## **Table of Contents**

**Abbreviations** xix

**Preface** xv

1	Opinions and Suggestions 1
1.1	Be a "Doctor," Not Just a "Drug Fetcher" 1
1.2	Synthetic Organic Chemistry: Still as Much an Art as a Science 1
1.3	Synthetic Organic Chemistry Is an Experimental Science under the
	Guidance of Theory 2
1.4	Reduce Mistakes in Your Synthetic Work 2
1.5	Your Knowledge, Experience, and Skills Can Never Be Too Much
1.6	What Is a Mistake? 4
1.7	Beyond Experience: Combining Literature and Insight for Optimal
	Synthetic Design 6
1.8	Improve Your Decision-Making Ability 6
1.9	Know the Mechanism of the Reactions You Perform 7
1.10	Always Learn Something from the Reaction You Performed 8
1.11	Knowing Reaction Mechanisms Alone Doesn't Make an Excellent
	Chemist—But It's Essential 8
1.12	Patents Do Not Tell You the Full Story of Chemistry 8
1.13	Summarize Your Work After Completing a Synthesis 9
1.14	Two Examples 9
	References 12
2	General Terms and Concepts in Synthetic Organic Chemistry 13
2.1	Reaction Mechanism 13
2.2	Approaches to Draw Reaction Mechanism 13
2.2.1	Linear Way: Catalytic and Noncatalytic Reactions 14
2.2.2	Cyclic Way: Catalytic Reactions 14
2.3	Desired Product 14
2.4	Unexpected Product 14
2.5	Side Reaction 15
2.6	Side Product and By-product 15
2.7	Impurity 15



3

2.8	Theoretical Yield, Percentage Yield (Yield), Net Yield, and Overall
2.0	Yield 16
2.9	Intermediate 16
2.10	Transition State 17
2.11	Species 17
2.12	Free Radical 17
2.13	Stoichiometric Reaction 17
2.14	Catalytic Reaction 17
2.15	Material Balance 17
2.16	Electron Balance 18
2.17	
2.18	Electrophile 18
2.19	Acid 18
2.20	Base 18
2.21	Acidity and $pK_a$ 19
2.22	Acid-Base Reaction 19
2.23	Reaction Selectivity 20
2.24	Chemoselectivity 20
2.25	Regioselectivity 21
2.26	Stereoselectivity 21
2.27	Iteroselectivity 23
2.28	One-pot Synthesis/Telescoping Process 25
2.29	Cascade Reaction 27
2.30	Multicomponent Reaction 29
2.31	Flow Chemistry 29
2.32	Atom Economy 30
2.33	Green Chemistry 31
2.34	Partial Synthesis, Total Synthesis, and Formal Synthesis 32
2.35	Linear Synthesis and Convergent Synthesis 34
2.36	Divergent Synthesis 36
2.37	Click Chemistry 36
2.38	Parallel Synthesis 37
2.39	Solid-phase Synthesis 38
2.40	Combinatorial Chemistry 38
2.41	Process Chemist versus Medicinal Chemist 39
	References 40
3	General Terms and Concepts in Medicinal Chemistry 43
3.1	What Is a Drug? 43
3.2	Drug Discovery 43
3.3	Medicinal Chemistry 44
3.4	Drug Target 45
3.5	Enzyme 45
3.6	Receptor 46
3.7	Inhibitor 47
3.8	Activator 48

3.9	Drug Design 48
3.10	Ligand-based Drug Design 49
3.11	Structure-based Drug Design 50
3.12	Lipinski's Rule of Five 50
3.13	Lead Compound 51
3.14	Hit-to-Lead 52
3.15	High-Throughput Screening 52
3.16	Pharmacophore 52
3.17	Affinity, Efficacy, and Potency 53
3.18	Structure-Activity Relationship 54
3.19	Partition Coefficient and Log P/Clog P 54
3.20	Drug Candidate 55
3.21	Preclinical Studies 55
3.22	Toxicity 56
3.23	Pharmacokinetics and Pharmacodynamics 56
3.24	Absorption, Distribution, Metabolism, and Excretion 56
3.25	Bioavailability 57
3.26	Pharmacology 58
3.27	Formulation 58
3.28	Active Pharmaceutical Ingredient 59
3.29	Drug Stability 59
3.30	Prodrugs 60
3.31	Deuterium-containing Drug 61
3.32	Antibody Drug Conjugates 62
3.33	Good Laboratory Practice 62
3.34	Good Manufacturing Practice 63
3.35	Chemistry, Manufacturing, and Controls 64
3.36	Contract Research Organization 65
3.37	Investigational New Drug Application 65
3.38	Clinical Trials 65
3.39	New Drug Application 66
	References 67
4	Mechanism Problems from Reactions Give Expected Products 71
4.1	Formation of Noncyclic Compounds 71
	Problem 1: t-BuOK Promoted Isomerization of Terminal Alkyne to
	Internal Alkyne 71
	Problem 2: Dimerization of Terminal Aziridines to
	(E)-but-2-ene-1,4-diamines 72
	Problem 3: Thiourea-Mediated Conversion of Alcohols to
	Alkylhalides 74
	Problem 4: Oxidative Decarboxylation of N-Aroylglycines with Lead(IV)
	Acetate 76  Problem 5: Preparation of Aramatic Aminos Browneted by DDO and
	Problem 5: Preparation of Aromatic Amines Promoted by DDQ and Ph <sub>3</sub> P 78

	Problem 6: Conversion of Alkyl Aryl Ketones to α-Arylalkanoic Acids
	Using DPPA 80
	Problem 7: Synthesis of $\beta$ -Aryl- $\alpha$ -Keto Acid from Benzaldehyde and
	Hydantoin 82
	Problem 8: α-Amination of Amides 83
	Problem 9: α-Oxidation of Amides 85
	Problem 10: Tsunoda Reagent for Mitsunobu Reaction 87
	Problem 11: Preparation of Arylacetonitriles from Arylbromides 89
	Problem 12: Transformation of Aromatic Bromides into Aromatic Nitriles 90
	Problem 13: Preparation of Nitriles from Carboxylic Acid by Smiles
	Rearrangement 91
	Problem 14: Synthesis of Disubstituted Malononitriles 92
	Problem 15: Preparation of 2-Arylacetonitriles from Aromatic
	Ketones 95
	Problem 16: Synthesis of Aminophosphonate by Birum-Oleksyszyn
	Reaction 97
	Problem 17: Synthesis of Primary Sulfonamide by using N-Sulfinyl-O-
	(tert-butyl)hydroxylamine 98
4.2	Formation of Hydrazine Derivatives 101
	Problem 18: Preparation of Hydrazines from Amines by Using
	Oxaziridines 101
	Problem 19: Preparation of Hydrazines from Alcohols 102
	Problem 20: Synthesis of Arylacetohydrazonoyl Cyanide 103
4.3	Formation of Cyclic Alkane and Derivatives 105
4.3.1	Cyclopropane 105
	Problem 21: Preparation of Methyl (1S,5R)-2-oxo-3-
	oxabicyclo[3.1.0]hexane-1-carboxylate 105
	Problem 22: Synthesis of Cyclopropylamines 107
	Problem 23: Formation of Cyclopropane by Dialkylation of Active
	Methylene 109
	Problem 24: A Tandem Cyclopropanation Ring-Expansion Reaction 113
4.3.2	Cyclobutane 115
	Problem 25: Synthesis of 3-Ethylbicyclo[3.2.0]hept-3-en-6-one 115
4.3.3	Cyclopentane 117
	Problem 26: Preparation of cis-2-(Methoxycarbonyl)cyclopentane-1-
	carboxylic Acid 117
	Problem 27: Rearrangement of Furfuryl Alcohol to
404	4-Hydroxy-2-cyclopen-tenone 119
4.3.4	Cycloheptane 120
	Problem 28: Preparation of Homobenzylic Ketones by 1,2-shift in
A A	1,1'-disubstituted Olefins 120
4.4	Formation of Aromatic Compounds 122
	Problem 29: Formation of Hexasubstituted Benzene Ring by
	Cyclization 122

	Problem 30: Vicarious Nucleophilic Substitution of Hydrogen in Aromatic
	Nitro Compounds 124
	Problem 31: Synthesis of Tetralone from 1-Naphthol and
	1,2-Dichlorobenzene 125
4.5	Formation of Nonaromatic Heterocycles 126
4.5.1	Lactone 126
	Problem 32: Preparation of Thiolactone from Lactone 126
	Problem 33: Preparation of D-Erythronolactone from Erythorbic
	Acid 129
	Problem 34: Synthesis of L-lyxonolactone-2,3-O-isopropylidene 129
	Problem 35: Thermal Rearrangement of Ozonides 131
4.5.2	Hydrofuran 133
	Problem 36: Preparation of 2,2-Dimethyl-5-phenylfuran-3(2H)-one by a
	Rearrangement 133
	Problem 37: Decarboxylative Elimination of $\beta$ -Hydroxycarboxylic
	Acid 134
4.5.3	Tetrahydropyran 137
	Problem 38: Construction of Fosdenopterin Core by Viscontini
	Reaction 137
4.5.4	Pyrrolidine 138
	Problem 39: Formation of 2,5-Dibenzyltetrahydropyrrolo[3,4-c]
	pyrrole-1,3-dione 138
	Problem 40: Synthesis of <i>trans</i> -3-substituted Proline Derivatives 139
	Problem 41: Preparation of 5,5-Dimethyl-3-methylene-1-(prop-1-en-2-yl)
	pyrrolidin-2-one 141
	Problem 42: Synthesis of Heteroaromatic-Fused Pyrrolidines via
	Cyclopropane Ring-Opening Reaction 144
	Problem 43: Synthesis of Spiro[3 <i>H</i> -indole-3,2'-pyrrolidin]-2(1 <i>H</i> )-one 146
4.5.5	Piperidine 148
	Problem 44: Synthesis of (2S,4R)-4-Hydroxypipecolic Acid from
	Homoallyl Alcohol 148
	Problem 45: Preparation of a Spiropiperidine 151
	Problem 46: Dealkylation of Tertiary Amine with DEAD 153
	Problem 47: A Novel Synthesis of $\delta$ -Keto-a-amino Acids 155
	Problem 48: Construction of Morphine Core by Acid Promoted
	Cyclization 157
	Problem 49: Preparation of 8a-Phenyloctahydroquinolin-4a(2H)-ol 159
	Problem 50: Preparation of an Octahydroquinolizine 160
	Problem 51: Preparation of a Chromeno[3,2-i]quinolizine 162
1.5.6	Imidazoline 163
	Problem 52: Preparation of Phenytoins from Benzils 163
1.5.7	Oxazolidine 164
	Problem 53: Preparation of a Chiral
	(R)-5-(Hydroxymethyl)-3-aryloxazolidin-2-one 164
1.5.8	Tetrahydropyrimidine 166
_	Problem 54: Synthesis of Tetrahydropyrimidinol 166
	The state of the s

4.5.9	Diazepine 167
	Problem 55: Synthesis of 2,3,4,5-Tetrahydro-1H-
	benzo[e][1,4]diazepine 167
4.5.10	Trioxane 170
	Problem 56: Formation of 1,2,4-Trioxanes from Cyclic Peroxides and
	Carbonyl Compounds 170
	Problem 57: Synthesis of 1,2,4-Trioxanes from 4-Alkylphenols and
	Aldehydes 172
	Problem 58: A Key Step for Industrial-Scale Synthesis of Artemisinin
	(Qinghaosu) 173
4.6	Formation of Monocyclic Aromatic Heterocycles 175
4.6.1	Oxathiolane 175
	Problem 59: Synthesis of Substituted 1,3-Oxathiolane 175
4.6.2	Pyrrole 177
	Problem 60: Preparation of Pyrrole-2-Aldehyde from Pyrrole-2-t-butyl
	ester 177
	Problem 61: Synthesis of 2-Formylpyrroles from Pyridinium Iodide
	Salts 179
	Problem 62: Preparation of 2-Aminopyrroles 180
	Problem 63: Synthesis of 3-(3,4-Dihydro-2H-pyrrol-5-yl)pyridine
	(Myosmine) 182
	Problem 64: Formation of Substituted Pyrrole by Cyclization of
	$\gamma$ -ketonitrile 183
4.6.3	Thiophene 186
	Problem 65: Synthesis of Trisubstituted Thiophene 186
4.6.4	Pyrrol-2-one 188
	Problem 66: Preparation of Spiro 1 <i>H</i> -Pyrrol-2(5H)-ones by One-Pot
	Multicomponent Reaction 188
4.6.5	Pyridine 191
	Problem 67: A General Preparation of Pyridines via the Annulation of
	Ketones 191
	Problem 68: Conversion of Benzenes to Pyridines by ipso-selective Nitrene
	Internalization 192
	Problem 69: Synthesis of Multisubstituted Pyridines via HFIP Catalyzed
	Cyclization 197
	Problem 70: Preparation of Multisubstituted Pyridine 199
	Problem 71: Preparation of 4-Perfluoroalkylpyridines 201
	Problem 72: C-2 Amination of Pyridine 203
	Problem 73: C-2 Amination of Pyridine N-oxide Derivatives 205
	Problem 74: Nucleophilic Cyanation of Pyridines 207
	Problem 75: Synthesis of 2-Arylpyridines from Acetophenones 209
	Problem 76: Preparation of <i>penta</i> -substituted Pyridone 211
4.6.6	Imidazole 212
	Problem 77: Formation of 2,4-disubstituted Imidazole 212
	Problem 78: Synthesis of Substituted 2-Aryl-N-benzylbenzimidazoles 213
	Problem 79: Preparation of 1-Isopropenyl-1,3-dihydro-2H-
	benzo[d]imidazol-2-one 216

4.6.7	Isoxazole 217
	Problem 80: Formation of 5-Chloro-3-phenylbenzo[c]isoxazole 217
	Problem 81: Preparation of Isoxazoles from Nitro Compounds and
	Oxetanes 219
4.6.8	Thiazole 221
	Problem 82: Preparation of Thiazole by Thiourea 221
	Problem 83: Preparation of Thiazole from Sulfoxide During Ceftibuten
	Synthesis 223
4.6.9	Pyrazole 224
	Problem 84: Synthesis of Trifluoromethylpyrazoles 224
	Problem 85: Preparation of Pyrazole by Sulfur Extrusion 226
	Problem 86: Synthesis of
	4-(3-Aminopropyl)-5-amino-1-methylpyrazole 227
4.6.10	Pyrimidine 229
	Problem 87: Formation of 5-Hydroxypyrimidin-4(3H)-one by 3,3-sigma-
	tropic Rearrangement 229
	Problem 88: Regioselective Chlorination of
	1-Methylpyrimidine-2,4,6(1 <i>H</i> ,3 <i>H</i> ,5 <i>H</i> )-trione 231
	Problem 89: An Industrial Synthesis of Orotic Acid 232
	Problem 90: 2-Thioxo-2,3-dihydropyrimidin-4(1H)-one to
	Pyrimidine-2,4(1H,3H)-dione 234
	Problem 91: Preparation of N,N'-Dicyclohexylbarbituric Acid from DCC
	and Malonic Acid 235
4.6.11	Pyrazine 237
	Problem 92: Synthesis of Ethyl 3-(trifluoromethyl)
4 < 10	pyrazine-2-carboxylate 237
4.6.12	Triazole 239
4 6 12	Problem 93: Preparation of [1,2,4]Triazolo[1,5-a]pyridin-2-amine 239
4.6.13	Oxadiazole 240  Problem 04: Formation of 1.2.4 Oxadiazola 240
	Problem 94: Formation of 1,3,4-Oxadiazole 240
4.6.14	Problem 95: Preparation of 1,2,4-Oxadiazole 241 Thiadiazole 243
4.0.14	Problem 96: Formation of 1,2,4-Thiadiazole 243
4.6.15	Triazine 245
7.0.13	Problem 97: Synthesis of 1,2,3-Triazines 245
4.7	Formation of Bicyclic and Polycyclic Aromatic Heterocycles 248
4.7.1	Indole 248
	Problem 98: Formation of 2,3-Disubstituted Indole 248
	Problem 99: A Novel Synthesis of Indoles by Vinyl Grignard Reagent with
	Nitroarenes 250
	Problem 100: Deprotection of 2-Hydroxylethyl from Indole
	Derivative 252
4.7.2	Indolizine 254
	Problem 101: Access to 2-Iodoindolizines via Iodine-Mediated Cyclization
	of 2-pyridylallenes 254
4.7.3	Quinolone 254
	Problem 102: Oxidative Rearrangement of Carboline to Quinolone 254

4.7.4	Indazole 257
	Problem 103: A Special Cadogan Reductive Cyclization-Preparation of
	Indazole 257
	Problem 104: Preparation of Indazoles from 2-Methylanilines 259
	Problem 105: Synthesis of 7-aza-Indazoles by Diels-Alder/Retro-Diels-
	Alder Cascade 260
	Problem 106: Synthesis of Indazole by Davis-Beirut Reaction 262
4.7.5	Quinazoline 265
	Problem 107: Synthesis of Quinazolines 265
	Problem 108: Carbon Dioxide Mediated Synthesis of
	Quinazoline-2,4(1H,3H)-dione 266
	Problem 109: Synthesis of 3-Alkylquinazolin-4-ones Promoted by
	Mukaiyama Reagent 269
	Problem 110: Dimroth Rearrangement in the Preparation of Gefitinib and
	Erlotinib 270
4.7.6	Thienoquinolizine 272
	Problem 111: A [3+2] Cycloaddition Followed by Sulfur Extrusion 272
4.7.7	Pyridopyrimidine 273
	Problem 112: An Extended Dimroth Rearrangement Catalyzed by
	MeONa 273
4.7.8	Pyrrolopyrimidine 274
	Problem 113: One-Pot Synthesis of 2-(7H-Pyrrolo[2,3-d]pyrimidin-4-yl)
	acetates 274
4.7.9	Pyrazolopyrimidine 276
	Problem 114: Cyclization of Diazo Compound with Aldehyde 276
4.8	Miscellaneous 277
4.8.1	Steroid 277
	Problem 115: Formation of Cyclopropane Ring in a Nucleophile
	Substitution on Steroid 277
	Problem 116: Preparation of 21-Hydroxypregna-4,9(11),
4.8.2	16-triene-3,20-dione-21-acetate 280 Macrolide 281
4.0.2	
4.8.3	Problem 117: An Ascomycin Rearrangement 281 Gibberellin 283
7.0.3	Problem 118: An Acyloin Rearrangement in Gibberellin 283
4.8.4	Cannabicitran 284
7.0.7	Problem 119: Formation of Cannabicitran During the Synthesis of
	Cannanbichromene 284
4.8.5	Serratezomine 287
	Problem 120: Transformation of Serratinine into Serratezomine A 287
4.8.6	Vincamine 288
	Problem 121: Preparation of Vincamine from Tabersonine 288
	References 290

5	Mechanism Problems from Reactions Give Unexpected, Undesired, or Side Products 305
5.1	Formation of Noncyclic Alkane and Derivatives 306
5.1.1	Alcohol 306
	Problem 122: An Unexpected Impurity from a Grignard Reaction 306
	Problem 123: Formation of a Dimer Impurity in the Development of
	Delafloxacin 308
	Problem 124: Formation of an Amidino-Diol Side Product 310
5.1.2	Amine 312
	Problem 125: Formation of Ketoamine During Semmler-Wolff
	Aromatization 312
	Problem 126: Formation of an Aniline Impurity by Smiles
	Rearrangement 314
5.2	Formation of Cyclic Alkane and Derivatives 316
5.2.1	Cyclopropane 316
	Problem 127: Formation of a Cyclopropane Impurity 316
5.3	Formation of Aromatic Compounds 318
5.3.1	Benzene 318
	Problem 128: Formation of an Undesired Substituted Benzene Side
	Product 318
5.4	Formation of Nonaromatic Heterocycles 320
5.4.1	Aziridine 320
	Problem 129: Formation of an Aziridine-a Neighboring Group
	Participated Cyclization 320
5.4.2	Pyrrolidine 323
	Problem 130: Formation of Ring-contracted Side Product During
	Fluorination 323
5.4.3	Piperidine 326
	Problem 131: An Unusual DAST-Mediated Rearrangement 326
5.4.4	Tetrahydropyrazine 329
	Problem 132: Formation of an Unexpected Tetrahydropyrazine
E 1 E	Product 329 Totrobydronyrimiding 322
5.4.5	Tetrahydropyrimidine 332  Problem 133: Formation of Impurities During a CDI promoted
	Problem 133: Formation of Impurities During a CDI-promoted Cyclization 332
5.4.6	Oxazepane 334
J. <del>T</del> .U	Problem 134: An Unusual Stevens Rearrangement Catalyzed by
	Acid 334
5.4.7	Tetrahydroquinoline 336
~· •• /	Problem 135: Formation of Unexpected Tetrahydrobenzoquinoline Side
	Product in a Hydrogenation 336

5.5	Formation of Monocyclic Aromatic Heterocycles 338
5.5.1	Pyrrole 338
	Problem 136: Formation of an Amino Pyrrole Impurity 338
5.5.2	Pyridine 341
	Problem 137: Pyridyl Walks to Hydroxyl from Sulfone During an
	Alkylation 341
5.5.3	Pyrazole 343
	Problem 138: Ring Expansion by [3 + 2] Cycloaddition During the
	Synthesis of Pyrazoles 343
5.5.4	Oxazole 346
	Problem 139: Formation of 2-(2,6-difluorophenyl)-4-(p-tolyl)oxazole as an
	impurity 346
	Problem 140: Formation of an Oxazoline Impurity in the Synthesis of a
	M1 Agonist 349
5.5.5	Triazole 351
	Problem 141: Formation of Dimethylcarbamoyl-OBt in a HBTU-promoted
	Amide Preparation 351
5.5.6	Tetrazole 353
	Problem 142: Formation of a Tetrazole Impurity Caused by Acetone 353
5.5.7	Diazepine 355
	Problem 143: Accidental Discovery of Librium 355
5.6	Formation of Bicyclic Aromatic Heterocycles 356
5.6.1	Benzofuran 356
	Problem 144: Formation of Two Benzofuran Side Products During the
<b>5</b>	Synthesis of Morin 356
5.6.2	Benzoxazolinone 361
	Problem 145: Formation of Undesired Benzoxazolinone from
<b>5</b> 6 2	N,2-Dihydroxybenzamide 361
5.6.3	Quinoline 363  Problem 146: Formation of Quinoline 4 carbonalis Acids by Dfitzinger
	Problem 146: Formation of Quinoline-4-carboxylic Acids by Pfitzinger Reaction Conditions 363
	Problem 147: Formation of a Tricyclic Impurity During Alkylation of
	8-hydroxyquinoline 365
5.6.4	Naphthyridine 368
<b>2.0.</b> 1	Problem 148: Unexpected Formation of a
	Dibenzo[c,f]-2,7-naphthyridine-3,6-diamine 368
5.6.5	Pteridine 370
	Problem 149: Formation of Two Pteridine Impurities During a Synthesis
	of Dexrazoxane 370
5.7	
5.7.1	Steroid 372
	Problem 150: Formation of Impurity F of Clobetasol Propionate 372
	Problem 151: Formation of a 24-Methylene Steroidal Impurity 373
	· · · · · · · · · · · · · · · · · · ·

- 5.7.2 Terramycin 375 Problem 152: An Unusual Reaction of Terramycin with Methyl Iodide 375
- Cephem 376 5.7.3 Problem 153: Degradation of Cephem Intermediate 376 References 378

**Index** *383*