

Contents

Preface — VII

Acknowledgments — XI

1 Introduction — 1

2 Additive manufacturing — 4

2.1 Fused deposition modeling — 6

2.2 Direct ink writing — 9

2.3 Direct ink jetting — 12

2.4 Aerosol jet printing — 14

2.5 Vat polymerization — 16

2.6 Powder bed techniques — 19

2.7 Other techniques — 21

3 Printed electronics — 22

4 Structural electronics — 27

5 Materials for printed and structural electronics — 33

5.1 Conductors — 34

5.2 Semiconductors — 36

5.3 Dielectrics — 37

5.4 Dispersion — 38

5.5 Percolation — 40

6 3D printed structural electronics — 43

6.1 Conductors and passive components — 46

6.2 Active components — 54

6.3 Photonic devices — 57

6.4 Energy storage devices — 60

6.4.1 Sensors — 63

6.5 Microelectromechanical systems — 66

7 Challenges — 69

7.1 Efficiency — 69

7.2 Miniaturization — 70

7.3 Connections and embedded components — 71

7.4 Multimaterial printing — 74

7.5 Scalability — 76

XIV — Contents

7.6 Designing process — 77

8 Perspectives for additive manufacturing of electronics — 78

8.1 Market development — 78

8.2 Core-shell nanomaterials — 79

8.3 Controlled organization and patterning — 80

8.4 Bioelectronics — 83

8.5 Biodegradable 3D printed electronics — 85

8.6 Fusible and liquid metals — 85

8.7 4D printing — 88

9 Conclusions — 90

Bibliography — 93

Index — 137