
4 Semi-automated large-volume production of GCs	21
4.1 Mechatronic systems for semi-automation	21
4.2 The large-volume batch production system	22
4.2.1 High-volume centrifuge	23
4.2.2 Actuator Unit	24
4.2.3 Upper rack	29
4.2.4 Lifting Gear	30
4.2.5 Lower Rack	32
4.2.6 Control Unit	32
4.2.7 Control Panel	34

5	Verification	37
5.1	Output and efficiency.....	37
5.2	Calibration of the load cells	44
5.3	Homogeneous mixing.....	46
5.4	Hemolysis and reversal solution	51
6	Validation	61
6.1	Surface inspection via scanning electron microscope.....	61
6.2	Transparency	63
6.3	Rheology	67
6.4	Deformability	73
7	Summary and discussion	79
8	Outlook	85
9	List of Figures	89
10	List of Tables	95
11	Bibliography	97
A	Addendum	109
A.1	Upper rack.....	109
A.2	Pin mapping of the cables.....	110
A.3	Control Unit.....	112
A.4	Master microcontroller (J.A.R.V.I.S.).....	114
A.5	Slave modules	115
A.6	Wiring diagrams	116