
Table of contents

Dedication	9
Acknowledgments	11
Abstract	13
Zusammenfassung	15
List of Publications	18
List of Talks & Posters	19
Curriculum vitae	20
Table of contents	21
1. Introduction	25
2. Catalyst Systems	29
2.1. Introduction to Catalysts	29
2.2. Catalysts Classification	29
2.3. The Homogeneous Wilkinson's Catalyst [RhCl(PPh ₃) ₃]	30
2.3.1. Rhodium Coordination Chemistry	30
2.3.2. Discovery and Preparation	31
2.3.3. Structure Characterization	32
2.3.4. Catalytic Applications	37
2.4. Anchored Wilkinson's Catalysts	39
2.4.1. Solid Supports	39
2.4.2. Functionalization of Solid Supports	41
2.4.3. Catalyst Immobilization Methods	41
2.4.4. Examples of Covalently Immobilized Wilkinson's Catalysts	42
2.4.5. Challenges of the Anchored Wilkinson's Catalysts	45
2.5. Wilkinson's Catalyst Immobilization in the Present Work:	45
2.5.1. Selection of Solid Supports	45
2.5.2. Functionalization of the Selected Solid Supports	46
2.5.3. Immobilization Reaction of Wilkinson's Catalyst	47
2.5.4. Solid State NMR Characterization of Silica Functionalization and Wilkinson's Catalyst Immobilization	48
3. Silica Supported Wilkinson's catalyst via Diamine Linker [SiO ₂ ~DA-Wilk]	51
3.1. Introduction	51
3.2. Synthesis of Silica Supported Wilkinson's catalyst via Diamine Linker	52
3.2.1. Synthesis of [SiO ₂ ~DA] functionalized Silica	52
3.2.2. Synthesis of [SiO ₂ ~DA-Wilk] Immobilized Catalyst	52
3.3. Structure Characterization	52
3.3.1. Characterization of the Functionalized Silica [SiO ₂ ~DA]	52

3.3.2.	Characterization of the Immobilized Catalyst [SiO ₂ ~DA-Wilk]	56
3.4.	Experimental Section	58
3.4.1.	Preparation of Silica Supported Wilkinson's catalyst via Diamine Linker	58
3.4.2.	Solid State NMR	59
3.4.3.	Elemental Analysis	60
3.5.	Conclusion	60
4.	Silica Supported Wilkinson's catalyst via Pyridine Linker [SiO ₂ ~Py-Wilk]	61
4.1.	Introduction	61
4.2.	Synthesis of Silica Supported Wilkinson's catalyst via Pyridine Linker	62
4.2.1.	Synthesis of [SiO ₂ ~Py] functionalized Silica	62
4.2.2.	Synthesis of [SiO ₂ ~Py-Wilk] Immobilized Catalyst	62
4.3.	Structure Characterization	62
4.3.1.	Characterization of the Functionalized Silica [SiO ₂ ~Py]	62
4.3.2.	Characterization of the Immobilized Catalyst [SiO ₂ ~Py-Wilk]	66
4.4.	Experimental Section	70
4.4.1.	Preparation of Silica Supported Wilkinson's catalyst via Pyridine Linker	70
4.4.2.	Solid State NMR	71
4.4.3.	Elemental Analysis	72
4.5.	Conclusion	72
5.	Silica Supported Wilkinson's Catalyst via Poly Vinyl Pyridine [SiO ₂ ~PvPy-Wilk]	73
5.1.	Introduction	73
5.2.	Synthesis of the Immobilized Catalyst [SiO ₂ ~PvPy-Wilk]	74
5.2.1.	Synthesis of Silica Supported Polyvinyl Pyridine [SiO ₂ ~PvPy]	74
5.2.2.	Synthesis of the Wilkinson's Immobilized Catalyst [SiO ₂ ~PvPy-Wilk]	74
5.3.	Structure Characterization	75
5.3.1.	Characterization of the [SiO ₂ ~AcAP] Modified Silica	75
5.3.2.	Characterization of the silica supported poly(4-vinylpyridine) [SiO ₂ ~PvPy]	77
5.3.3.	Characterization of the Immobilized Wilkinson's Catalyst [SiO ₂ ~PvPy-Wilk]	79
5.4.	Experimental Section	83
5.4.1.	Preparation of Silica Supported Wilkinson's Catalyst via Poly Vinyl Pyridine	83
5.4.2.	Solid State NMR	85
5.4.3.	Elemental Analysis	86
5.5.	Conclusion	86
6.	A Comparative Study of the Performance and Stability of the Obtained Catalysts	89
6.1.	Introduction	89
6.2.	Catalytic Activity Comparative Study	89
6.2.1.	Experimental Section	89
6.2.2.	Catalytic Activity Results and Discussion	90
6.3.	Leaching Properties Investigations	94

6.3.1.	Experimental Section	94
6.3.2.	Leaching Properties Investigation of the Immobilized Catalysts	95
6.4.	Reusability Tests of the Immobilized Catalysts	95
6.4.1.	Experimental Section	95
6.4.2.	Results and Discussion of the Reusability Tests	96
6.5.	Conclusion	101
7.	Parahydrogenation Reaction Catalyzed by Immobilized Wilkinson's Catalysts	103
7.1.	Introduction	103
7.2.	Parahydrogen Induced Polarization	103
7.2.1.	Ortho- and Parahydrogen	103
7.2.2.	^1H NMR of Hydrogenation with Thermal and Para-enriched Hydrogen	104
7.3.	PHIP Catalytic Activity Study of the Immobilized Catalysts	107
7.3.1.	Experimental Section	107
7.3.2.	Results and Discussion of PHIP Catalytic Activity Tests	109
7.4.	Leaching Tests via PHIP	114
7.4.1.	Experimental Section	114
7.4.2.	Results and Discussion	115
7.5.	Conclusion	116
8.	Conclusion	117
	Appendix	119
	Calculations of Elemental Analysis (Chapter 5)	119
	Experimental Parameters for the Catalytic Activity Tests (Chapter 6)	121
	List of Figures	123
	List of Tables	127
	List of Equations	127
	List of Symbols and Abbreviations	128
	References	129