## CONTENT

HOW IT ALL BEGAN

6

THE NFL, THE RICHEST SPORTS LEAGUE IN THE WORLD

18

THE EVOLUTION OF FOOTBALL GEAR

26

THE SUPER BOWL, AN EVENT LIKE NO OTHER

38

»NIPPLEGATE« \$ THE REST: THE BIGGEST SUPER BOWL SCANDALS

50

THE 25 BEST PLAYERS OF ALL TIME

60

THE SIX BEST FOOTBALL TEAMS

112



## THE MOST COVETED TROPHIES

138

**LEGENDARY COACHES** 

148

THE MOST AMAZING RECORDS

160

SIX GAMES FOR THE AGES

172

THE MOST SPECTACULAR STADIUMS

186

THE NFL ON A WORLD TOUR

198

GERMANY'S SPORTING AMBASSADORS IN THE UNITED STATES

220