

Scope	6
1 Properties and Characteristics	7
1.1 Physical and Chemical Properties.....	7
1.2 Identification and Measurement Methods	7
1.3 Physical and Chemical Characteristics.....	9
1.4 Reference Numbers from Regulations	10
1.5 REACH.....	11
2 Production, Use, Prohibition of Use	12
2.1 Production	12
2.2 Use	12
2.3 Prohibition of Use.....	13
3 Health Hazards	14
4 Risk Assessment.....	15
4.1 General	15
4.2 Specific Hazards related to Gases.....	17
4.3 Specific Hazards related to Oxygen.....	18
5 Technical Protective Measures.....	20
5.1 General	20
5.2 Oil, Grease and other Contaminants	20
5.2.1 Cleaning Methods	21
5.2.2 Cleaning Agents	22
5.2.3 Test Methods	23
5.3 Sealing Material and Lubricants	24
5.4 Hydrocarbons and other Impurities in Liquid Oxygen	25
5.5 Requirements for Plant Sections in Oxygen Operation.....	26
5.5.1 General	26

5.5.2	Valves and Safety Devices	26
5.5.3	Hoses.....	28
5.5.4	Combustible Components, Material, Auxiliary Material and Insulants	28
5.5.5	Oxygen Compressors	29
5.5.6	Pumps for Liquid Oxygen	30
5.5.7	Piping	30
5.6	Laboratories.....	32
5.7	Ventilation	32
5.8	Working Areas	32
5.9	Storage and Keeping	33
5.10	Shielding	35
5.10.1	Shielding of Filling Stations	36
5.10.2	Shielding of Compressors.....	37
5.11	Oxygen mixed with other Substances	38

6	Organisational Protective Measures	39
6.1	General	39
6.2	Operating Instructions.....	39
6.3	Instruction	39
6.4	Escape and Rescue Plans	40
6.5	Marking.....	40
6.6	Fire Hazard and Fire Protection	41
6.7	Leakage Test	43
6.8	Working in Vessels and Confined Spaces.....	43
6.9	Cleaning and Maintenance Work	44
6.10	Inspections	45
6.10.1	Inspection of Piping.....	46
6.10.2	Leakage Test of the Plant.....	46
6.10.3	Tests of Hoses and Flexible Piping.....	46
6.11	Access Restriction	47

7	Personal Protective Measures.....	48
7.1	Eye Protection	48
7.2	Body Protection.....	48
7.3	Gas Detection Equipment	49

8 First Aid..... 50

8.1 General 50

8.2 Eyes 51

8.3 Respiratory Organs..... 51

8.4 Skin 51

8.5 Advice for Medical Attendance 51

**Annex 1: Requirements for Oxygen-carrying Plant Components
and Sealing Material in Plants and Plant Components 52**

Annex 2: Oxygen Compressors55

Annex 3: Shielding60

Bibliography 62

Picture Credits 70