Contents

	Acknowledgments
	Foreword by Matthew Carter xiii
	A Note on Sources
Chapter 1.	Metal Type
Chapter 2.	Three Generations of Bentons
Part One	Type Founding in Milwaukee, 1873 to 1892
Chapter 3.	The North-Western Type Foundry
CHAPTER 4.	Challenges and Solutions
Chapter 5.	The Development of Benton's Punch-Cutting Machine,
	and How It Made the Linotype a Success
Part Two	The Bentons and the American Type Founders Company, 1892 to 1948
Chapter 6.	The Formation of the American Type Founders Company 79
Chapter 7.	Linn Boyd Benton and the Century Type 87
Chapter 8.	An Overview of Linn Boyd Benton's Patented Inventions 93
Chapter 9.	Morris Benton at ATF
CHAPTER 10.	How Type Was Made at ATF
CHAPTER 11.	The Benton Family's Early Years in Plainfield, New Jersey 147
CHAPTER 12.	Prosperity and Hard Times
CHAPTER 13.	The Typographic Climate in the Early Twentieth Century 169
CHAPTER 14.	Morris Benton's Type Designs
	· - · · · · · · · · · · · · · · · · · ·

CHAPTER 15.	The Later Plainfield Years
CHAPTER 16.	The Benton Legacy
Appendix A.	A Software Engineer Admires Benton's Optical Scaling System277
Appendix B.	Morris Benton's Typefaces
	Credits
	Selected Bibliography
	Index