## **CONTENTS**

Born out of necessity – the greatest structural change in the history of Bremerhaven	į
Zoo am Meer – a home from home for the animals	į
The German Emigration Centre – a unique experience that gets under your skin	,
Hafeninsel tourist centre – modern service in a historic building	,
Wave of applause for the new lock	ŀ
Lloyd Marina creates a maritime flair in the city centre	į
Bremerhaven Sail City – a new landmark for the seaport	)
Observation platform affords a fascinating view	,
Conference Center – the place for new perspectives	į
Havenpassage points the way to Plaza, car park and the sea	ŀ
A swing bridge of glass and steel links <i>Havenwelten</i> and the Columbus Center	)
Shopping with a southern flair – Mediterraneo puts a spring in your step	į
Technology park by the sea – a prime location for sunrise industries94	ļ
Waterfront housing with all mod cons	)
Klimahaus 8° Ost – an amazing journey through sun, wind and rain	1
The German Maritime Museum – a national treasure is given a facelift	)
Quays, squares and arcades – stepping stones to <i>Havenwelten</i>	)
Strict structures to cope with an exceptional challenge	5
Press reviews of Havenwelten	3
Change opens up new prospects for Bremerhaven	5
Credits	)
Author	)
Acknowledgements	)

