

Contents

12

**Saarvoir vivre –
a piece of France in the
German Saarland**

26

**The south –
between Lorraine and
the Palatinate**

Page 46

Saarland history –
from the Celts to the
21st century

Page 64

Kretzschmar and
Stengel –

Saarland baroque

Page 76

From rags to riches –
the Völklingen

Ironworks

88

**From Luxemburg
to the Hunsrück –
the north**

Page 100

Quality and innovation –
Villeroy & Boch

134 Index

135 Map

136 Credits