

Contents

Preface *xiii*

Preface to the Second Edition *xvii*

List of Symbols *xix*

About the Authors *xxix*

1	Introduction	1
2	PvT Behavior of Pure Components	5
2.1	General Description	5
2.2	Caloric Properties	10
2.3	Ideal Gases	14
2.4	Real Fluids	16
2.4.1	Auxiliary Functions	16
2.4.2	Residual Functions	17
2.4.3	Fugacity and Fugacity Coefficient	19
2.4.4	Phase Equilibria	22
2.5	Equations of State	25
2.5.1	Virial Equation	26
2.5.2	High-Precision Equations of State	30
2.5.3	Cubic Equations of State	37
2.5.4	Generalized Equations of State and Corresponding-States Principle	42
2.5.5	Advanced Cubic Equations of State	49
	Problems	57
	References	60
3	Correlation and Estimation of Pure Component Properties	63
3.1	Introduction	63
3.2	Characteristic Physical Property Constants	63
3.2.1	Critical Data	64
3.2.2	Acentric Factor	69
3.2.3	Normal Boiling Point	69
3.2.4	Melting Point and Enthalpy of Fusion	72
3.2.5	Standard Enthalpy and Standard Gibbs Energy of Formation	74

3.3	Temperature-Dependent Properties	77
3.3.1	Vapor Pressure	78
3.3.2	Liquid Density	90
3.3.3	Enthalpy of Vaporization	94
3.3.4	Ideal Gas Heat Capacity	98
3.3.5	Liquid Heat Capacity	105
3.3.6	Speed of Sound	109
3.4	Correlation and Estimation of Transport Properties	110
3.4.1	Liquid Viscosity	110
3.4.2	Vapor Viscosity	115
3.4.3	Liquid Thermal Conductivity	120
3.4.4	Vapor Thermal Conductivity	125
3.4.5	Surface Tension	128
3.4.6	Diffusion Coefficients	131
	Problems	135
	References	138
4	Properties of Mixtures	143
4.1	Introduction	143
4.2	Property Changes of Mixing	144
4.3	Partial Molar Properties	145
4.4	Gibbs–Duhem Equation	148
4.5	Ideal Mixture of Ideal Gases	150
4.6	Ideal Mixture of Real Fluids	152
4.7	Excess Properties	153
4.8	Fugacity in Mixtures	154
4.8.1	Fugacity of an Ideal Mixture	155
4.8.2	Phase Equilibrium	155
4.9	Activity and Activity Coefficient	156
4.10	Application of Equations of State to Mixtures	157
4.10.1	Virial Equation	158
4.10.2	Cubic Equations of State	159
	Problems	169
	References	170
5	Phase Equilibria in Fluid Systems	173
5.1	Introduction	173
5.2	Thermodynamic Fundamentals	185
5.3	Application of Activity Coefficients	192
5.4	Calculation of Vapor–Liquid Equilibria Using g^E Models	195
5.5	Fitting of g^E Model Parameters	212
5.5.1	Check of VLE Data for Thermodynamic Consistency	218
5.5.2	Recommended g^E Model Parameters	227
5.6	Calculation of Vapor–Liquid Equilibria Using Equations of State	229
5.6.1	Fitting of Binary Parameters of Cubic Equations of State	235
5.7	Conditions for the Occurrence of Azeotropic Behavior	243
5.8	Solubility of Gases in Liquids	252

5.8.1	Calculation of Gas Solubilities Using Henry Constants	254
5.8.2	Calculation of Gas Solubilities Using Equations of State	262
5.8.3	Prediction of Gas Solubilities	263
5.9	Liquid–Liquid Equilibria	266
5.9.1	Temperature Dependence of Ternary LLE	277
5.9.2	Pressure Dependence of LLE	279
5.10	Predictive Models	280
5.10.1	Regular Solution Theory	281
5.10.2	Group Contribution Methods	282
5.10.3	UNIFAC Method	284
5.10.3.1	Modified UNIFAC (Dortmund)	291
5.10.3.2	Weaknesses of the Group Contribution Methods UNIFAC and Modified UNIFAC	295
5.10.4	Predictive Soave–Redlich–Kwong (PSRK) Equation of State	302
5.10.5	VTPR Group Contribution Equation of State	306
	Problems	315
	References	319
6	Caloric Properties	323
6.1	Caloric Equations of State	323
6.1.1	Internal Energy and Enthalpy	323
6.1.2	Entropy	326
6.1.3	Helmholtz Energy and Gibbs Energy	327
6.2	Enthalpy Description in Process Simulation Programs	329
6.2.1	Route A: Vapor as Starting Phase	330
6.2.2	Route B: Liquid as Starting Phase	334
6.2.3	Route C: Equation of State	335
6.3	Caloric Properties in Chemical Reactions	343
	Problems	349
	References	350
7	Electrolyte Solutions	351
7.1	Introduction	351
7.2	Thermodynamics of Electrolyte Solutions	355
7.3	Activity Coefficient Models for Electrolyte Solutions	360
7.3.1	Debye–Hückel Limiting Law	360
7.3.2	Bromley Extension	361
7.3.3	Pitzer Model	361
7.3.4	NRTL Electrolyte Model by Chen	364
7.3.5	LIQUAC Model	372
7.3.6	MSA Model	380
7.4	Dissociation Equilibria	381
7.5	Influence of Salts on the Vapor–Liquid Equilibrium Behavior	383
7.6	Complex Electrolyte Systems	385
	Problems	386
	References	386

8	Solid–Liquid Equilibria	389
8.1	Introduction	389
8.2	Thermodynamic Relations for the Calculation of Solid–Liquid Equilibria	392
8.2.1	Solid–Liquid Equilibria of Simple Eutectic Systems	394
8.2.1.1	Freezing Point Depression	401
8.2.2	Solid–Liquid Equilibria of Systems with Solid Solutions	402
8.2.2.1	Ideal Systems	402
8.2.2.2	Solid–Liquid Equilibria for Nonideal Systems	403
8.2.3	Solid–Liquid Equilibria with Intermolecular Compound Formation in the Solid State	406
8.2.4	Pressure Dependence of Solid–Liquid Equilibria	409
8.3	Salt Solubility	409
8.4	Solubility of Solids in Supercritical Fluids	414
	Problems	416
	References	419
9	Membrane Processes	421
9.1	Osmosis	421
9.2	Pervaporation	424
	Problems	425
	References	426
10	Polymer Thermodynamics	427
10.1	Introduction	427
10.2	g^E Models	433
10.3	Equations of State	444
10.4	Influence of Polydispersity	460
10.5	Influence of Polymer Structure	464
	Problems	465
	References	467
11	Applications of Thermodynamics in Separation Technology	469
11.1	Introduction	469
11.2	Verification of Model Parameters Prior to Process Simulation	474
11.2.1	Verification of Pure Component Parameters	474
11.2.2	Verification of g^E Model Parameters	475
11.3	Investigation of Azeotropic Points in Multicomponent Systems	483
11.4	Residue Curves, Distillation Boundaries, and Distillation Regions	484
11.5	Selection of Entrainers for Azeotropic and Extractive Distillation	491
11.6	Selection of Solvents for Other Separation Processes	499
11.7	Selection of Solvent-Based Separation Processes	499
	Problems	503
	References	504

12	Enthalpy of Reaction and Chemical Equilibria	505
12.1	Introduction	505
12.2	Enthalpy of Reaction	506
12.2.1	Temperature Dependence	507
12.2.2	Consideration of the Real Gas Behavior on the Enthalpy of Reaction	509
12.3	Chemical Equilibrium	511
12.4	Multiple Chemical Reaction Equilibria	530
12.4.1	Relaxation Method	531
12.4.2	Gibbs Energy Minimization	535
	Problems	544
	References	547
13	Examples for Complex Systems	549
13.1	Introduction	549
13.2	Formaldehyde Solutions	549
13.3	Vapor Phase Association	555
	Problems	568
	References	570
14	Practical Applications	573
14.1	Introduction	573
14.2	Flash	573
14.3	Joule–Thomson Effect	575
14.4	Adiabatic Compression and Expansion	577
14.5	Pressure Relief	581
14.6	Limitations of Equilibrium Thermodynamics	586
	Problems	589
	References	591
15	Experimental Determination of Pure Component and Mixture Properties	593
15.1	Introduction	593
15.2	Pure Component Vapor Pressure and Boiling Temperature	594
15.3	Enthalpy of Vaporization	598
15.4	Critical Data	599
15.5	Vapor–Liquid Equilibria	599
15.5.1	Dynamic VLE Stills	601
15.5.2	Static Techniques	604
15.5.3	Degassing	611
15.5.4	Headspace Gas Chromatography (HSGC)	613
15.5.5	High-Pressure VLE	614
15.5.6	Inline True Component Analysis in Reactive Mixtures	616
15.6	Activity Coefficients at Infinite Dilution	617
15.6.1	Gas Chromatographic Retention Time Measurement	618
15.6.2	Inert Gas Stripping (Dilutor)	620

15.6.3	Limiting Activity Coefficients of High Boilers in Low Boilers	622
15.7	Liquid–Liquid Equilibria (LLE)	622
15.8	Gas Solubility	623
15.9	Excess Enthalpy	624
	Problems	626
	References	626
16	Introduction to the Collection of Example Problems	631
16.1	Introduction	631
16.2	Mathcad Examples	631
16.3	Examples Using the Dortmund Data Bank (DDB) and the Integrated Software Package DDBSP	633
16.4	Examples Using Microsoft Excel and Microsoft Office VBA	634
Appendix A Pure Component Parameters 635		
Appendix B Coefficients for High-Precision Equations of State 663		
	References	668
Appendix C Useful Derivations 669		
A1	Relationship Between $(\partial s/\partial T)_p$ and $(\partial s/\partial T)_v$	670
A2	Expressions for $(\partial u/\partial v)_T$ and $(\partial s/\partial v)_T$	670
A3	c_p and c_v as Derivatives of the Specific Entropy	671
A4	Relationship Between c_p and c_v	672
A5	Expression for $(\partial h/\partial P)_T$	673
A6	Expression for $(\partial s/\partial P)_T$	674
A7	Expression for $[\partial(g/RT)/\partial T]_p$ and van't Hoff Equation	674
A8	General Expression for c_v	675
A9	Expression for $(\partial P/\partial v)_T$	676
A10	Cardano's Formula	676
B1	Derivation of the Kelvin Equation	677
B2	Equivalence of Chemical Potential μ and Gibbs Energy g for a Pure Substance	678
B3	Phase Equilibrium Condition for a Pure Substance	679
B4	Relationship Between Partial Molar Property and State Variable (Euler Theorem)	681
B5	Chemical Potential in Mixtures	681
B6	Relationship Between Second Virial Coefficients of Leiden and Berlin Form	682
B7	Derivation of Expressions for the Speed of Sound for Ideal and Real Gases	683
B8	Activity of the Solvent in an Electrolyte Solution	685
B9	Temperature Dependence of the Azeotropic Composition	686
B10	Konovalov Equations	688
C1	$(s-s^{id})_{T,P}$	691

C2 $(h-h^{id})_{T,P}$ 692

C3 $(g-g^{id})_{T,P}$ 692

C4 Relationship Between Excess Enthalpy and Activity
Coefficient 692

D1 Fugacity Coefficient for a Pressure-Explicit Equation of
State 692

D2 Fugacity Coefficient of the Virial Equation (Leiden Form) 694

D3 Fugacity Coefficient of the Virial Equation (Berlin Form) 695

D4 Fugacity Coefficient of the Soave–Redlich–Kwong Equation of
State 696

D5 Fugacity Coefficient of the PSRK Equation of State 698

D6 Fugacity Coefficient of the VTPR Equation of State 702

E1 Derivation of the Wilson Equation 707

E2 Notation of the Wilson, NRTL, and UNIQUAC Equations in Process
Simulation Programs 710

E3 Inability of the Wilson Equation to Describe a Miscibility Gap 711

F1 $(h-h^{id})$ for Soave–Redlich–Kwong Equation of State 713

F2 $(s-s^{id})$ for Soave–Redlich–Kwong Equation of State 715

F3 $(g-g^{id})$ for Soave–Redlich–Kwong Equation of State 715

F4 Antiderivatives of c_p^{id} Correlations 715

G1 Speed of Sound as Maximum Velocity in an Adiabatic Pipe with
Constant Cross-Flow Area 717

G2 Maximum Mass Flux of an Ideal Gas 717

 References 719

**Appendix D Standard Thermodynamic Properties for Selected
Electrolyte Compounds 721**

 Reference 722

Appendix E Regression Technique for Pure Component Data 723

Appendix F Regression Techniques for Binary Parameters 727

 References 741

**Appendix G Ideal Gas Heat Capacity Polynomial Coefficients for
Selected Compounds 743**

 Reference 744

Appendix H UNIFAC Parameters 745

 Further Reading 746

Appendix I Modified UNIFAC Parameters 747

 Further Reading 751

- Appendix J PSRK Parameters 753
 - Further Reading 755
- Appendix K VTPR Parameters 757
 - References 759
 - Further Readings 760
- Index 761