

Contents

	Preface	V
Chapter 1.	Basic Concepts of Rheology	1
1.1.	Introduction	1
1.2.	Stresses	2
1.2.1.	The Stress Tensor	2
1.2.2.	The Complementary Shear Stress Condition. Rules of Transformation of Stress Components upon Rotation of Axes	4
1.2.3.	Invariants of the Stress Tensor	7
1.2.4.	Mohr's Circle	8
1.2.5.	Hydrostatic Compression	10
1.2.6.	Shear	10
1.2.7.	Uniaxial Tension	11
1.2.8.	The Stress Deviator	12
1.3.	Deformations (Strains)	13
1.3.1.	Geometrical Interpretation of Strain. The Finite Strain Tensor	13
1.3.2.	Infinitesimal Strain	18
1.3.3.	Longitudinal Elongation. Poisson's Ratio . .	18
1.3.4.	Measures of Strain	20
1.3.5.	Volumetric Strains	22
1.3.6.	The Strain Deviator	23
1.3.7.	Simple Shear	23
1.3.8.	Cauchy-Green and Finger Strain Tensors . .	25
1.3.9.	Simple Shear as a Deformation Accompanied by Rotation	27
1.3.10.	Pure Shear	28
1.4.	Kinematics of Deformation. Rate of Strain	29
1.5.	Constitutive Equations	36
1.6.	Elastic Bodies	39
1.6.1.	An Ideal Elastic Body	39
1.6.2.	The Constitutive Equation of an Elastic Body in Invariant Form	41
1.6.3.	Finite Strains in Elastic Bodies	43
1.6.4.	The Reiner Elastic Body	45
1.6.5.	The Mooney-Rivlin Elastic Body	46
1.7.	Viscous Liquids	50
1.7.1.	Newtonian Liquids	50
1.7.2.	Rivling Fluids	51
1.7.3.	Non-Newtonian Fluids	52

1.7.4.	Viscoplastic Bodies	54
1.8.	Linear Viscoelastic Bodies	54
1.8.1.	The Concept of Linear Viscoelasticity	55
1.8.2.	Sinusoidal Loading	56
1.8.3.	Boltzmann's Superposition Principle. Boltzmann-Volterra Equations	62
1.8.4.	Relaxation and Retardation Spectra	66
1.8.5.	The Simplest Models of Viscoelastic Materials and Their Generalizations	75
1.8.6.	Some Analytical Concepts of Viscoelasticity	85
1.8.7.	Brief Conclusions	88
1.9.	Nonlinear Theories of Viscoelasticity	88
1.9.1.	Stresses as a Functional of the Deformation History	89
1.9.2.	Constitutive Equations of Systems with a Strain-Dependent Spectrum	92
1.9.3.	Differential Nonlinear Constitutive Equations	96
Chapter 2.	Shear Viscosity	104
2.1.	Introduction	104
2.2.	Temperature-Viscosity Relationships	105
2.3.	The Activation Energy of Flow	116
2.3.1.	Newtonian Viscosity	116
2.3.2.	Non-Newtonian (Apparent) Viscosity	122
2.4.	Numerical Values of the Constants of the WLF Equation	123
2.5.	Non-Newtonian Viscosity in Steady-State Flow	127
2.5.1.	Introduction	127
2.5.2.	The Eyring Theory and Its Generalization	130
2.5.3.	Structural Theories of the Non-Newtonian Flow of Polymeric Systems	135
2.5.4.	Hydrodynamic Theories	140
2.5.5.	Non-Newtonian Flow Behaviour and Non-linear Viscoelasticity	142
2.5.6.	Empirical Formulas for Apparent Viscosity	150
2.5.7.	Concerning the Determination of the Newtonian Viscosity	151
2.6.	Relation Between Flow Properties, Molecular Mass and Branching of Polymers	153
2.6.1.	Introduction	153
2.6.2.	Dependence of Viscosity on Molecular Mass for Polymers of Narrow Molecular-Mass Distribution	154
2.6.3.	The Fox Theory	159
2.6.4.	The Bueche Theory	161
2.6.5.	Effect of Molecular-Mass Distribution on the Newtonian Viscosity	164
2.6.6.	Critical Molecular Mass and Non-Newtonian Flow	167
2.6.7.	Non-Newtonian Flow and Polydispersity of Polymers	171

2.6.8.	Effect of Shear Rate on the Viscosity-Molecular-Mass Relationship	177
2.7.	Viscosity of Branched Polymers	178
2.8.	Pressure Dependence of Viscosity	182
2.9.	Viscosity of Concentrated Polymer Solutions	185
2.9.1.	Introduction	185
2.9.2.	Empirical Correlations	185
2.9.3.	Concentration Dependence of the Newtonian Viscosity (the Free-Volume Theory)	198
2.9.4.	The Entanglement Network and the Newtonian Viscosity	201
2.9.5.	Non-Newtonian Viscosity	203
2.10.	Generalized Description of the Flow Properties of Polymers by Master Curves	207
2.11.	The Rule of Logarithmic Additivity	213
Chapter 3.	Viscoelastic Properties of Polymer Melts and Solutions	216
3.1.	Viscoelastic Properties of Dilute Solutions	216
3.1.1.	Introduction	216
3.1.2.	The Bead Model (the Kargin-Slonimsky-Rouse Model)	218
3.1.3.	The Free-Draining Coil (the Bueche Model)	224
3.1.4.	The Nondraining Coil (the Kirkwood-Riseman-Zimm Model)	227
3.1.5.	The Partially Draining Coil	229
3.1.6.	Viscoelastic Properties of Solutions of Short and Rigid Macromolecules	230
3.1.7.	Experimental Results	232
3.1.8.	Viscoelastic Characteristics of Infinitely Dilute Solutions	235
3.1.9.	Dynamic Properties at Very High Frequencies	237
3.2.	The Superposition Principle	238
3.2.1.	Temperature-Frequency Superposition	239
3.2.2.	Concentration-Invariant Characteristics of the Viscoelastic Properties of Solutions	243
3.2.3.	Reduction by Molecular Mass	245
3.2.4.	Limitations of the Superposition Principle	246
3.3.	Viscoelastic Properties of Polymer Melts and Concentrated Solutions	248
3.3.1.	Viscoelasticity of Low-Molecular-Mass Liquids	248
3.3.2.	General Concepts of the Viscoelastic Properties of Polymer Melts and Concentrated Solutions	250
3.3.3.	Molecular Theories of Viscoelasticity of Polymer Melts and Concentrated Solutions	257
3.3.4.	The Concept of Entanglements	258
3.3.5.	The Concept of Microviscoelasticity	267
3.3.6.	Extension of the Theory to the Transition Zone	270

3.3.7. The Phenomenological Approach	274
3.3.8. Empirical Functions	278
3.3.9. Temperature Dependence of the Extent of the Rubbery Plateau	280
3.4. Correlation Between Dynamic and Steady- State Properties of Polymer Systems	282
3.4.1. Introduction	282
3.4.2. Phenomenological Theories	283
3.4.3. Molecular Models	286
3.4.4. Experimental Results	287
3.5. Relaxation Properties of Polymers in Flow and Finite Deformations	291
3.5.1. Variation of Viscoelastic Properties in Steady- State Shear	291
3.5.2. Variation of the Relaxation Spectrum in Flow	294
3.5.3. Dependence of Dynamic Properties on the Amplitude of Deformation	295
Chapter 4. Normal Stresses in Shear (the Weissenberg Effect)	300
4.1. The General State of Stress in Simple Shear	300
4.2. Normal Stresses in Elastic Bodies	303
4.2.1. Geometrical Interpretation	303
4.2.2. Normal Stresses and Strain-Energy Functions	305
4.3. Normal Stresses in Flow	309
4.3.1. Normal Stresses in Various Constitutive Equa- tions	309
4.3.2. Normal Stresses in a Viscoelastic Liquid	310
4.3.3. Normal Stresses and Transient Deformations	314
4.3.4. Dynamic Normal Stresses and the Viscoelasti- city of the Polymeric Chain	316
4.3.5. Oscillating Normal Stresses with Harmonic Deformations Superimposed on Shear Flow	320
4.4. Experimental Relations Between Normal and Shear Stresses and Rates of Shear	321
4.4.1. Effect of Shear Rate on the Relation Between Shear and Normal Stresses	321
4.4.2. Temperature- and Concentration-Invariant Characteristics of Normal Stresses	325
4.5. Non-Newtonian Viscosity and Normal Stresses	328
4.5.1. General Relationships	328
4.5.2. Calculation of the Initial Normal Stress Coef- ficient	330
4.6. Dependence of Normal Stresses on Temperature, Molecular Properties of Polymers and Solution Concentration	334
4.6.1. Temperature Dependence of Normal Stresses	334
4.6.2. Dependence of Normal Stresses on Solution Concentration	335
4.6.3. Effect of Molecular Mass on Normal Stresses	338
4.6.4. Molecular-Mass Distribution and Normal Stresses	339

4.6.5. Some Special Cases of Development of Normal Stresses	340
4.7. Birefringence and the State of Stress in Polymeric Systems	340
4.7.1. General Remarks	340
4.7.2. The Optical Stress Rule. Polymer Melts	342
4.7.3. The Concentration Dependence of the Stress Optical Coefficient in Polymer Solutions	345
4.7.4. Some Applications of the Polarization-Optical Method of Measuring Stresses	347
4.7.5. Visualization of the Motion of Polymer Systems in Polarized Light	350
 Chapter 5. The Rubber-Like Behaviour of Polymers in Flow	 355
5.1. Introduction	355
5.2. Viscoelasticity and Rubbery Deformations	356
5.3. Dependence of Rubber-Like Behaviour on Stress, Shear Rate and Temperature	358
5.4. Rubbery Deformations in Polymer Solutions	363
5.4.1. Dependence of the Initial Modulus on Concentration	364
5.4.2. Certain Theoretical Relations	366
5.4.3. Rubber-Like Behaviour of Solutions at High Shear Rates and Stresses	368
5.5. Dependence of the Rubber-Like Properties of Polymers on Molecular Mass and Molecular-Mass Distribution	369
5.5.1. Effect of Molecular Mass on Rubber-Like Behaviour	369
5.5.2. Effect of Molecular-Mass Distribution on Rubber-Like Behaviour	371
5.6. Free Elastic Recovery	374
5.6.1. Qualitative Observations	374
5.6.2. Concerning the Theory of the Free Elastic Recovery of the Extrudate	377
 Chapter 6. Rheological Properties of Filled Polymers	 380
6.1. Introduction	380
6.2. Polymers with a Solid Filler	380
6.2.1. Dilute Suspensions	381
6.2.2. Concentrated Suspensions of Non-Interacting Particles	384
6.2.3. Polymers with a Fibrous Filler	389
6.2.4. Compositions with an Active Filler	390
6.2.5. Filled Polymers (at Temperatures above T_g) as Plastic Disperse Systems	392
6.2.6. The Viscoelasticity of Filled Polymers	398

6.2.7.	Analytical Description of the Flow Curves of High-Filled Compositions	400
6.3.	Rheology of Polymer Blends	402
6.3.1.	The Flow Properties of Polymer Blends	402
6.3.2.	Specific Fibre-Formation in Blends of Polymer Melts	406
6.3.3.	Rheological Properties of Block Copolymers	408
Chapter 7.	Uniaxial Extension	413
7.1.	Introduction	413
7.2.	Kinematics of Extension	414
7.3.	Rheological Relations for Uniaxial Extension (Theory)	418
7.3.1.	Extension of Linear Viscoelastic Fluids	419
7.3.2.	Extension of Viscoelastic Nonlinear Liquids	422
7.3.3.	Extensional Viscosity of Solutions (Molecular Models)	426
7.4.	Viscoelastic Properties of Fluid Polymers in Uniaxial Extension (Experiment)	428
7.4.1.	The Prestationary Stage of Extension	428
7.4.2.	Extensional Viscosity and the Modulus of Rubber Elasticity in Steady-State Flow	434
7.4.3.	The Relation Between Rubbery Deformations of Molten Polymers and Their Strength in the Glassy State	437
7.5.	The Ultimate Properties of Molten Linear Polymers and Uncured Elastomers	439
7.5.1.	Relaxation Transitions of Polymers from the Fluid to the Rubbery and Glassy States on Deformation	439
7.5.2.	Generalized Strength Characteristics	447
Author Index		451
Subject Index		457