

Contents

List of Contributors XIII

Preface XIX

Section I Cellulose Nanofiber- and Microfiber Based Composites 1

1	Cellulose-Nanofiber-Based Materials 3
	<i>Antonio Norio Nakagaito and Hiroyuki Yano</i>
1.1	Introduction 3
1.2	The Percolation and Entanglement Phenomena of Cellulose Nanofibers 4
1.3	Cellulose-Nanofiber-Based Materials 7
1.4	Extraction of Cellulose Nanofibers 8
1.5	Cellulose-Nanofiber-Based Materials for Structural and Semistructural Applications 11
1.6	Optically Transparent Materials Reinforced with Cellulose Nanofibers 15
1.7	Green Cellulose-Nanofiber-Based Materials 18
1.8	Future Prospects 21
	Abbreviations 22
	References 23
2	Fabrication and Evaluation of Cellulose-Nanofiber-Reinforced Green Composites 27
	<i>Hitoshi Takagi</i>
2.1	Introduction 27
2.2	Cellulose Nanofiber 27
2.3	Preparation of Cellulose Nanofibers 28
2.3.1	Chemical Extraction Method 28
2.3.2	Enzymatic Extraction Method 29
2.3.3	Physical Extraction Method 29
2.4	Fabrication of Cellulose-Nanofiber-Reinforced Composites 30
2.5	Properties of Cellulose-Nanofiber-Reinforced Composites 31

2.5.1	Mechanical Properties	31
2.5.2	Thermal Properties	34
2.5.3	Optical Properties	38
2.6	Summary	39
	Abbreviations	40
	References	40
3	Cellulose Microfibrils Isolated from <i>Musaceae</i> Fibrous Residues	43
	<i>Robin Zuluaga Gallego, Jean-Luc Putaux, Cristina Castro Herazo, Juan Manuel Vélez, Iñaki Mondragon, Aloña Retegi Miner, and Piedad Gañán Rojo</i>	
3.1	Introduction	43
3.2	Vascular Bundles	44
3.3	Isolation and Purification of Cellulose Microfibrils from Vascular Bundles	46
3.4	Chemical Characterization of Cellulose Microfibrils	46
3.4.1	Monosaccharide Composition	46
3.4.2	Infrared Spectroscopy Measurements	48
3.5	Structure and Morphology of Cellulose Microfibrils	50
3.5.1	X-Ray Diffraction Analysis	50
3.5.2	Transmission Electron Microscopy	51
3.5.3	Solid-State Nuclear Magnetic Resonance Studies	52
3.6	Thermal Behavior of Cellulose Microfibrils	53
3.7	Conclusions	54
3.8	Materials and Methods	55
3.8.1	Materials	55
3.8.2	Scanning Electron Microscopy	55
3.8.3	Anion-Exchange Chromatography	55
3.8.4	Attenuated Total Reflection Fourier Transform Infrared Spectroscopy	56
3.8.5	Transmission Electron Microscopy	56
3.8.6	X-Ray Diffraction	56
3.8.7	CP/MAS ¹³ C Nuclear Magnetic Resonance	56
3.8.8	Thermogravimetric Analysis	57
	Acknowledgments	57
	Abbreviations	57
	References	58
4	Nanocomposites Based on Matrices Extracted from Vegetable Oils and Bacterial Cellulose	63
	<i>Aloña Retegi Miner, Robin Zuluaga Gallego, Piedad Gañán Rojo, and Iñaki Mondragon</i>	
4.1	Introduction	63
4.2	Vegetable Oils	66
4.3	Bacterial Cellulose	69

4.4	Bacterial and Plant-Based Cellulose Nanocomposites with Polymer Matrices	72
4.5	Applications	74
	References	75
5	Nano- and Microfiber Composites Reinforced with Cellulose Nanocrystals	79
	<i>Maria S. Peresin, Justin O. Zoppe, Maria E. Vallejos, Youssef Habibi, Martin A. Hubbe, and Orlando J. Rojas</i>	
5.1	Introduction	79
5.2	Cellulose Nanocrystals	80
5.3	Electrospinning	81
5.4	Cellulose Nanocrystals (CNs) for the Production of Composites	83
5.5	Electrospun Nanofibers Reinforced with CNs	84
5.5.1	CNs in Fibrous Hydrophobic Matrices	84
5.5.1.1	Thermomechanical Properties of Electrospun Composite Microfibers	86
5.5.2	CNs in Poly(ϵ -Caprolactone) Composite Fibers	87
5.5.2.1	Surface Grafting	87
5.5.2.2	Preparation of Dispersions and Electrospinning	89
5.5.2.3	Production and Characterization of Composite Nanofibers	89
5.5.2.4	Thermomechanical Properties of PCL-Based Fiber Nanocomposites	91
5.5.3	CNs in Composite Cellulose Acetate Fibers	94
5.5.3.1	Preparation of CA Solutions and Electrospinning	95
5.5.3.2	Morphological and Thermal Characterization	95
5.5.4	CNs in Polyvinyl Alcohol Fibers	96
5.5.4.1	Preparation of PVA-CN Suspension	97
5.5.4.2	Electrospinning	97
5.5.4.3	Morphological and Chemical Characterization of CN-Loaded PVA Nanofiber Mats	97
5.5.4.4	Thermal Properties of the PVA-CN Nanofiber Composites	100
5.5.4.5	Mechanical Properties of PVA-CN Nanofiber Composites	102
5.6	Applications of CN-Based Composites	103
5.7	Conclusions	105
	Acknowledgments	105
	References	105
6	Hydrolytic Degradation of Nanocomposite Fibers Electrospun from Poly(Lactic Acid)/Cellulose Nanocrystals	117
	<i>Chunhui Xiang and Margaret W. Frey</i>	
6.1	Introduction	117
6.2	Experiments	119
6.2.1	Materials	119
6.2.2	Methods and Techniques	120

6.2.2.1	Elevated Temperature Electrospinning Processing	120
6.2.2.2	Water Contact Angle Measurements	120
6.2.2.3	Hydrolytic Degradation of Electrospun Nanocomposite Fibers	121
6.2.2.4	Microscopy	121
6.2.2.5	Size Exclusion Chromatography (SEC)	121
6.2.2.6	Thermogravimetric Analysis (TGA)	121
6.3	Results and Discussion	122
6.3.1	Distribution of Cellulose Nanocrystals in the Electrospun PLA/Cellulose Nanocomposite Fibers	122
6.3.2	Thermogravimetric Analysis of Electrospun PLA/Cellulose Nanocomposite Fibers	122
6.3.3	Hydrophobicity/Hydrophilicity of Electrospun Non-woven Fabrics	123
6.3.4	Morphologies of the Electrospun PLA/Cellulose Nanocomposite Fibers during Hydrolytic Degradation	126
6.3.5	Molecular Weight Change of PLA in the Electrospun Nanocomposite Fibers during Hydrolytic Degradation	127
6.4	Conclusions	134
	Acknowledgment	134
	References	135

Section II Cellulose-Fiber-Based Composites 137

7	Environment-Friendly “Green” Resins and Advanced Green Composites	139
	<i>Xiaosong Huang and Anil N. Netravali</i>	
7.1	Introduction	139
7.2	Experimental	142
7.2.1	Materials	142
7.2.2	Preparation of the Modified SPC	142
7.2.3	Specimen Characterization	143
7.3	Results and Discussion	144
7.3.1	Mechanical Properties of the Modified Resins	144
7.3.2	Characterization of Linen Yarns and LC-Cellulose Fibers	146
7.3.3	Characterization of Linen Yarns and LC-Cellulose-Fiber-Reinforced Composites	148
7.4	Conclusions	153
	Acknowledgments	154
	Abbreviations	154
	References	154
8	Toughening and Strengthening of Natural Fiber Green Composites	157
	<i>Koichi Goda and Rie Nakamura</i>	
8.1	Introduction	157

8.2	Preloading Effect	157
8.2.1	Experimental	158
8.2.1.1	Test Material and Fiber Tensile Specimen	158
8.2.1.2	Cyclic Loading Treatment and Tensile Fracture Test	159
8.2.1.3	Constant Loading Treatment	160
8.2.1.4	Test Materials, Fabrication, and Tensile Specimen of Green Composites	160
8.2.2	Experimental Results of Single Ramie Fibers	161
8.2.2.1	Cyclic Deformation Behavior of Single Ramie Fibers	161
8.2.2.2	Tensile Properties of Cyclic-Loaded Single Ramie Fibers	162
8.2.2.3	Tensile Properties of Constant-Load-Applied Ramie Fibers	163
8.2.2.4	Discussion	163
8.2.3	Experimental Results of Green Composites	166
8.2.3.1	Tensile Strength	166
8.2.3.2	Young's modulus	167
8.3	Effect of Alkali Treatment	169
8.3.1	Experimental	169
8.3.1.1	Materials and Alkali Treating Apparatus	169
8.3.1.2	X-ray Diffraction Measurement	170
8.3.1.3	Fabrication of Green Composites Reinforced with Alkali-Treated Ramie Plied Yarns	171
8.3.1.4	Tensile and Impact Tests	172
8.3.2	Tensile Properties of Alkali-Treated Single Ramie Fibers	172
8.3.3	Effect of NaOH Concentration on Ramie Fiber X-ray Analysis	174
8.3.3.1	X-ray Diffraction Diagram	174
8.3.3.2	Crystalline Transition Rate	174
8.3.3.3	Crystallinity Index	175
8.3.4	Relation between Mechanical Properties and Cellulose Microfibrils	176
8.3.5	Tensile Properties of Mercerized Ramie-Fiber-Reinforced Green Composites	178
8.3.6	Impact Properties of Mercerized Ramie-Fiber-Reinforced Green Composites	180
8.4	Conclusion	182
	References	182
9	Composites of Nanocellulose and Lignin-like Polymers	185
	<i>Justin R. Barone</i>	
9.1	Introduction	185
9.2	Experimental	187
9.2.1	Materials	187
9.2.2	Preparation of TEMPO-Oxidized Nanocellulose	187
9.2.3	Enzymatic Polymerization of Phenol and Coniferyl Alcohol	187
9.2.4	Scanning Electron Microscopy (SEM)	188
9.2.5	Fourier Transform Infrared (FTIR) Spectroscopy	188

9.2.6	Differential Scanning Calorimetry (DSC)	188
9.2.7	Thermogravimetric Analysis (TGA)	188
9.2.8	Nanoindentation	188
9.3	Results and Discussion	189
9.3.1	Nanocomposite Morphology	189
9.3.2	Nanocomposite's Thermal Properties	191
9.3.3	Nanocomposite's Mechanical Properties	192
9.3.4	Nanocomposite's Structure	193
9.4	Conclusions	196
	Acknowledgments	197
	References	197
10	Biodegradable Polymer Materials from Proteins Produced by the Animal Coproducts Industry: Bloodmeal	201
	<i>Suraj Sharma, Fehime Vatansever, James N. Hodges, and Igor Luzinov</i>	
10.1	Introduction	201
10.2	Materials and Experimental Procedures	203
10.2.1	Materials	203
10.2.2	Specimen Preparation	203
10.2.3	Mechanical Properties and Morphology	203
10.2.4	Thermal Analysis	204
10.2.5	Moisture Testing	204
10.3	Results and Discussion	204
10.3.1	Plastics from Bloodmeal Proteins	204
10.3.2	Mechanical Properties of the Bloodmeal Plastic	206
10.3.3	Fabrication of Plastics from Blends Containing Bloodmeal Proteins	207
10.3.4	Mechanical Properties of Bloodmeal Plastics	209
10.4	Conclusions	213
	Acknowledgments	213
	References	214
	Section III Cellulose and Other Nanoparticles	215
11	Biocomposites Made from Bovine Bone and Crystals of Silver and Platinum	217
	<i>Raúl Alberto Morales-Luckie, Sergio Gama-Lara, Ignacio Guadalupe Becerril-Juarez, Alfredo Rafael Vilchis-Nestor, Victor Sanchez-Mendieta, and Juan P. Hinestroza</i>	
11.1	Introduction	217
11.2	Bovine Bone–Platinum Composites	218
11.3	Bovine Bone–Silver Composites	228
11.4	Conclusions	230
	Acknowledgments	230
	References	230

12	Bio-Inspired Synthesis of Metal Nanoparticles Using Cellulosic Substrates as Nature Templates	233
	<i>Raul Alberto Morales-Luckie, Alfredo Rafael Vilchis-Nestor, Victor Sanchez-Mendieta, and Juan P. Hinestroza</i>	
12.1	Introduction	233
12.2	Synthesis of Metal Nanoparticles Using Wood as a Template	234
12.2.1	Nanoparticles of Ruthenium Synthesized on <i>Swietenia macrophylla</i> (Mahogany) and <i>Pinus ayacahuite</i> (Pine)	235
12.2.2	Nanoparticles of Platinum Synthesized on <i>Arce saccharum</i> (Maple)	239
12.2.3	Formation of Silver Nanoparticles Using <i>Bursera simaruba</i> (L)	243
12.3	Summary	246
	References	248
13	Conformal Coating of Antimicrobial Silver Nanoparticles on Cationic and Anionic Cellulosic Substrates	249
	<i>Hong Dong and Juan P. Hinestroza</i>	
13.1	Introduction	249
13.2	Preparation of Anionic and Cationic Cotton Fabrics	250
13.2.1	Synthesis of Ag NPs on Anionic Cotton	251
13.2.2	Assembly of Ag NPs on Cationic Cotton	252
13.2.3	Antibacterial Tests	252
13.2.4	Characterization	253
13.3	Results and Discussion	253
13.3.1	Synthesis of Ag NPs on Anionic Cotton	253
13.3.2	Ag NPs Assembled on Cationic Cotton	255
13.3.3	Antibacterial Activity	257
13.4	Conclusions	258
	Acknowledgments	259
	References	259
14	Wood/Biopolymer/Nanoclay Composites	261
	<i>Daniel De Kee and Qingkai Meng</i>	
14.1	Biopolymers	261
14.1.1	Introduction	261
14.1.2	Poly(Lactic Acid)	261
14.2	PLA/Clay Nanocomposites	267
14.2.1	Clay	267
14.2.2	PLA/Clay Nanocomposites	268
14.3	PLA/Wood Flour Composites	275
14.3.1	Wood Flour	275
14.3.2	PLA/Wood Flour Composites	277
14.4	PLA/Clay/Wood Composites	279

14.5	Conclusions	291
	Acknowledgments	292
	References	292
	Index	297