

Contents

About the Authors	<i>xiii</i>
Opening Remark	<i>xv</i>
Preliminary Remark	<i>xvii</i>
Preface	<i>xix</i>

1	Basics of Fire and Explosion: Risk Assessment	1
1.1	Basic Considerations on Fire and Explosion (📖 T1)	1
1.1.1	Fuel	2
1.1.2	Heat	2
1.1.3	Oxygen	3
1.1.4	Inerting Process	3
1.1.5	Heat versus Oxygen	3
1.2	Explosive Atmosphere	3
1.2.1	Explosion Limits with Flammable Liquids	3
1.2.1.1	Classification of Flammable Liquids	5
1.2.2	Explosion Limits with Combustible Dusts	6
1.2.3	Metal Dusts	6
1.3	Hybrid Mixtures (📖 P7)	6
1.4	Allocation of Explosion-Endangered Areas and Permissible Equipment (📖 P6)	7
1.5	Permissible Equipment (Equipment Protection Level)	7
1.5.1	Classification of Equipment Protection Level That Is Currently in the Introductory Stage	8
1.6	Ignition Sources	9
1.6.1	Hot Surfaces	9
1.6.2	Flames and Hot Gases (Including Hot Particles)	9
1.6.3	Mechanically Generated Sparks (📖 MGS)	10
1.6.4	Electrical Apparatus	10
1.6.5	Cathodic Protection	10
1.6.6	Static Electricity	10
1.6.7	Lightning	10
1.6.8	Electromagnetic Field	10
1.6.9	Electromagnetic Radiation	10
1.6.10	Ionizing Radiation	10

1.6.11	Ultrasonics	11
1.6.12	Adiabatic Compression and Shock Waves	11
1.6.13	Chemical Reactions	11
1.7	Minimum Ignition Energy (MIE)	11
1.8	Imaginary Experiment to Assess the Hazardous Potential of Flammable Liquids	15
	PowerPoint Presentations	18
	References	18
2	Principles of Static Electricity	19
2.1	Basics	19
2.2	Electrostatic Charging of Solids (📖 T2)	21
2.3	Triboelectric Series	24
2.4	Surface Resistivity	24
2.4.1	Influence of Surface Texture on Static Charging	28
2.5	Electrostatic Charging of Liquids (📖 T2, T8)	28
2.5.1	Charge Relaxation with Liquids	30
2.6	Charging by Gases	31
2.7	Electric Field	33
2.8	Electric Induction (📖 T3)	36
2.8.1	Specification of Electric Induction	36
2.8.2	Image Charge	37
2.9	Capacitance and Capacitor	38
	PowerPoint Presentations	38
	References	39
3	Metrology	41
3.1	Basics (📖 T7)	41
3.1.1	“Walking Test” as a Paradigmatic Example	41
3.2	Appropriate Metrology for Electrostatic Safety Measures	44
3.3	Comparison: Electrostatics/Electrical Engineering	44
3.4	Selecting the Suitable Measurement Methods	45
3.4.1	Electrical Resistance	45
3.4.2	Fundamental Remarks for the Realization of Resistance Measurements (📖 T4)	46
3.4.2.1	Volume Resistance and Deriving Volume Resistivity	46
3.4.2.2	Guard Ring Circuit to Measure the Volume Resistance	47
3.4.2.3	Surface Resistance and Deriving Surface Resistivity	48
3.4.2.4	Guard Ring Circuit to Measure the Surface Resistance	49
3.5	Assignment and Summary	49
3.5.1	Additive-Depleted Surface	50
3.6	Conductivity of Liquids	51
3.7	Bulk Materials	52
3.8	Concerning the Use of Insulating Material in Endangered Areas	52
3.9	Measurement of Electrostatic Charges	52
3.9.1	Voltage Measurement with Electrostatic Voltmeters	53
3.9.2	Charge Measurement by Means of a Faraday Pail	54

3.9.2.1	Faraday Cage	55
3.9.2.2	Charge Measurement on Free-Falling Objects	55
3.9.3	Measurement of Electric Field Strength	56
3.9.3.1	Induction Electric Field Meters	56
3.9.3.2	Errors When Measuring Field Strength	58
3.9.3.3	Further Types of Electric Field Meters	61
3.9.3.4	Further Applications of Induction Electric Field Meters	65
3.10	Other Measurement Applications	68
3.10.1	Measurement of Surface Charge on Moving Webs	68
3.10.2	Analysis of Protective Textile Clothing (Workwear)	68
3.10.2.1	Triboelectric Test Procedure	69
3.10.2.2	Test Procedures with Electrostatic Influence	69
3.10.3	Test Procedure to Determine Discharge Capacity (Charged Plate Monitor)	71
3.10.4	Test Procedure for Paper	73
3.10.5	Electrostatic Charging of Powdery Bulk Materials	74
3.10.6	Electrostatic Charging with Fluids	75
3.10.7	Electrostatic Charges in Chemical Production	76
3.11	Capacitance	77
3.11.1	Capacitance Measurement (Charging Methods)	77
3.11.2	Measurement of the Permittivity Value	78
3.11.3	Charge Decay Measurement (Relaxation Time)	79
3.12	Themes around Air Humidity	81
3.12.1	Definitions about Climate	81
3.12.2	Fundamental Principles and Definitions	82
3.12.3	Methods of Measuring Atmospheric Humidity	83
3.12.3.1	Dew Point Hygrometry	83
3.12.3.2	Absorption Method	84
3.12.3.3	Hair Hygrometer	84
3.12.3.4	Psychrometer with Wet- and Dry-Bulb Thermometers	84
3.12.3.5	Lithium-Chloride Hygrometer	85
3.12.3.6	Capacitive Hygrometer	86
3.12.3.7	Resistive Hygrometer	86
3.12.4	Monitoring and Calibrating of Hygrometers	86
	PowerPoint Presentations	87
	Picture Credits	87
	References	88
4	Gas Discharges	89
4.1	Mechanisms of Gas Discharges (⚡ T5)	89
4.2	Electrostatic Gas Discharges	90
4.2.1	Detecting Gas Discharges by Means of Their High-Frequency Emissions	92
4.3	Types of Gas Discharges	94
4.3.1	Spark Discharge	94
4.3.2	One-Electrode Discharges	95
4.3.2.1	Corona Discharge	96

4.3.2.2	Brush Discharge	97
4.3.2.3	Cone Discharge (also Referred to as Powder Heap Discharge)	98
4.3.2.4	Propagating Brush Discharge	98
4.4	Consequences of Gas Discharges	102
4.5	Listing of Traces Caused by Gas Discharges (P11; T8)	102
4.6	How Can Dangerous Gas Discharges Be Avoided?	103
4.6.1	Spark Discharges (V4.1)	104
4.6.2	Corona Discharges	104
4.6.3	Brush Discharges and Super Brush Discharges	104
4.6.4	Cone Discharges	106
4.6.5	Propagating Brush Discharges	107
4.6.5.1	Curiosity When Hydraulic Oil Gradually Flows Out of a Metal Pipe	107
4.6.5.2	Pores at Enamelled Containers	108
4.6.6	Simplified Overview of the Occurrence of Different Types of Gas Discharges	108
4.6.7	Assessment of Ignition Dangers Originating from Gas Discharges	108
4.6.8	Electrostatic Shock	111
	PowerPoint Presentations	111
	Picture Credits	111
	Video Credits	111
	References	111
5	Preventing Electrostatic Disturbances	113
5.1	Electrostatics: When Sparks Fly	113
5.2	Dielectric Strength	117
5.3	Discharging Charged Surfaces	118
5.3.1	Discharging on Material Webs	119
5.3.1.1	Behavior of Composite Materials	125
5.3.2	Discharging of Sheets	127
5.3.3	Discharging Other Objects	127
5.3.4	Discharging Granules and Similar Particles	129
5.4	Potential Hazards Posed by Discharge Electrodes	134
	Picture Credits	136
	Video Credits	137
	References	137
	Further Reading	137
6	Description of Demonstration Experiments	139
6.1	Preliminary Remarks	140
6.2	Static Voltmeter	141
6.3	Field Meter	142
6.4	Van de Graaff Generator	142
6.5	Explosion Tube	142
6.6	Electrostatic Force Effects	144
6.6.1	Rolling Pipes	145

6.6.2	Hovering Pipes	146
6.6.3	Electroscope	147
6.6.4	Depicting Electrical Field Lines (in a Classical Way)	148
6.7	Charges Caused by Separating Process	149
6.8	Charging of Particles	150
6.8.1	Charging of Single Particles	150
6.8.2	Charging of Many Particles (Granules)	152
6.9	Electric Induction	153
6.9.1	Basic Experiment	153
6.9.2	Chimes	154
6.9.3	Electric Induction on Isolated Conductive Parts	155
6.10	Dissipating Properties	157
6.11	Experiments with the Explosion Tube	158
6.11.1	Electrostatic Charging of a Person	158
6.11.2	Ignition Voltage	159
6.11.3	Charging by Separation	160
6.12	Gas Discharges	160
6.12.1	Spark Discharges	160
6.12.2	Corona Discharges	161
6.12.3	Brush Discharges	162
6.12.4	Model Experiment: Ignition by Brush Discharges	162
6.12.5	Evidence of Ion Wind	163
6.12.6	Super Brush Discharges	163
6.12.7	Propagating Brush Discharges	164
6.12.7.1	Ignition of Dust	165
6.12.7.2	Short Circuit of a Double-Layer Charge	166
6.13	Fire and Explosion Dangers	168
6.13.1	Flash Point	168
6.13.2	Effects with Large Surfaces	168
6.13.3	Rich Mixture	169
6.13.4	Progressive Flame Front	170
6.13.5	“Decanting” of Gasoline Vapors	171
6.13.6	Oxygen Demand	172
6.13.7	Extinguishing with Water	173
6.13.8	Burning Handkerchief Does Not Burn Up	174
6.13.9	Inflaming Solid Combustibles	174
6.13.9.1	Gasification Process with Wood	174
6.13.9.2	Inflaming a Dust Heap	175
	Reference	175
7	Case Studies	177
7.1	Strategy of Investigation	177
7.1.1	Ignition Sources	178
7.1.2	General Approach	179
7.1.3	Hasty Consequence	179
7.2	Ignitions Due to Brush Discharges	180
7.2.1	Pouring Flaked Product into an Agitator Vessel	180

7.2.2	PE Liner Slipping Out of Paper Bag	181
7.2.3	Ignition Caused by an Antistatic PE Bag	182
7.2.4	Shaking Fine Dust Out of a PE Bag (Hybrid Mixture)	183
7.2.5	Pumping Polluted Toluene	185
7.2.6	Impregnation of a Glass Fiber Fabric	186
7.2.7	Filling Pipe Blocked with Sulfur Leading to Ignition of Methanol	187
7.2.8	Ion Exchanger Resin in Toluene	188
7.2.9	Two Explosions in Big Storage Tanks	189
7.2.9.1	Explosion in a Floating Roof Tank Followed by Fire (2014)	189
7.2.9.2	Explosion Disaster Near Bitburg (1954)	190
7.3	Case Studies Related to Propagating Brush Discharges	192
7.3.1	Explosion in a Railcar Bulk Container	192
7.3.2	Metal Drum with Inner Liner	193
7.3.3	Plastic Drum with Inner Liner	195
7.3.4	Failed Attempt to Eliminate Electrostatic Nuisances	195
7.3.5	Fire in a Spray-Bed Dryer	197
7.3.6	Ignition in a Micronizer Jet Mill	200
7.3.7	Explosion During Rotational Molding	201
7.3.8	Explosion in a Mixing Silo for Plastic Granules	202
7.3.9	Curiosity During Outflow of Liquid from a Metal Pipe	202
7.4	Case Histories Related to Spark Discharges	204
7.4.1	Powder Explosion in a Metal Drum	204
7.4.2	Dust Removal from Pharmaceutical Pills	205
7.4.3	Sparks at a Throttle Valve (V4.1)	206
7.4.4	Filling n-Hexane into Metal Drums (P 15)	207
7.4.5	Hose Filter	208
7.4.6	Water Flowing Through PVC Hose	210
7.4.7	Lost and Found	211
7.4.8	Miraculous Earthing Clamp	212
7.5	Ignition Caused by Cone Discharges	212
7.6	Doubts with Electrostatic Ignitions	213
7.6.1	Fire in a Polyethylene Drum	213
7.6.2	Fire in a Solvent Cleaning Area	215
7.6.3	Burst of a Glass Pipe	218
7.7	Act with Relevant Experience	219
7.7.1	Basic Information	219
	PowerPoint Presentations	220
	Video	221
	References	221
8	Targeted Use of Charges	223
8.1	Applications	223
8.2	Examples of the Creative Implementation of Applications	226
8.2.1	Adhesive Bonding – Blocking	226
8.2.2	Adhesion of an Insert on a Variable Base	227
8.2.3	Blocking a Number of Paper Webs or Film Webs in One Ribbon	229
8.2.4	Adhesion of a Melt Layer on the Chill Roll	230

8.2.5	Avoiding Telescoping When Winding	231
8.2.6	In-Mold-Labeling (IML)–In-Mold-Decoration (IMD)	232
8.2.7	Oil Application on Metal Sheets	234
8.2.8	Application of Liquid Media on Fast Moving Webs	234
8.2.9	Drying of Fast Moving Substrates	236
8.2.10	Gravure Printing and Coating Machine	237
8.2.11	Reduction of Particle Mist in the Coating Process	241
8.2.12	Use of Charging for Technical Measurement Processes	243
8.2.13	Precipitation of Mixed Substances	244
8.2.14	Electroadhesion	247
8.2.15	Surface Treatment with Corona Systems	248
8.3	Summary	251
	Picture Credits	251
	Video Credits	252
	References	252
M	Mathematics Toolbox	253
M1	Energy W of a Capacitance	255
M1.1	Minimum Ignition Energy W_{MIE}	255
M1.2	Power P	255
M1.3	Electrical Efficiency η	256
M2	Field E ; Field Strength $\vec{E}$	256
M2.1	Homogeneous Field between Plane Plates	256
M2.2	Field of Point Charge	256
M2.3	Permittivity ϵ	257
M2.4	Field of Rod (Wire) Charge	257
M3	Flux Density $\vec{D}$ (Earlier: Dielectric Displacement)	257
M4	Frequency f	258
M4.1	Wavelength λ	258
M4.2	Circular Frequency ω	258
M5	Inductance L	258
M5.1	Inductance L_s of an Air Coil	259
M6	Capacitance C	259
M6.1	Rod (Wire) across a Conductive Area	259
M6.2	Coaxial Cable/Cylinder Capacitance	260
M6.3	Conductive Sphere in Space	260
M6.4	Sphere Across a Conductive Area	260
M6.5	Shunt of Single Capacitors	261
M6.6	Plate Capacitor	261
M6.7	Series of Single Capacitors	261
M6.7.1	Series of Two Single Capacitors	261
M7	Force F , $\vec{F}$	262
M7.1	Force between 2 Point Charges (Coulomb's law)	262
M8	Charge Q	263
M8.1	Moved Charge Q_m	263
M8.2	Charge of Electron Beam Q_e	263
M8.3	Surface Charge Density σ	263

M8.3.1	Maximum Surface Charge Density $\sigma_{\max}$	264
M8.4	Mass Charge Density Q	264
M8.5	Volume Charge Density ρ	264
M9	Potential φ	264
M10	Voltage U	265
M10.1	In a Homogeneous Electric Field	265
M10.2	Voltage Gradient When Charging a Capacitor	265
M10.3	Voltage Gradient When Discharging a Capacitor	265
M10.4	Time Constant τ (of RC Circuit)	266
M10.5	Kirchhoff's Loop Rule	266
M10.6	Kirchhoff's Junction Rule	266
M10.7	Breakdown Voltage of a Discharge Gap (Paschen's Law)	267
M11	Resistance R (Universal)	267
M11.1	Resistance R_0 (Object or Material)	267
M11.2	Surface Resistivity ρ_S (Object or Material)	268
M11.3	Volume Resistivity ρ_V (Object or Material)	268
M11.4	Resistivity ρ_V of a Conductor (Wire)	268
M11.5	Leakage Resistance R_E (Object or Material)	269
M11.6	Conductance G	269
M11.7	Conductivity γ	269
M11.8	Shunt (of Single Resistors)	270
M11.8.1	Shunt of Two Single Resistors	270
M11.9	Series (of Single Resistors)	270
M11.10	Impedance of a Capacitance R_C (AC Resistance)	271
M11.11	Impedance of a Inductance R_L (AC Resistance)	271
Annex 275		
1	Videos for download from www.wiley-vch.de	275
2	PowerPoint Presentations	275
2.1	Theory of Electrostatics (Visualized by Experiments)	275
2.2	Practical Examples with "Freddy" (Electrostatic Hazards in Plant areas)	276
Index 277		