

Contents

	Preface.....	XVII
	Acknowledgements	XIX
	Abbreviations	XXI
	 Part I Problems	 1
1	Problems – Introduction	3
2	Problems – Instrumentation	7
P_2.1	2.4.1.1	7
P_2.2	2.2.....	8
P_2.3	2.2.....	8
P_2.4	2.4.1.1	8
P_2.5	2.4.1.1	8
P_2.6	2.4.1.1	9
P_2.7	2.4.1.1	9
P_2.8	2.4.1.1	9
P_2.9	2.4.2.1	9
P_2.10	2.4.4.....	10
P_2.11	2.6.1.1	10
P_2.12	2.6.1.2	10
P_2.13	2.6.1.2	10
P_2.14	2.6.1.2	11
P_2.15	2.6.1.4	11
P_2.16	2.6.1.4	11
P_2.17	2.6.1.4	11
P_2.18	2.6.1.4	12
P_2.19	2.6.1.4	12
P_2.20	2.6.1.4	12
P_2.21	2.6.1.4	13

P_2.22	2.6.1.4	14
P_2.23	2.6.1.4	14
P_2.24	2.6.1.4	15
P_2.25	2.6.1.4	15
P_2.26	2.6.1.4	16
P_2.27	2.6.1.4	17
P_2.28	2.6.1.5	17
P_2.29	2.7.....	18
P_2.30	2.8.....	18
P_2.31	2.9.....	18
P_2.32	2.9.....	19
P_2.33	2.9.....	20
P_2.34	2.9.....	20
P_2.35	2.9.....	21
P_2.36	2.9.....	21
P_2.37	2.9.....	22
P_2.38	2.9.....	23
P_2.39	2.9.....	23
3	Problems – Modelling.....	25
P_3.1	3.3.....	25
P_3.2	3.3.....	26
P_3.3	3.3.....	26
P_3.4	3.3.....	27
P_3.5	3.3.....	28
P_3.6	3.3.....	28
P_3.7	3.3.....	29
P_3.8	3.3.....	29
P_3.9	3.3.....	30
P_3.10	3.3.....	30
P_3.11	3.3.....	31
P_3.12	3.3.....	31
P_3.13	3.4.....	32
P_3.14	3.4.....	33
P_3.15	3.5.....	33
P_3.16	3.5.....	34
P_3.17	3.7.....	35
P_3.18	3.7.....	35
P_3.19	3.7.....	36
P_3.20	3.7.....	36
P_3.21	3.7.....	37
P_3.22	3.7.....	37
P_3.23	3.7.....	38
P_3.24	3.9.1	38
P_3.25	3.9.2	38
P_3.26	3.9.2.1	39

P_3.27	3.9.2.2	40
P_3.28	3.9.2.2	40
P_3.29	3.9.2.2	41
P_3.30	3.9.2.2	41
P_3.31	3.9.2.2	42
P_3.32	3.9.2.2	43
P_3.33	3.9.2.2	43
P_3.34	3.9.2.3	45
P_3.35	3.9.3.1	45
P_3.36	3.9.3.1	46
P_3.37	3.9.3.1	46
P_3.38	3.9.3.2	47
P_3.39	3.9.3.2	47
P_3.40	3.9.3.2	47
P_3.41	3.9.3.2	48
P_3.42	3.9.3.2	49
P_3.43	3.9.3.3	49
P_3.44	3.9.3.3	50
P_3.45	3.9.3.4	50
P_3.46	3.9.3.4	50
P_3.47	3.9.3.5	51
P_3.48	3.9.3.5	51
P_3.49	3.9.4.1	52
P_3.50	3.9.4.1-3.7	52
P_3.51	3.9.4.1	53
P_3.52	3.9.4.2	54
P_3.53	3.9.4.2	54
P_3.54	3.9.5.1	55
P_3.55	3.9.5.1	55
P_3.56	3.9.5.1	56
P_3.57	3.9.5.2	57
P_3.58	3.9.5.2	57
P_3.59	3.9.7	58
P_3.60	3.10	59
P_3.61	3.11	59
4	Problems – Basic Elements Used in Plant Control Schemes	61
P_4.1	4.1	61
P_4.2	4.2.1	61
P_4.3	4.2.2	62
P_4.4	4.2.3	62
P_4.5	4.2.4	63
P_4.6	4.2.4-4.12.1	63
P_4.7	4.2.6.1-4.2.6.2-4.12.1	63
P_4.8	4.2.8.1	65
P_4.9	4.3	65

P_4.10	4.4–4.10.....	65
P_4.11	4.5–4.7.....	66
P_4.12	4.6–4.10.....	66
P_4.13	4.8.....	67
P_4.14	4.8.....	67
P_4.15	4.8–4.10.....	68
P_4.16	4.10.....	69
P_4.17	4.11.....	69
P_4.18	4.12.2.....	69
P_4.19	4.12.2.....	70
P_4.20	4.12.2.....	70
P_4.21	4.12.2.....	71
P_4.22	4.12.2.....	71
5	Problems – Control Strategy Design for Processing Plants	73
P_5.1	5.1.....	73
P_5.2	5.1.....	73
P_5.3	5.1.....	74
P_5.4	5.1.....	75
P_5.5	5.1.....	76
P_5.6	5.1.....	77
P_5.7	5.1.....	78
P_5.8	5.1.....	78
P_5.9	5.1.....	79
P_5.10	5.1.....	81
P_5.11	5.1.....	81
P_5.12	5.1.....	82
P_5.13	5.1.....	83
P_5.14	5.1.....	84
P_5.15	5.1.....	85
P_5.16	5.2.1.....	86
P_5.17	5.2.1.....	87
P_5.18	5.2.2.....	87
P_5.19	5.2.2.....	88
P_5.20	5.2.3.....	88
P_5.21	5.2.3.....	89
P_5.22	5.2.4.....	89
P_5.23	5.2.4.....	90
P_5.24	5.2.4.....	91
P_5.25	5.3.1.....	91
P_5.26	5.3.2–5.3.3.....	92
P_5.27	5.3.3.....	92
P_5.28	5.3.3.....	93
P_5.29	5.3.3.....	94
P_5.30	5.3.3.....	95

6	Problems – Estimation of Variables and Model Parameters from Plant Data.....	97
P_6.1	6.1.1.....	97
P_6.2	6.1.2.....	98
P_6.3	6.1.3.....	98
P_6.4	6.2.....	99
P_6.5	6.3.....	99
P_6.6	6.4.....	100
P_6.7	6.4.1–3.10.....	100
P_6.8	6.4.1–3.10.....	101
P_6.9	6.4.1.....	103
P_6.10	6.4.2.....	103
P_6.11	6.4.3.....	104
P_6.12	6.5.1.....	104
P_6.13	6.5.2.....	105
P_6.14	6.5.2.....	106
P_6.15	6.5.2.....	106
P_6.16	6.5.2.....	107
P_6.17	6.5.3.1.....	108
P_6.18	6.5.3.2.....	110
P_6.19	6.7.1.....	110
7	Problems – Advanced Control Algorithms	111
P_7.1	7.1.1–7.1.2.....	111
P_7.2	7.4.....	111
P_7.3	7.5.1.....	112
P_7.4	7.5.2.....	113
P_7.5	7.6.1.....	113
P_7.6	7.6.2.....	114
P_7.7	7.6.4.....	114
P_7.8	7.6.5.....	114
P_7.9	7.6.5–6.4.1.....	115
P_7.10	7.8.1.1.....	116
P_7.11	7.7–7.8.2.....	118
P_7.12	7.8.2.....	118
P_7.13	7.8.2.....	118
P_7.14	7.8.2.....	119
P_7.15	7.8.2.....	120
P_7.16	7.8.2–3.9.5.1.....	121
P_7.17	7.8.2–3.9.5.1.....	122
P_7.18	7.8.2.....	122
P_7.19	7.8.2–3.9.5.1.....	123
P_7.20	7.8.2.....	124
P_7.21	7.8.2.1.....	124
P_7.22	7.8.2.1.....	125
P_7.23	7.8.3.5–7.8.3.4.....	125

P_7.24	7.13.2.....	126
P_7.25	7.14.3.....	127
8	Problems – Stability and Quality of Control.....	129
P_8.1	8.2.1.....	129
P_8.2	8.2.1.3.....	130
P_8.3	8.2.1.5.....	130
P_8.4	8.2.1.5.....	130
P_8.5	8.2.1.5.....	131
P_8.6	8.2.1.5.....	131
P_8.7	8.2.1.5.....	131
P_8.8	8.2.1.5.....	132
P_8.9	8.3.....	132
P_8.10	8.4.....	133
P_8.11	8.5.....	133
P_8.12	8.5.....	134
P_8.13	8.5.....	134
P_8.14	8.6.3–8.6.4.....	135
P_8.15	8.6.4.....	135
P_8.16	8.6.5.....	136
P_8.17	8.6.5.....	137
P_8.18	8.7.....	137
P_8.19	8.8.....	137
9	Problems – Optimisation	139
P_9.1	7.6.5–7.8.3–9.2.....	139
P_9.2	7.6.5–7.8.3–9.2.....	139
P_9.3	7.6.5–7.8.3–9.2.....	139
P_9.4	7.6.5–7.8.3–9.2.....	140
P_9.5	9.3.....	140
P_9.6	9.4.....	142
P_9.7	9.5.2.....	142
P_9.8	9.5.3–9.5.3.2.....	144
P_9.9	9.7.....	145
P_9.10	9.8.2.....	146
P_9.11	9.10.....	147
Part II Solutions (complete Solutions with program code on CDR)		149
2	Problem Solutions – Instrumentation	151
S_2.1	2.4.1.1.....	151
S_2.2	2.2.....	151
S_2.3	2.2.....	152
S_2.4	2.4.1.1.2.....	152
S_2.5	2.4.1.1.....	153

S_2.6	2.4.1.1	153
S_2.7	2.4.1.1	153
S_2.8	2.4.1.1	154
S_2.9	2.4.2.1	154
S_2.10	2.4.4	154
S_2.11	2.6.1.1	154
S_2.12	2.6.1.2	154
S_2.13	2.6.1.2	155
S_2.14	2.6.1.2	155
S_2.15	2.6.1.4	155
S_2.16	2.6.1.4	155
S_2.17	2.6.1.4	156
S_2.18	2.6.1.4	156
S_2.19	2.6.1.4	157
S_2.20	2.6.1.4	157
S_2.21	2.6.1.4	158
S_2.22	2.6.1.4	158
S_2.23	2.6.1.4	158
S_2.24	2.6.1.4	158
S_2.25	2.6.1.4	158
S_2.26	2.6.1.4	159
S_2.27	2.6.1.4	159
S_2.28	2.6.1.5	159
S_2.29	2.7	160
S_2.30	2.8	160
S_2.31	2.9	161
S_2.32	2.9	161
S_2.33	2.9	161
S_2.34	2.9	161
S_2.35	2.9	162
S_2.36	2.9	162
S_2.37	2.9	162
S_2.38	2.9	163
S_2.39	2.9	164
3	Problem Solutions – Modelling	165
S_3.1	3.3	165
S_3.2	3.3	166
S_3.3	3.3	167
S_3.4	3.3	168
S_3.5	3.3	169
S_3.6	3.3	170
S_3.7	3.3	170
S_3.8	3.3	171
S_3.9	3.3	171
S_3.10	3.3	172

S_3.11	3.3.....	172
S_3.12	3.3.....	173
S_3.13	3.4.....	173
S_3.14	3.4.....	174
S_3.15	3.5.....	175
S_3.16	3.5.....	176
S_3.17	3.7.....	176
S_3.18	3.7.....	176
S_3.19	3.7.....	176
S_3.20	3.7.....	177
S_3.21	3.7.....	178
S_3.22	3.7.....	178
S_3.23	3.7.....	178
S_3.24	3.9.1.....	179
S_3.25	3.9.2.....	180
S_3.26	3.9.2.1.....	180
S_3.27	3.9.2.2.....	181
S_3.28	3.9.2.2.....	181
S_3.29	3.9.2.2.....	181
S_3.30	3.9.2.2.....	182
S_3.31	3.9.2.2.....	182
S_3.32	3.9.2.2.....	183
S_3.33	3.9.2.2.....	184
S_3.34	3.9.2.3.....	185
S_3.35	3.9.3.1.....	186
S_3.36	3.9.3.1.....	187
S_3.37	3.9.3.1.....	187
S_3.38	3.9.3.2.....	188
S_3.39	3.9.3.2.....	189
S_3.40	3.9.3.2.....	190
S_3.41	3.9.3.2.....	190
S_3.42	3.9.3.2.....	190
S_3.43	3.9.3.3.....	191
S_3.44	3.9.3.3.....	191
S_3.45	3.9.3.4.....	191
S_3.46	3.9.3.4.....	191
S_3.47	3.9.3.5.....	192
S_3.48	3.9.3.5.....	192
S_3.49	3.9.4.1.....	193
S_3.50	3.9.4.1-3.7.....	193
S_3.51	3.9.4.1.....	193
S_3.52	3.9.4.2.....	193
S_3.53	3.9.4.2.....	194
S_3.54	3.9.5.1.....	194
S_3.55	3.9.5.1.....	194
S_3.56	3.9.5.1.....	194

S_3.57	3.9.5.2	194
S_3.58	3.9.5.2	195
S_3.59	3.9.7.....	196
S_3.60	3.10	196
S_3.61	3.11	198
4	Problem Solutions – Basic Elements Used in Plant Control Schemes	203
S_4.1	4.1.....	203
S_4.2	4.2.1	205
S_4.3	4.2.2.....	206
S_4.4	4.2.3.....	206
S_4.5	4.2.4	206
S_4.6	4.2.4–4.12.1	207
S_4.7	4.2.6.1–4.2.6.2–4.12.1	209
S_4.8	4.2.8.1	209
S_4.9	4.3.....	209
S_4.10	4.4–4.10.....	210
S_4.11	4.5–4.7	211
S_4.12	4.6–4.10.....	211
S_4.13	4.8.....	211
S_4.14	4.8.....	212
S_4.15	4.8–4.10.....	212
S_4.16	4.10.....	212
S_4.17	4.11	213
S_4.18	4.12.2.....	213
S_4.19	4.12.2.....	214
S_4.20	4.12.2.....	214
S_4.21	4.12.2.....	215
S_4.22	4.12.2.....	215
5	Problem Solutions – Control Strategy Design for Processing Plants	217
S_5.1	5.1.....	217
S_5.2	5.1.....	218
S_5.3	5.1.....	218
S_5.4	5.1.....	219
S_5.5	5.1.....	219
S_5.6	5.1.....	220
S_5.7	5.1.....	220
S_5.8	5.1.....	221
S_5.9	5.1.....	221
S_5.10	5.1.....	222
S_5.11	5.1.....	222
S_5.12	5.1.....	223
S_5.13	5.1.....	223
S_5.14	5.1.....	224
S_5.15	5.1.....	225

S_5.16	5.2.1	225
S_5.17	5.2.1	227
S_5.18	5.2.2	228
S_5.19	5.2.2	228
S_5.20	5.2.3	229
S_5.21	5.2.3	229
S_5.22	5.2.4	230
S_5.23	5.2.4	230
S_5.24	5.2.4	231
S_5.25	5.3.1	231
S_5.26	5.3.2–5.3.3	231
S_5.27	5.3.3	232
S_5.28	5.3.3	232
S_5.29	5.3.3	232
S_5.30	5.3.3	232
6	Problem Solutions – Estimation of Variables and Model Parameters from Plant Data	233
S_6.1	6.1.1	233
S_6.2	6.1.2	235
S_6.3	6.1.3	236
S_6.4	6.2	237
S_6.5	6.3	238
S_6.6	6.4	241
S_6.7	6.4.1–3.10	242
S_6.8	6.4.1–3.10	243
S_6.9	6.4.1	243
S_6.10	6.4.2	243
S_6.11	6.4.3	244
S_6.12	6.5.1	245
S_6.13	6.5.2	247
S_6.14	6.5.2	247
S_6.15	6.5.2	248
S_6.16	6.5.2	249
S_6.17	6.5.3.1	249
S_6.18	6.5.3.2	252
S_6.19	6.7.1	253
7	Problem Solutions – Advanced Control Algorithms	257
S_7.1	7.1.1–7.1.2	257
S_7.2	7.4	262
S_7.3	7.5.1	264
S_7.4	7.5.2	268
S_7.5	7.6.1	271
S_7.6	7.6.2	272
S_7.7	7.6.4	274

S_7.8	7.6.5.....	277
S_7.9	7.6.5–6.4.1.....	280
S_7.10	7.8.1.1.....	281
S_7.11	7.7–7.8.2.....	282
S_7.12	7.8.2.....	283
S_7.13	7.8.2.....	284
S_7.14	7.8.2.....	285
S_7.15	7.8.2.....	285
S_7.16	7.8.2–3.9.5.1.....	285
S_7.17	7.8.2–3.9.5.1.....	286
S_7.18	7.8.2.....	286
S_7.19	7.8.2–3.9.5.1.....	287
S_7.20	7.8.2.....	287
S_7.21	7.8.2.1.....	287
S_7.22	7.8.2.1.....	288
S_7.23	7.8.3.5–7.8.3.4.....	290
S_7.24	7.13.2.....	290
S_7.25	7.14.3.....	290
8	Problem Solutions – Stability and Quality of Control.....	293
S_8.1	8.2.1.....	293
S_8.2	8.2.1.3.....	295
S_8.3	8.2.1.5.....	295
S_8.4	8.2.1.5.....	295
S_8.5	8.2.1.5.....	297
S_8.6	8.2.1.5.....	298
S_8.7	8.2.1.5.....	299
S_8.8	8.2.1.5.....	299
S_8.9	8.3.....	299
S_8.10	8.4.....	300
S_8.11	8.5.....	302
S_8.12	8.5.....	304
S_8.13	8.5.....	304
S_8.14	8.6.3–8.6.4.....	305
S_8.15	8.6.4.....	306
S_8.16	8.6.5.....	306
S_8.17	8.6.5.....	306
S_8.18	8.7.....	307
S_8.19	8.8.....	308
9	Problem Solutions – Optimisation.....	309
S_9.1	7.6.5–7.8.3–9.2.....	309
S_9.2	7.6.5–7.8.3–9.2.....	309
S_9.3	7.6.5–7.8.3–9.2.....	310
S_9.4	7.6.5–7.8.3–9.2.....	311
S_9.5	9.3.....	312

S_9.6 9.4..... 315

S_9.7 9.5.2 316

S_9.8 9.5.3-9.5.3.2 318

S_9.9 9.7..... 320

S_9.10 9.8.2 323

S_9.11 9.10..... 325

References 329

Index 331