Contents

Preface *xiii*

1	Introduction to Solid Base Catalyst 1
	Indu Sindhu, Ravi Tomar, and Anshul Singh
1.1	Introduction 1
1.2	History and Main Facts on Solid Base Catalysts 2
1.3	Literary Perspective of Solid Base Catalyst 3
1.4	Solid Basic Sites 4
1.5	Types of Solid Base Catalysts 5
1.5.1	Metal Oxides 5
1.5.1.1	Alkaline Earth Oxides 5
1.5.1.2	Zirconium Oxides 6
1.5.1.3	Rare Earth Oxides 7
1.5.1.4	Titanium Oxides 9
1.5.1.5	Zinc Oxide 9
1.5.1.6	Alumina 10
1.5.1.7	Mixed Oxides 10
1.5.1.8	Alkali Metal-Loaded Metal Oxides 10
1.5.2	Zeolites 11
1.5.3	Mesoporous Materials 13
1.5.4	Clay Minerals (Hydrotalcite) 13
1.5.5	Oxynitride 14
1.5.6	Calcined Metal Phosphates 14
1.6	Why Solid Base Catalysts Have Fascinated the Scientific
	Community? 16
1.7	Advantages and Disadvantages of Solid Base Catalysts Ove
	Inorganic/Organic Bases 17
1.8	Role of Solid Base Catalysts in Green Chemistry 18
1.9	Future Prospects for Solid Base Catalysts 20
1.10	Conclusion 20
	References 21



2	Synthesis of Solid Base Catalysts 27
	Chetna Kumari, Nishu Dhanda, Nirmala Kumari Jangid, and Sudesh Kumar
2.1	Introduction 27
2.2	K_2O/Al_2O_3 -CaO 27
2.2.1	Preparation of K ₂ O/Al ₂ O ₃ -CaO 28
2.2.1.1	Preparation of Al ₂ O ₃ -CaO Mixed Oxides Basic Support 28
2.2.1.2	Potassium Nitrate Loading with Calcined Mixed Oxides Basic
	Support 28
2.2.2	Catalytic Activity of K ₂ O/Al ₂ O ₃ -CaO in the Knoevenagel Condensation
	Process for the Preparation of Benzylidene Barbituric and
	Benzylidenemalononitrile Derivatives 28
2.2.3	Catalytic Activity of K ₂ O/Al ₂ O ₃ -CaO for the Preparation of
	Pyrano[2,3-d]pyrimidinone Derivatives 29
2.3	Solid Base Fly Ash 30
2.3.1	Synthesis 30
2.3.2	Catalytic Activity of SBFA 30
2.3.3	Condensation Between Benzaldehyde and Cyclohexanone 31
2.3.4	Catalyst Regeneration 31
2.4	Calcined Water Sludge 31
2.4.1	Catalyst Preparation 32
2.5	Oxides of Rare Earth 32
2.5.1	Preparation 32
2.6	Titanium Dioxide 33
2.6.1	Preparation 33
2.7	Zinc Oxide 34
2.7.1	Preparation 34
2.8	Alkaline Earth Oxides 34
2.8.1	Preparation 35
2.8.1.1	Conventional Method for MgO Catalyst 35
2.8.1.2	Effects of Starting Magnesium Salt 35
2.8.1.3	Preparation of MgO by Sol-Gel Method 36
2.8.1.4	Preparation of Mesoporous MgO 36
2.8.1.5	Catalytic Activity for Claisen–Schmidt Reaction 37
2.9	Hydrotalcite 38
2.9.1	Synthesis of Hydrotalcite 38
2.9.1.1	Coprecipitation Method 38
2.9.1.2	Sol-Gel Method 39
2.9.1.3	Michael Addition 39
2.10	Comparison of Different Solid Base Catalysts 39
2.11	Conclusion 42
	Conflicts of Interest 42
	Acknowledgment 42
	References 42

3	Advanced Characterization Techniques for Solid Base
	Catalysts: An Overview 51
	Neelam Sharma, Suman Swami, Sakshi Pathak, Aruna, and
	Rahul Shrivastava
3.1	Introduction 51
3.2	Traditional Characterization Techniques for Solid Base Catalyst 55
3.2.1	Titration Method 55
3.2.2	IR Analysis 56
3.2.3	Scanning Electron Microscopes 58
3.3	Advanced Characterization Techniques for Solid Base Catalyst 59
3.3.1	Fourier Transform Infrared Spectroscopy (FT-IR) 59
3.3.2	Field Emission Scanning Electron Microscopes (FE-SEM) 62
3.3.3	Transmission Electron Microscope (TEM) 66
3.3.4	X-ray Diffraction (XRD) Analysis 68
3.3.5	Thermogravimetric Analysis (TGA) 73
3.3.6	Brunauer-Emmett-Teller BET Surface Area Pore Diameter Analysis
	[Gas Interaction and Surface Area Measurement:
	(Brunauer-Emmett-Teller (BET), Barrett-Joyner-Halenda (BJH)
	N ₂ Adsorption–Desorption Isotherms)] 78
3.3.7	X-Ray Photoelectron Spectroscopy (XPS) 83
3.3.8	X-Ray Fluorescence (XRF) 85
3.4	Protocol for Characterization of Catalyst 87
3.4.1	Sample Preparation 87
3.4.1.1	XRD 87
3.4.1.2	FT-IR 88
3.4.1.3	FE-SEM 88
3.4.1.4	TEM 88
3.4.1.5	BET 89
3.4.1.6	TGA 89
3.5	Characterization of Some Basic Sites of Solid Base Catalyst with Suitable
	Example 89
3.6	Conclusion 91
	Acknowledgment 92
	References 92
4	Advanced Solid Catalysis for Biomass Conversion into High
	Value-Added Chemicals 97
	Urja, Amanpreet Kaur Jassal
4.1	Introduction 97
4.2	Advanced Solid Catalysis 99
4.2.1	Types of Solid Catalysts 100
4.2.2	Methods for the Synthesis of Solid Catalysts 103

Biomass, Its Composition, and Properties 105

4.3

4.4	Biomass Conversion into High Value-Added Chemicals 107
4.5	Utilization of Solid Catalysts for Biomass Conversion into High
	Value-Added Chemicals 111
4.6	Electrocatalytic Conversion of Biomass into High Value-Added
	Chemicals 113
4.7	Challenges in Design of Solid Catalysts for Biomass Conversion into
	High Value-Added Chemicals 116
4.8	Advantages of High Value-Added Chemicals 118
4.9	Summary and Future Prospectus 119
	Acknowledgments 119
	References 119
5	Applications of Solid Basic Catalysts for Organic
	Synthesis 129
	Aditi Tiwari, Anirudh Singh Bhathiwal, and Anjaneyulu Bendi
5.1	Introduction 129
5.2	Solid-Based Catalyst for Organic Synthesis 131
5.2.1	Metal Oxides 131
5.2.2	Zeolites 134
5.2.3	Clays 136
5.2.4	
5.3	Conclusion 144
	List of Abbreviations 144
	Consent for Publication 144
	Conflict of Interest 145
	Acknowledgment 145
	References 145
6	Multicomponent Reactions for Eco-compatible Heterocyclic
•	Synthesis Over Solid Base Catalysts 153
	Amanpreet Singh and Jasdeep Kaur
6.1	Introduction 153
6.2	Multicomponent Reactions (MCRs) 154
6.2.1	The Biginelli Multicomponent Reaction 155
6.2.2	The Hantzsch Multicomponent Reaction 156
6.2.3	The Mannich Multicomponent Reaction 156
6.2.4	The Passerini Multicomponent Reaction 156
6.2.5	The Ugi Multicomponent Reaction 156
6.2.6	The Gewald Multicomponent Reaction 156
6.3	Solid Base Catalysts for Organic Reactions 156
6.4	Characterization Techniques for Solid Base Catalysts 158
6.5	Heterocycle Synthesis Using Solid Base-Catalyzed MCRs 159
6.6	Conclusion and Future Trends 165
	Acknowledgment 165
	References 165

7	Industrial Applications of Solid Base Catalysis 169
7 1	Navdeep Kaur and Nibedita Banik
7.1	Introduction to Solid Base Catalysis 169
7.1.1	Definition and Characteristics of Solid Base Catalysts 169
7.1.2	Importance in Industrial Catalysis 171
7.1.3	Comparison with Solid Acid Catalysts 171
7.2	Biodiesel Production 171
7.2.1	Transesterification Reactions 174
7.2.2	Catalysts and Mechanisms 175
7.2.3	Industrial-scale Biodiesel Production 176
7.3	Hydrogenation and Dehydrogenation Reactions 178
7.3.1	Role of Solid Base Catalysts 178
7.3.2	Case Studies: Hydrogenation of Oils and Dehydrogenation of
	Hydrocarbons 179
7.3.3	Catalytic Mechanisms 181
7.4	Bimolecular Reactions 182
7.4.1	Dialkyl Carbonate Synthesis 183
7.4.2	Catalyst Selection and Reaction Pathways 183
7.4.3	Applications and Industrial Scale-Up 184
7.5	Methanol and DME Synthesis 185
7.5.1	Importance of Methanol and DME 185
7.5.2	Catalysts and Reaction Conditions 187
7.5.3	Technological Advancements 187
7.6	Transesterification of Esters 188
7.6.1	Role in Chemical and Petrochemical Industries 188
7.6.1.1	Producing Biodiesel 189
7.6.1.2	Specialized Chemical Production 189
7.6.1.3	Procedures for Polymerization 189
7.6.1.4	Engineering Reactions and Catalysis 189
7.6.1.5	Resource Efficiency and Waste Reduction 190
7.6.2	Catalysts for Transesterification 190
7.7	Alkylation and Isomerization Reactions 190
7.7.1	Solid Base Catalysis in Petrochemical Processes 190
7.7.2	Environmental and Economic Implications 193
7.7.2.1	Economic Implications 194
7.8	Environmental Applications 195
7.8.1	Sulfur Removal from Flue Gas 195
7.8.2	NO _x Reduction in Catalytic Converters 196
7.8.3	Waste Remediation and Pollution Control 196
7.9	Dehydration Reactions 197
7.9.1	Dehydration of Alcohols to Olefins 197
7.9.2	Dehydration of Alkanes 199
7.9.3	Industrial Significance and Process Optimization 200
7.10	Sulfur Removal in Fuel Refining 200

7.10.1	Hydrodesulturization (HDS) Catalysts 201
7.10.2	Sulfur Removal Mechanisms 202
7.10.3	Impact on Clean Fuel Production 202
7.11	Processing Methods 202
7.11.1	Impregnation Method 203
7.11.2	Precipitation and Coprecipitation Method 203
7.11.3	Sol-Gel Method 204
7.11.4	Hydrothermal Process 206
7.11.5	Vapor Phase Deposition Method 207
7.12	Use of Solid Base Catalyst in Various Industries 208
7.12.1	Biodiesel Production (Refer to Section 2) 209
7.12.2	Petrochemical Industries (Refer to Section 6.1) 209
7.12.3	Environmental Applications (Refer to Section 8) 210
7.12.4	Catalytic Cracking in Refining 210
7.12.5	Biomass Conversion 210
7.12.6	Water Treatment 210
7.12.7	Catalytic Decomposition of Ammonia 212
7.12.8	Aldol Condensation and Knoevenagel Reactions 212
7.12.9	Hydrogenation Reactions (Refer to Section 3) 212
7.13	Socioeconomic Impact of Using Solid Base Catalyst 213
7.14	Challenges and Future Prospects 214
7.14.1	Current Challenges in Solid Base Catalysis 214
7.14.2	Emerging Technologies and Materials 215
7.14.3	Prospects for Sustainable Industrial Catalysis 216
7.15	Conclusion 216
7.15.1	Summary of Key Points 216
7.15.2	Outlook for Continued Research and Development 217
	References 218
8	Silica-Supported Heterogenous Catalysts: Application in the
	Synthesis of Tetrazoles 233
	Suman Swami, Neelam Sharma, and Rahul Shrivastava
8.1	Introduction 233
8.1.1	General Synthetic Protocol for Tetrazoles 234
8.2	Silica-Supported Heterogenous Catalysts for Tetrazole Synthesis 236
8.2.1	Generalized Reaction Mechanism of Silica-Supported
	Heterogenous-Catalyzed Tetrazole Synthesis 252
8.2.1.1	Via [3+2] Cycloaddition 253
8.2.1.2	Via One-Pot Multicomponent Reaction of Amine, Triethyl Orthoformate,
	and Azide 254
8.3	Future Perspective of Silica-Supported Catalysts in Tetrazole
	Synthesis 255
8.4	Conclusion 256
	Acknowledgment 256
	References 257

9	Theoretical Insights on Reduction of CO ₂ Using Functionalized
	Ionic Liquid at Gold Surface 259
	Shanmugasundaram Kamalakannan, Muthuramalingam Prakash, and
	Majdi Hochlaf
9.1	Introduction to Heterogeneous Catalysts for CO ₂ RR Applications 259
9.2	Computational Methodology 261
9.3	Characterization of Functionalized Ionic Liquids Interacting
	with CO ₂ 262
9.3.1	Studies of CO ₂ Interacting with ILs in Gas Phase 262
9.3.2	Geometries and Energetics of CO ₂ Interacting with Solid-Liquid
	Interface 264
9.4	CO ₂ Catalytic Activation at IL@Au(111) Liquid-Solid Interface
	Model 265
9.4.1	CO ₂ interacting with [EMIm-Z] ⁺ [DCA] ⁻ @Au(111) Interface 265
9.4.2	CO ₂ Interacting with [EMIm-Z] ⁺ [SCN] ⁻ @Au(111) Interface 267
9.5	Charge Transfer and Charge Density Analyses at the Interface 268
9.5.1	Charge Redistribution Between CO ₂ and Interfacial Medium 268
9.5.2	Interfacial Charge Transfer Analysis of CO ₂ @Interface 268
9.5.3	Electronic Structure Analysis of CO ₂ at the IL@Au(111) Interface 270
9.6	Application: Conversion of CO ₂ into HCOOH 272
9.7	Conclusion 272
	References 274
10	Mine d Matal Onidae as Calid Base Catalysts, Foundamentals
	RAIVAA RAATSI JIVIAAC SC NAIIA MSCA I STSIVETE! BIIRASMAARTSIC
10	Mixed Metal Oxides as Solid Base Catalysts: Fundamentals
10	and Their Catalytic Performance 279
	and Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi
10.1	and Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279
10.1 10.2	and Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280
10.1 10.2 10.3	and Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280 Mixed Metal Oxides (MMOs) 281
10.1 10.2 10.3 10.4	and Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280 Mixed Metal Oxides (MMOs) 281 Synthesis Aspect of MMO Catalysts 282
10.1 10.2 10.3	and Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280 Mixed Metal Oxides (MMOs) 281 Synthesis Aspect of MMO Catalysts 282 Characterization Techniques for MMO Catalysts 285
10.1 10.2 10.3 10.4 10.5	and Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280 Mixed Metal Oxides (MMOs) 281 Synthesis Aspect of MMO Catalysts 282 Characterization Techniques for MMO Catalysts 285 Catalytic Applications of MMO Catalysts 289
10.1 10.2 10.3 10.4 10.5 10.6	and Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280 Mixed Metal Oxides (MMOs) 281 Synthesis Aspect of MMO Catalysts 282 Characterization Techniques for MMO Catalysts 285 Catalytic Applications of MMO Catalysts 289 Applications in Industrially Important Reactions 290
10.1 10.2 10.3 10.4 10.5 10.6 10.6.1	and Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280 Mixed Metal Oxides (MMOs) 281 Synthesis Aspect of MMO Catalysts 282 Characterization Techniques for MMO Catalysts 285 Catalytic Applications of MMO Catalysts 289 Applications in Industrially Important Reactions 290 Applications in Organic Synthesis 297
10.1 10.2 10.3 10.4 10.5 10.6 10.6.1 10.6.2	and Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280 Mixed Metal Oxides (MMOs) 281 Synthesis Aspect of MMO Catalysts 282 Characterization Techniques for MMO Catalysts 285 Catalytic Applications of MMO Catalysts 289 Applications in Industrially Important Reactions 290 Applications in Organic Synthesis 297 Applications in Green Chemistry 299
10.1 10.2 10.3 10.4 10.5 10.6 10.6.1 10.6.2 10.6.3	and Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280 Mixed Metal Oxides (MMOs) 281 Synthesis Aspect of MMO Catalysts 282 Characterization Techniques for MMO Catalysts 285 Catalytic Applications of MMO Catalysts 289 Applications in Industrially Important Reactions 290 Applications in Organic Synthesis 297
10.1 10.2 10.3 10.4 10.5 10.6 10.6.1 10.6.2 10.6.3 10.6.4	And Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280 Mixed Metal Oxides (MMOs) 281 Synthesis Aspect of MMO Catalysts 282 Characterization Techniques for MMO Catalysts 285 Catalytic Applications of MMO Catalysts 289 Applications in Industrially Important Reactions 290 Applications in Organic Synthesis 297 Applications in Green Chemistry 299 Applications in Environmental Catalysis 303
10.1 10.2 10.3 10.4 10.5 10.6 10.6.1 10.6.2 10.6.3 10.6.4 10.7	Aveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280 Mixed Metal Oxides (MMOs) 281 Synthesis Aspect of MMO Catalysts 282 Characterization Techniques for MMO Catalysts 285 Catalytic Applications of MMO Catalysts 289 Applications in Industrially Important Reactions 290 Applications in Organic Synthesis 297 Applications in Green Chemistry 299 Applications in Environmental Catalysis 303 Challenges and Future Scope of Mixed Metal Oxides 304
10.1 10.2 10.3 10.4 10.5 10.6 10.6.1 10.6.2 10.6.3 10.6.4 10.7	Aveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280 Mixed Metal Oxides (MMOs) 281 Synthesis Aspect of MMO Catalysts 282 Characterization Techniques for MMO Catalysts 285 Catalytic Applications of MMO Catalysts 289 Applications in Industrially Important Reactions 290 Applications in Organic Synthesis 297 Applications in Green Chemistry 299 Applications in Environmental Catalysis 303 Challenges and Future Scope of Mixed Metal Oxides 304 Conclusion 305
10.1 10.2 10.3 10.4 10.5 10.6 10.6.1 10.6.2 10.6.3 10.6.4 10.7 10.8	Avances in Conversion of Carbon Dioxide into
10.1 10.2 10.3 10.4 10.5 10.6 10.6.1 10.6.2 10.6.3 10.6.4 10.7 10.8	and Their Catalytic Performance 279 Naveen Kumar, Sauraj, and Naveen Chandra Joshi Introduction 279 Why Mixed Metal Oxides (MMOs)? 280 Mixed Metal Oxides (MMOs) 281 Synthesis Aspect of MMO Catalysts 282 Characterization Techniques for MMO Catalysts 285 Catalytic Applications of MMO Catalysts 289 Applications in Industrially Important Reactions 290 Applications in Organic Synthesis 297 Applications in Green Chemistry 299 Applications in Environmental Catalysis 303 Challenges and Future Scope of Mixed Metal Oxides 304 Conclusion 305 References 306 Recent Advances in Conversion of Carbon Dioxide into Value-Added Product over the Solid Base Catalyst 317
10.1 10.2 10.3 10.4 10.5 10.6 10.6.1 10.6.2 10.6.3 10.6.4 10.7 10.8	Avances in Conversion of Carbon Dioxide into

11.2.1	Thermodynamics of CO ₂ Hydrogenation to Methane 319
11.2.2	Catalyst for Methane Synthesis 320
11.2.3	Proposed Reaction Pathways for CO ₂ Hydrogenation to Methane 321
11.3	CO ₂ Hydrogenation to Methanol 323
11.3.1	Thermodynamics of CO ₂ Hydrogenation to Methanol 323
11.3.2	Catalytic System for CO ₂ Hydrogenation to Methanol 324
11.3.3	Reaction Pathways for Methanol Synthesis 328
11.3.3.1	HCOO Pathway 329
11.3.3.2	COOH Pathways 331
11.3.3.3	RWGS+ CO Hydrogenation Pathways 331
11.4	CO ₂ Hydrogenation to Dimethyl Ether 332
11.4.1	Thermodynamics of Single-Step DME Synthesis 332
11.4.2	Catalysts for Single-Step DME Synthesis by CO ₂ Hydrogenation 333
11.4.3	Mechanism of CO ₂ Hydrogenation to DME 337
11.5	CO ₂ Hydrogenation to Light Olefins 337
11.5.1	Catalysts for Light Olefin Synthesis by CO ₂ Hydrogenation 338
11.5.1.1	Reverse Water-Gas Shift (RWGS)-Mediated Pathway 338
11.5.1.2	Methanol-Mediated Pathways 340
11.5.2	Mechanism of CO ₂ Hydrogenation to Olefins 341
11.6	Conclusions and Future Prospects 343
	References 344

Index 351