

Contents

Preface — V

List of Contributing Authors — XI

V. Beschkov and D. Yankov

1 Chemical engineering methods in downstream processing in biotechnology — 1

- 1.1 Introduction — 1
- 1.2 Main and specific processes for product extraction and recovery in biotechnology — 4
 - 1.2.1 Biomass separation — 4
 - 1.2.2 Target product extraction from disrupted biomass — 6
 - 1.2.3 Product recovery from the broth. Crude separation and concentration — 7
 - 1.2.4 Crystallization and drying — 10
 - 1.2.5 Emerging bioseparation processes — 11
 - 1.2.6 Separation by chromatography — 12
- 1.3 Conclusions — 12
- References — 12

Fiona Mary Antony, Dharm Pal and Kailas Wasewar

2 Separation of bio-products by liquid–liquid extraction — 17

- 2.1 Introduction — 17
- 2.2 Separation and purification processes in biorefinery — 18
- 2.3 Liquid–liquid extraction — 19
- 2.4 Types of liquid–liquid extraction — 21
 - 2.4.1 Conventional extraction — 21
 - 2.4.2 Fractional extraction — 21
 - 2.4.3 Dissociative extraction — 22
 - 2.4.4 pH-swing extraction — 22
 - 2.4.5 Reactive extraction — 22
 - 2.4.6 Temperature-swing extraction — 22
 - 2.4.7 Membrane based solvent extraction — 22
 - 2.4.8 Special extraction techniques — 23
- 2.5 Applications of L-L extraction in bioprocess technology — 24
- 2.6 Equipments for liquid–liquid extraction — 25
- 2.7 New approaches — 26
- 2.8 Reactive extraction — 26
 - 2.8.1 Recovery of antibiotics — 30
 - 2.8.2 Recovery of carboxylic acids — 30

2.8.3	Other fermentation derived products —	31
2.8.4	Extraction of cellular components and biopolymers —	31
2.8.5	Biofuels —	31
2.8.6	Platform chemicals —	32
2.8.7	Biomass hydrolysate components and impurities —	32
2.8.8	Bio-products based on microalgae —	32
2.9	Regeneration of solvent —	32
2.10	Conclusions —	32
	References —	33

José Coelho, Paolo Trucillo, Beatriz Nobre, António Figueiredo
Palavra, Roberta Campardelli and Ernesto Reverchon

3	Extraction and bioprocessing with supercritical fluids —	41
3.1	Introduction —	41
3.2	SCFs applications to microalgae —	44
3.2.1	Microalgae —	44
3.2.2	SFE to microalgae —	45
3.2.3	SFE to microalgae combine with other methods —	46
3.2.4	Pressurized liquid extraction from microalgae —	48
3.2.5	Final remarks —	49
3.3	SuperLip: A novel process for liposome fabrication —	51
3.3.1	Definition of liposomes —	51
3.3.2	Use of liposomes —	51
3.3.3	Liposomes drug release mechanisms —	51
3.3.4	Liposomes classification —	52
3.3.5	Liposomes methods of production —	52
3.3.6	Supercritical assisted liposome formation —	53
3.3.7	Optimization of operative parameters —	53
3.3.8	SuperLip liposome-based applications —	55
3.3.9	Commercialization of the process —	56
3.3.10	Conclusions —	57
	References —	57

Venko N. Beschkov

4	Ion exchange in downstream processing in biotechnology —	63
4.1	Introduction —	63
4.2	Ion-exchange solvent extraction —	64
4.3	Ion-exchange resins in downstream processing —	66
4.3.1	Lactic acid extraction —	66
4.3.2	Lysine recovery by in ion-exchange techniques —	71
4.3.3	Protein separation by ion-exchange chromatography [72, 73] —	72

4.4	Conclusion — 74
	References — 74

Zdravka Lazarova, Venko Beschkov and Svetlozar Velizarov

5	Electro-membrane separations in biotechnology — 79
5.1	Introduction — 79
5.2	Examples for product recovery in biotechnology by dialysis membrane extraction — 80
5.2.1	Volatile fatty acids (VFA) — 81
5.2.2	Lactic acid — 81
5.2.3	Aminoacids — 81
5.2.4	Inhibitor removal — 82
5.2.5	Fuel cell applications — 82
5.3	Electrically enhanced crossflow membrane filtration as a separation tool in biotechnology — 82
5.3.1	Applications of electro-microfiltration (EMF) — 84
5.3.2	Applications of electro-ultrafiltration (EUF) — 84
5.3.3	Case study 1: Removal of BSA by MF in AC (alternating current) electric field — 86
5.3.4	Case study 2: EMF of rabbit albumin — 89
	References — 91

Dragomir Yankov

6	Aqueous two-phase systems as a tool for bioseparation – emphasis on organic acids — 95
6.1	Polymer/polymer ATPS for separation of organic acids — 97
6.2	Polymer- salt ATPS in the separation of organic acids — 105
6.3	ATPS alcohol-salt for separation of organic acids — 109
6.4	ATPS with ionic liquids and deep eutectic solvents for separation of organic acids — 112
6.5	Surfactant-based ATPS for organic acids separation — 116
6.6	Conclusions — 119
	References — 119

Konstantza Tonova

7	Ionic liquid-assisted biphasic systems for downstream processing of fermentative enzymes and organic acids — 123
7.1	Enzyme recovery and purification by ABS with ILs — 124
7.1.1	Overview — 124
7.1.2	Factors and parameters affecting the partitioning of enzymes in ABS with ILs — 137
7.2	IL-assisted recovery of fermentatively derived organic acids — 140

7.2.1	Overview —	140
7.2.2	Factors and parameters affecting the extraction of organic acids by ILs and unraveling the extraction mechanism —	142
7.2.3	Procedures to enhance the extraction efficiency and to intensify the extraction process —	144
7.3	Concluding remarks and challenges of the experimental blanks —	146
	List of abbreviations —	149
	References —	149

Katalin Belafi-Bako, Gabor Toth and Nandor Nemestothy

8	Application of polymer membranes in downstream processes —	155
8.1	Introduction —	155
8.2	Membrane processes in downstream —	156
8.2.1	Fundamentals of membrane processes —	156
8.2.2	Microfiltration, ultrafiltration, nanofiltration —	158
8.2.3	Pervaporation —	159
8.2.4	Dialysis —	160
8.2.5	Electrodialysis —	160
8.3	Conclusions —	161
	References —	161

Index — 165