

Contents

Preface *xiii*

1	Introduction, Vision, and Opportunities	1
	<i>Maria E. Holuszko, Denise C. R. Espinosa, Tatiana Scarazzato, and Amit Kumar</i>	
1.1	Background	1
1.2	E-Waste	2
1.3	Outline	8
	References	9
2	e-Waste Management and Practices in Developed and Developing Countries	15
	<i>Pablo Dias, Andréa M. Bernardes, and Nazmul Huda</i>	
2.1	Introduction	15
2.2	Overview on WEEE Management and Practices	16
2.3	International WEEE Management and Transboundary Movement	18
2.4	WEEE Management and Practices – Developed and Developing Countries	19
2.5	Developed Countries	21
2.5.1	Switzerland	21
2.5.2	Japan	22
2.5.3	Australia	22
2.6	Developing Countries	23
2.6.1	Brazil	23
2.6.2	India	23
2.6.3	South Africa	24
2.6.4	Nigeria	25
2.6.5	Taiwan	25
2.7	Conclusions	26
	References	26

3	e-Waste Transboundary Movement Regulations in Various Jurisdictions	33
	<i>Pablo Dias, Md Tasbirul Islam, Bin Lu, Nazmul Huda, and Andréa M. Bernarde</i>	
3.1	Background	33
3.2	International Legislation and Transboundary Movement	34
3.3	Extended Producer Responsibility (EPR)	41
3.4	Regulations in Various Jurisdictions	41
3.4.1	Europe	43
3.4.1.1	France	43
3.4.1.2	Germany	43
3.4.1.3	Switzerland	44
3.4.1.4	Norway	44
3.4.2	Americas	45
3.4.2.1	United States of America	45
3.4.2.2	Canada	46
3.4.2.3	Brazil	47
3.4.3	Asia	47
3.4.3.1	Japan	47
3.4.3.2	China	48
3.4.3.3	Taiwan	49
3.4.3.4	India	49
3.4.4	Africa	49
3.4.4.1	South Africa	49
3.4.4.2	Nigeria	50
3.4.5	Australia	50
3.5	Conclusions	51
	References	52
 4	 Approach for Estimating e-Waste Generation	 61
	<i>Amit Kumar</i>	
4.1	Background	61
4.2	Econometric Analysis	61
4.3	Consumption and Use/Leaching/Approximation 1 Method	62
4.4	The Sales/Approximation 2 Method	63
4.5	Market Supply Method	63
4.5.1	Simple Delay	63
4.5.2	Distribution Delay Method	63
4.5.3	Carnegie Mellon Method/Mass Balance Method	64
4.6	Time-Step Method	64
4.7	Summary of Estimation Methods	65
4.8	Lifespan of Electronic Products	65
4.9	Global e-Waste Estimation	66
	References	69

5 Materials Used in Electronic Equipment and Manufacturing Perspectives 73

Daniel D. München, Pablo Dias, and Hugo M. Veit

- 5.1 Introduction 73
- 5.2 Large Household Appliances (LHA) 75
- 5.3 Small Household Appliance (SHA) 76
- 5.4 IT and Telecommunications Equipment 78
 - 5.4.1 Computers and Notebooks 78
 - 5.4.2 Monitors and Screens 79
 - 5.4.3 Mobile Phones (MP) 81
 - 5.4.4 Printed Circuit Boards (PCB) 83
- 5.5 Photovoltaic (PV) Panels 85
- 5.6 Lighting Equipment 86
- 5.7 Toys, Leisure, and Sport 86
- 5.8 Future Trends in WEEE – Manufacturing, Design, and Demand 89
- References 91

6 Recycling Technologies – Physical Separation 95

Amit Kumar, Maria E. Holuszko, and Shulei Song

- 6.1 Introduction 95
- 6.2 Dismantling 96
- 6.3 Comminution/Size Reduction 97
 - 6.3.1 Shredders 97
 - 6.3.2 Hammer Mills 98
 - 6.3.3 High-Voltage Fragmentation 98
 - 6.3.4 Knife Mills 100
 - 6.3.5 Cryogrinding 100
- 6.4 Particle Size Analysis 100
- 6.5 Size Separation/Classification 102
 - 6.5.1 Screening 102
 - 6.5.2 Classification 104
 - 6.5.2.1 Centrifugal Classifier 104
 - 6.5.2.2 Gravitational Classifiers 105
- 6.6 Magnetic Separation 106
 - 6.6.1 Low-Intensity Magnetic Separators 106
 - 6.6.2 High-Intensity Magnetic Separators 107
- 6.7 Electrical Separation 108
 - 6.7.1 Corona Electrostatic Separation 108
 - 6.7.2 Triboelectric Separation 109
 - 6.7.3 Eddy Current Separation 110
- 6.8 Gravity Separation 111
 - 6.8.1 Jigs 112
 - 6.8.2 Spirals 112
 - 6.8.3 Shaking Tables 113
 - 6.8.4 Zig-Zag Classifiers 114

6.8.5	Centrifugal Concentrators	114
6.8.6	Dense Medium Separation (DM Bath/Cyclone)	115
6.9	Froth Flotation	116
6.10	Sensor-Based Sorting	119
6.11	Example Flowsheets	119
	References	123
7	Pyrometallurgical Processes for Recycling Waste Electrical and Electronic Equipment	135
	<i>Jean-Philippe Harvey, Mohamed Khalil, and Jamal Chaouki</i>	
7.1	Introduction	135
7.2	Printed Circuit Boards	136
7.3	Pyrometallurgical Processes	137
7.3.1	Smelting	138
7.3.1.1	Copper-Smelting Processes – Sulfide Route	138
7.3.1.2	Copper-Smelting Processes – Secondary Smelters	142
7.3.1.3	Lead-Smelting Processes	142
7.3.1.4	Advantages and Limitations of Smelting Processes	146
7.3.2	Electrochemical Processes	147
7.3.2.1	High-Temperature Electrolysis	148
7.3.2.2	Low-Temperature Electrolysis	149
7.3.3	Other Pyrometallurgical Operations Used in Electronic Waste Recycling	152
7.3.3.1	Roasting	152
7.3.3.2	Molten Salt Oxidation Treatment	152
7.3.3.3	Distillation	153
7.3.3.4	Pyrolysis	155
	References	157
8	Recycling Technologies – Hydrometallurgy	165
	<i>Denise C. R. Espinosa, Rafael P. de Oliveira, and Thamis A. G. Martins</i>	
8.1	Background	165
8.2	Waste Printed Circuit Boards (WPCBs)	167
8.3	Photovoltaic Modules (PV)	172
8.4	Batteries	176
8.5	Light-Emitting Diodes (LEDs)	178
8.6	Trends	180
	References	181
9	Recycling Technologies – Biohydrometallurgy	189
	<i>Franziska L. Lederer and Katrin Pollmann</i>	
9.1	Introduction	189
9.2	Bioleaching: Metal Winning with Microbes	189
9.3	Biosorption: Selective Metal Recovery from Waste Waters	191
9.3.1	Biosorption Via Metal Selective Peptides	194

9.3.2	Chelators Derived from Nature	196
9.4	Bioflotation: Separation of Particles with Biological Means	197
9.5	Bioreduction and Bioaccumulation: Nanomaterials from Waste	199
9.6	Conclusion	201
	References	202
10	Processing of Nonmetal Fraction from Printed Circuit Boards and Reutilization	213
	<i>Amit Kumar and Maria E. Holuszko</i>	
10.1	Background	213
10.2	Nonmetal Fraction Composition	214
10.3	Benefits of NMF Recycling	215
10.3.1	Economic Benefits	215
10.3.2	Environmental Protection and Public Health	216
10.4	Recycling of NMF	218
10.4.1	Physical Recycling	218
10.4.1.1	Size Classification	219
10.4.1.2	Gravity Separation	219
10.4.1.3	Magnetic Separation	220
10.4.1.4	Electrical Separation	220
10.4.1.5	Froth Flotation	220
10.4.2	Chemical Recycling	221
10.5	Potential Usage	221
	References	223
11	Life Cycle Assessment of e-Waste – Waste Cellphone Recycling	231
	<i>Pengwei He, Haibo Feng, Gyan Chhipi-Shrestha, Kasun Hewage, and Rehan Sadiq</i>	
11.1	Introduction	231
11.2	Background	232
11.2.1	Theory of Life Cycle Assessment	232
11.3	LCA Studies on WEEE	234
11.3.1	Applications on WEEE Management Strategy	234
11.3.2	Applications on WEEE Management System	235
11.3.3	Applications on Hazardous Potential of WEEE Management and Recycling	236
11.4	Case Study	236
11.4.1	Goal and Scope Definition	237
11.4.1.1	Functional Unit	237
11.4.1.2	System Boundary	238
11.4.2	Life Cycle Inventory	238
11.4.2.1	Formal Collection	239
11.4.2.2	Informal Collection	239
11.4.2.3	Mechanical Dismantling	239

11.4.2.4	Plastic Recycling	240
11.4.2.5	Screen Glass Recycling	240
11.4.2.6	Battery Disposal	240
11.4.2.7	Electronic Refining for Materials	241
11.4.3	Life Cycle Impact Assessment	241
11.4.4	Results	241
11.4.4.1	Feature Phone Formal Collection Scenario	241
11.4.4.2	Feature Phone Informal Collection Scenario	243
11.4.4.3	Smartphone Formal Collection Scenario	244
11.4.4.4	Smartphone Informal Collection Scenario	246
11.4.5	Discussion	247
11.5	Conclusion	249
	References	250

12 **Biodegradability and Compostability Aspects of Organic Electronic Materials and Devices** 255

Abdelaziz Gouda, Manuel Realí, Alexandre Masson, Alexandra Zvezdin, Nia Byway, Denis Rho, and Clara Santato

12.1	Introduction	255
12.1.1	Technological Innovation and Waste	255
12.1.2	Eco-friendliness	257
12.1.3	Organic Electronics	257
12.1.4	Opportunities for Green Organic Electronics	258
12.2	State of the Art in Biodegradable Electronics	258
12.3	Organic Field-Effect Transistors (OFETs)	260
12.3.1	Fundamentals	260
12.3.2	Anthraquinone, Benzoquinone, and Acenequinone	262
12.3.3	Quinacridones	262
12.4	Electrochemical Energy Storage	264
12.4.1	Quinones	264
12.4.2	Dopamine	265
12.4.3	Melanins	265
12.4.4	Tannins	268
12.4.5	Lignin	269
12.5	Biodegradation in Natural and Industrial Ecosystems	269
12.5.1	Degradation and Biodegradation	270
12.5.2	Composting Process	271
12.5.3	Materials Half-Life Under Composting Conditions	274
12.5.4	Biodegradation in the Environment	275
12.6	Microbiome in Natural and Industrial Ecosystems	276
12.6.1	The Ruminant–Hay Natural Ecosystem	279
12.6.2	The Termite–Wood Natural Ecosystem	280
12.6.3	The Industrial Composter–Biowaste Ecosystem	281
12.6.3.1	Municipal Composting Facility	281
12.6.3.2	Engineered Composting Facility	282

12.6.4	Specialized Inoculant Adapted to Organic Matter	282
12.6.5	Specialized Inoculant Adapted to Heavy Metals	283
12.7	Concluding Remarks and Perspectives	284
	Acknowledgment	285
	References	285
13	Circular Economy in Electronics and the Future of e-Waste	299
	<i>Nani Pajunen and Maria E. Holuszko</i>	
13.1	Introduction	299
13.2	Digitalization and the Need for Electronic Devices	301
13.3	Recycling and Circular Economy	302
13.4	Challenges for e-Waste Recycling and Circular Economy	304
13.5	Drivers for Change – Circular Economy	306
13.6	Demand for Recyclable Products	309
13.7	Summary	310
	References	312
	Index	315