

# Contents

Page

|                                                                               |    |
|-------------------------------------------------------------------------------|----|
| <b>Summary</b>                                                                | 3  |
| <b>Preface</b>                                                                | 7  |
| <b>1 Introduction</b>                                                         | 9  |
| <b>2 Tested materials</b>                                                     | 10 |
| 2.1 HIP-Si <sub>3</sub> N <sub>4</sub> (NBD 200)                              | 10 |
| 2.2 GPS-Si <sub>3</sub> N <sub>4</sub> -TiN (EDM)                             | 11 |
| 2.3 SSiC (EKasic D)                                                           | 12 |
| 2.4 GPS-SiC-TiC                                                               | 13 |
| 2.5 HIP-ZrO <sub>2</sub> (htc-PSZA)                                           | 14 |
| 2.6 LPS-SiC (htc-SiC-B)                                                       | 15 |
| <b>3 Experimental</b>                                                         | 16 |
| 3.1 Apparature                                                                | 16 |
| 3.2 The intermediate media                                                    | 17 |
| 3.3 Samples for the slip-rolling                                              | 17 |
| 3.4 Theoretical notes for interpretation of test results                      | 18 |
| <b>4 Machining of the samples</b>                                             | 19 |
| <b>5 Acoustic-microscopy - non-destructive test</b>                           | 20 |
| 5.1 Principle of acoustic-microscopy                                          | 20 |
| 5.2 Advancement of the measuring method                                       | 20 |
| <b>6 Model representations for the rolling abrasion</b>                       | 22 |
| 6.1 Wear mechanisms                                                           | 22 |
| 6.2 The wear mechanisms with ceramic materials                                | 23 |
| 6.3 Wear mechanisms with machining                                            | 23 |
| <b>7 Test results</b>                                                         | 24 |
| 7.1 HIP-Si <sub>3</sub> N <sub>4</sub> (NBD 200)                              | 24 |
| 7.1.1 Tests in paraffinic oil                                                 | 24 |
| 7.1.1.1 Friction                                                              | 24 |
| 7.1.1.2 Wear                                                                  | 25 |
| 7.1.1.3 Surface roughnesses                                                   | 26 |
| 7.1.1.4 Surface analytics                                                     | 27 |
| 7.1.2 Tests in water                                                          | 27 |
| 7.1.2.1 Friction                                                              | 27 |
| 7.1.2.2 Wear                                                                  | 28 |
| 7.1.2.3 Surface roughnesses                                                   | 28 |
| 7.1.2.4 Surface analytics                                                     | 29 |
| 7.1.3 Summary of the tests on the material HIP-Si <sub>3</sub> N <sub>4</sub> | 30 |
| 7.2 GPS-Si <sub>3</sub> N <sub>4</sub> -TiN (EDM)                             | 30 |
| 7.2.1 Tests in paraffinic oil                                                 | 30 |
| 7.2.1.1 Friction                                                              | 31 |
| 7.2.1.2 Wear                                                                  | 31 |

|           |                                                                              |           |
|-----------|------------------------------------------------------------------------------|-----------|
| 7.2.1.3   | Surface roughnesses                                                          | 31        |
| 7.2.1.4   | Surface analytics                                                            | 32        |
| 7.2.2     | Tests in water                                                               | 32        |
| 7.2.3     | Summary of the tests on the material GPS-Si <sub>3</sub> N <sub>4</sub> -TiN | 34        |
| 7.3       | SSiC (EKasic D)                                                              | 34        |
| 7.3.1     | Tests in paraffinic oil                                                      | 34        |
| 7.3.1.1   | Friction                                                                     | 34        |
| 7.3.1.2   | Wear                                                                         | 34        |
| 7.3.1.3   | Surface roughnesses                                                          | 35        |
| 7.3.1.4   | Surface analytics                                                            | 36        |
| 7.3.2     | Tests in water                                                               | 37        |
| 7.3.2.1   | Friction                                                                     | 37        |
| 7.3.2.2   | Wear                                                                         | 38        |
| 7.3.3     | Summary of the tests on the material SSiC (EKasic D)                         | 38        |
| 7.4       | GPS-SiC-TiC                                                                  | 39        |
| 7.4.1     | Tests in paraffinic oil                                                      | 39        |
| 7.4.1.1   | Friction                                                                     | 39        |
| 7.4.1.2   | Wear                                                                         | 39        |
| 7.4.1.3   | Surface roughnesses                                                          | 40        |
| 7.4.1.4   | Surface analytics                                                            | 40        |
| 7.4.2     | Tests in water                                                               | 40        |
| 7.4.2.1   | Friction                                                                     | 41        |
| 7.4.2.2   | Wear                                                                         | 41        |
| 7.4.2.3   | Surface roughnesses                                                          | 42        |
| 7.4.2.4   | Surface analytics                                                            | 42        |
| 7.4.3     | Summary of the tests on the material GPS SiC-TiC                             | 44        |
| 7.5       | HIP-ZrO <sub>2</sub> (htc-PSZA)                                              | 44        |
| 7.5.1     | Tests in paraffinic oil                                                      | 44        |
| 7.5.1.1   | Friction                                                                     | 44        |
| 7.5.1.2   | Wear                                                                         | 44        |
| 7.5.1.3   | Surface roughnesses                                                          | 45        |
| 7.5.1.4   | Surface analytics                                                            | 46        |
| 7.5.2     | Tests in water                                                               | 47        |
| 7.5.2.1   | Friction                                                                     | 47        |
| 7.5.2.2   | Wear                                                                         | 48        |
| 7.5.2.3   | Surface roughnesses                                                          | 48        |
| 7.5.3     | Summary of the tests on the material HIP-ZrO <sub>2</sub>                    | 48        |
| 7.6       | LPS-SiC (SiC-B)                                                              | 48        |
| 7.6.1     | Tests in paraffinic oil                                                      | 48        |
| 7.6.1.1   | Friction                                                                     | 49        |
| 7.6.1.2   | Wear                                                                         | 49        |
| 7.6.1.3   | Surface roughnesses                                                          | 50        |
| 7.6.1.4   | Surface analytics                                                            | 50        |
| 7.6.2     | Summary of the tests on the material LPS SiC                                 | 50        |
| <b>8</b>  | <b>Comparison and discussion of the test results</b>                         | <b>51</b> |
| 8.1       | Comparison of the test results in paraffinic oil                             | 51        |
| 8.2       | Comparison of the test results in water                                      | 53        |
| <b>9</b>  | <b>Appendix</b>                                                              | <b>57</b> |
| <b>10</b> | <b>Literature</b>                                                            | <b>67</b> |