

Contents

Preface to the first edition — V

Preface to the revised edition — VII

Chapter 1

Quick engineering and orders of magnitude — 1

Physical constants at 20 °C — 1

Orders of magnitude — 1

Fluid flow — 1

Pressure drop in pipes — 1

Darcy's law for porous media — 2

Flow forces on an object — 2

Simplified Bernoulli's equation (incompressible media) — 2

Heat transfer — 2

Internal versus external heat transfer — 2

Stationary heat transfer — 3

Heat transfer coefficients: h [$\text{W}/\text{m}^2 \text{K}$] — 3

Instationary heat transfer — 4

Radiation — 4

Mass transfer — 5

Stationary mass transfer — 5

Instationary mass transfer — 6

List of symbols and abbreviations — 6

Chapter 2

Miscellaneous — 7

Greek alphabet — 7

Système Internationale (International System of Units) — 7

SI base units — 7

SI named units — 7

SI accepted units — 8

SI prefixes — 9

Periodic table — 10

Mathematical constants — 13

Physical constants — 13

Values of the gas constant — 14

Conversion factors — 15

Temperature conversion — 17

Temperature scales — 17

Approximations for physical properties of water and air — 18

| | |
|------------------------------------|-----------|
| Notation — | 18 |
| Indices — | 18 |
| Water — | 18 |
| Water vapor — | 19 |
| Humid air — | 19 |
| Dry air — | 19 |
| pH range of acid-base indicators — | 20 |

Chapter 3

Mathematics — 21

| | |
|---|-----------|
| Quadratic and cubic relations — | 21 |
| Volume and surface of some bodies — | 22 |
| Integrals — | 25 |
| Basic integrals — | 25 |
| Functions of $a + bx$ — | 26 |
| Functions of $a + bx^2$ — | 27 |
| Functions of $a + bx + cx^2$ — | 27 |
| Functions of $\sqrt{a + bx}$ — | 28 |
| Functions of $\sqrt{a^2 + x^2}$ — | 29 |
| Functions of $\sqrt{a^2 - x^2}$ — | 29 |
| Function of $\sqrt{x^2 - a^2}$ — | 30 |
| Transcendental functions — | 30 |
| Elementary differential equations — | 33 |
| First order — | 33 |
| Second order — | 34 |
| Second order, general — | 35 |
| Approximations for Bessel's functions — | 36 |
| The error function — | 39 |
| Laplace transforms — | 41 |
| Notation — | 41 |
| Definition — | 41 |
| Properties — | 41 |
| Frequently used Laplace transforms — | 43 |
| Vector and tensors — | 44 |
| Vector mathematics — | 44 |
| Tensor mathematics — | 44 |
| Invariants of a tensor — | 45 |
| Other vector and tensor operations — | 46 |
| Differentiation in vector and tensor notation — | 47 |
| Notation — | 47 |
| Nabla operator — | 47 |
| Nabla operations in a Cartesian coordinate system — | 47 |

- Nabla identities — 48
- Scalar derivatives with respect to time — 49
- Tensorial derivatives with respect to time — 49
- Linear regression — 50
 - “Curve fit” of linear, exponential, and power functions — 50

Chapter 4

Transport phenomena — 53

- Concentration notation — 53
 - Standard quantities — 53
 - Derived quantities — 53
 - Relations — 53
- Microscopic balances in general form — 54
- Bernoulli's equations — 57
- Microscopic balances for idealized materials — 59
 - Notation — 59
 - Continuity equations (total mass balances) — 59
 - Navier-Stokes equations (momentum balances) — 59
 - Fourier equations (thermal energy balances) — 61
 - Fick's equations (component mass balances) — 62
- Continuity equation and momentum balance for special cases — 63
 - Continuity equation for compressible flow — 63
 - Momentum balance for incompressible non-Newtonian fluids — 63
- Macrobaldances — 66
 - Unsteady-state balances — 66
 - Steady-state balances — 66
- Elementary differential equations for flow, heat transfer, and mass transfer — 68
 - Fluid flow — 68
 - Heat transfer — 73
 - Mass transfer — 77
- Frequently occurring flow fields in tensor notation — 83
- Rheological models — 84
 - Notation — 84
 - One-dimensional — 84
 - Tensorial — 84
- Pressure-throughput characteristics for laminar flow of liquids in a straight round tube — 86
 - Notation — 86
- Residence time distribution — 87
- Quantities and their dimensions — 90
- Alphabetical list of dimensionless numbers — 92

| | |
|--|-----|
| Frequently used dimensionless correlations — | 97 |
| List of symbols and abbreviations — | 101 |
| Analogies between heat transfer and mass transfer — | 102 |
| Drag coefficient C_w for flow around obstacles — | 103 |
| Drag coefficients — | 103 |
| Packed and fluidized beds — | 104 |
| Drag coefficient in a packed bed as function of Reynolds based on the hydraulic diameter — | 105 |
| Friction coefficient K_w for flow through tube systems — | 107 |
| Friction factor for flow in tubes — | 109 |
| Friction factors for pressure flow in pipes — | 110 |
| Hydraulic diameters and Reynolds numbers — | 111 |
| The power number Po of impellers as a function of Re — | 112 |
| Humidity diagram for air-water systems at atmospheric pressure (I) — | 113 |
| Humidity diagram for air-water systems at atmospheric pressure (II) — | 114 |
| Fourier instationary heat and mass transfer — | 115 |
| Heat transfer — | 115 |
| Mass transfer — | 115 |
| Fourier instationary heat and mass transfer (center T or C) — | 116 |
| Fourier instationary heat and mass transfer (average T or C) — | 117 |
| Shapes of free rising bubbles or drops in Newtonian liquids — | 118 |
| Rising Velocity of Air Bubbles in Water — | 119 |
| Rising velocity or fall velocity of drops in liquids of low viscosity $\eta_c < 5 \text{ mPa s}$ — | 120 |
| Two-phase gas-liquid flow in horizontal tubes — | 121 |
| Two-phase cocurrent flow of gas-liquid through vertical tubes — | 123 |
| Formation of bubbles at a nozzle — | 124 |
| In stationary liquid — | 124 |
| In flowing liquid — | 124 |
| Mass transfer with first-order chemical reaction — | 125 |
| Symbols — | 125 |
| Radiation — | 126 |
| Stefan-Boltzmann law — | 126 |
| Wien's displacement law — | 126 |
| Kirchhoff's law — | 126 |
| Planck's law — | 126 |
| Blackbody radiation exchange — | 126 |
| Wavelength-temperature scale of light sources — | 127 |
| Color temperature scale (in kelvin) — | 127 |
| The electromagnetic spectrum — | 128 |
| Emission coefficients of various materials — | 128 |
| Environmental data — | 130 |
| General — | 130 |

| | |
|------------------|-----|
| Atmosphere — | 131 |
| Solar energy — | 132 |
| Energy storage — | 133 |
| Heating values — | 134 |

Chapter 5

Material properties — 135

| | |
|---|-----|
| Water — | 135 |
| Ice — | 143 |
| Air — | 144 |
| Physical properties of some materials — | 147 |
| Notation — | 155 |
| Foods — | 156 |
| Compressibility of gases — | 158 |
| Antoine's parameters — | 161 |
| Solubility table — | 162 |
| Solubility parameters — | 165 |
| Diffusion coefficients — | 166 |
| Henry's law — | 168 |
| Henry's law constant for the solubility of gases in water — | 168 |
| Henry's law constant for the solubility of gases in ionic solutions — | 169 |
| Equilibrium data for hydrocarbons — | 170 |
| Dynamic viscosity — | 175 |
| Surface tension — | 182 |

Index — 185