

Contents

1	Introduction	1
2	Theoretical Background	5
2.1	Power Consumption in Integrated Circuits	5
2.2	MOSFET	6
2.2.1	Subthreshold Characteristics	6
2.3	Tunnel Field-Effect Transistor	7
2.3.1	Band-to-Band Tunneling	8
2.3.2	Subthreshold Characteristics	10
2.3.3	Ambipolarity	11
2.3.4	Trap Assisted Tunneling	12
2.3.5	Phonon-Absorption Assisted Tunneling	12
2.3.6	Shockley-Read-Hall Recombination	13
2.3.7	Drain Induced Barrier Thinning	14
2.4	TFET Design Considerations	15
2.4.1	Multi-Gate Structures	15
2.4.2	High- κ Gate Dielectrics	17
2.4.3	Density of Interface and Oxide States	17
3	Strained SOI Nanowire TFET	21
3.1	Device Fabrication	21
3.2	Uniaxial NW Strain	25
3.3	Current-Voltage Characteristics of NW TFET and MOSFET	26
3.4	TFET Performance	31
3.4.1	NW Cross-section and Gate Length	32
3.4.2	Doping Profiles	34
3.4.3	Hot Carrier Effects in Tunnel Junctions	36
3.5	Low Temperature I-V Characteristics	38
3.6	Conclusion	42

4	SiGe Homostructure NW TFET	43
4.1	Strained SiGe on SOI Substrate	43
4.2	SiGe on SOI NW TFET Fabrication	44
4.3	High- κ /Metal Gate Stack on SiGe	46
4.4	Density of Interface States	47
4.5	I-V Characterization	49
4.6	Temperature Dependent Measurements	51
4.6.1	Trap Assisted Tunneling	51
4.6.2	Band Gap Extraction from SRH Current	51
4.7	Conclusion	54
5	SiGe/Si Heterostructure NW TFET	55
5.1	Heterostructure TFET Concept	55
5.2	Substrate and Device Structure	57
5.3	Device Fabrication	59
5.4	Device Characterization	60
5.4.1	Transfer and Output Characteristics	60
5.4.2	Increased Tunnel-Junction Area	62
5.4.3	Temperature Dependence	63
5.4.4	Reduction of Ambipolarity	64
5.5	Device Simulation	65
5.5.1	TCAD Sentaurus	65
5.5.2	Point and Line Tunneling	65
5.6	Conclusion	69
6	Logic Application	71
6.1	The Inverter	71
6.2	Voltage Transfer Characteristics	74
6.2.1	MOSFET Inverter	74
6.2.2	TFET Inverter	76
6.3	Inverter Supply Current	77
6.4	Emulated Heterostructure TFET Inverter	79
6.5	Conclusion	82
7	Low Frequency Noise	85
7.1	Measurement Setup	85
7.2	LFN Measurements	86
7.2.1	MOSFET	87
7.2.2	TFET	89

7.2.3 In-situ Doped Tunnel Junction	93
7.3 Literature Comparison	95
7.4 Conclusion	95
8 Conclusion and Outlook	97
Bibliography	100
List of Publications	110
Curriculum Vitae	115
Acknowledgments	116