

## Contents

**Foreword** *xv*

**About the Authors** *xvii*

**Acknowledgements** *xix*

|          |                                                            |          |
|----------|------------------------------------------------------------|----------|
| <b>1</b> | <b>Introduction to High-Speed Railway Bridges</b>          | <b>1</b> |
|          | <i>José Romo</i>                                           |          |
| 1.1      | Book's Content                                             | 1        |
| 1.2      | What is Special About a High-Speed Rail Bridge?            | 2        |
| 1.2.1    | Dynamic Amplification and Resonance                        | 2        |
| 1.2.2    | Rail Traffic Security                                      | 3        |
| 1.2.3    | Passenger's Comfort                                        | 3        |
| 1.2.4    | Track-Structure Interaction                                | 4        |
| 1.3      | General Ideas on High-Speed Railway Bridges                | 4        |
| 1.4      | Evolution and Trends in High-Speed Bridge Design           | 6        |
| 1.4.1    | First High-Speed Bridges                                   | 6        |
| 1.4.1.1  | First-Generation German Bridges                            | 6        |
| 1.4.1.2  | First-Generation French Bridges                            | 8        |
| 1.4.1.3  | First-Generation Spanish Bridges                           | 8        |
| 1.4.2    | Recent High-Speed Bridges                                  | 9        |
| 1.4.2.1  | Recent French Bridges                                      | 9        |
| 1.4.2.2  | Second-Generation German Bridges                           | 9        |
| 1.4.2.3  | Recent Spanish HSRB                                        | 10       |
| 1.4.2.4  | Bridges for High-Speed Railway Lines in China              | 10       |
| 1.4.2.5  | British High-Speed Bridges                                 | 12       |
| 1.4.2.6  | High-Speed Railway Bridges in the USA                      | 12       |
| 1.4.3    | Conclusions                                                | 12       |
| 1.4.3.1  | Viaducts                                                   | 13       |
| 1.4.3.2  | Long-Span Bridges                                          | 13       |
| 1.5      | The Landscape and the Design of High-Speed Railway Bridges | 13       |
| 1.5.1    | The Traveller's Experience                                 | 13       |
| 1.5.2    | The Bridge in the Landscape                                | 15       |
| 1.5.2.1  | Long Viaducts with Low Vertical Level                      | 16       |
| 1.5.2.2  | Long Viaducts with Medium or High Level                    | 16       |

|          |                                                                                |           |
|----------|--------------------------------------------------------------------------------|-----------|
| 1.6      | Railway Bridges as Landmarks or Icons of a Line                                | 22        |
| 1.7      | Railway Bridge's Legacy                                                        | 23        |
| 1.8      | Building for the 21st Century                                                  | 24        |
| 1.9      | Conclusions                                                                    | 24        |
|          | References                                                                     | 25        |
| <b>2</b> | <b>Track for High-Speed Bridges</b>                                            | <b>29</b> |
|          | <i>Manuel Cuadrado</i>                                                         |           |
| 2.1      | Introduction                                                                   | 29        |
| 2.2      | Specific Criteria for Railway Bridges                                          | 29        |
| 2.2.1    | General Criteria                                                               | 29        |
| 2.2.2    | Specific Criteria for High-Speed Bridges                                       | 31        |
| 2.3      | Description of the Track Superstructure                                        | 31        |
| 2.3.1    | Track Components: Definitions, Functions, and Qualities                        | 32        |
| 2.3.1.1  | Ballast                                                                        | 32        |
| 2.3.1.2  | Sleepers                                                                       | 32        |
| 2.3.1.3  | Fasteners                                                                      | 33        |
| 2.3.1.4  | Rails                                                                          | 33        |
| 2.3.1.5  | Switches and Crossings                                                         | 34        |
| 2.3.2    | Most Important Conceptual Improvements                                         | 35        |
| 2.3.2.1  | Continuous Welded Rail (CWR)                                                   | 35        |
| 2.3.2.2  | Track–Infrastructure Interaction: Better Understanding                         | 36        |
| 2.3.3    | Evolution of the Different Components                                          | 36        |
| 2.3.3.1  | Ballast                                                                        | 36        |
| 2.3.3.2  | Sleepers                                                                       | 37        |
| 2.3.3.3  | Fastenings                                                                     | 39        |
| 2.3.3.4  | Rails                                                                          | 40        |
| 2.3.4    | Track Options Currently Available for High Speed                               | 41        |
| 2.3.4.1  | Optimised Ballasted Track                                                      | 41        |
| 2.3.4.2  | New Ballastless Track                                                          | 43        |
| 2.4      | SLS Related to the Track                                                       | 44        |
| 2.4.1    | Dynamic Interaction: Track–Vehicle                                             | 44        |
| 2.4.2    | Track Geometry Quality                                                         | 46        |
| 2.4.3    | SLS Verifications Regarding Deformations and Vibrations                        | 48        |
| 2.4.3.1  | Criteria for Traffic Safety                                                    | 48        |
| 2.4.3.2  | Comfort Criteria                                                               | 55        |
|          | References                                                                     | 57        |
| <b>3</b> | <b>Conceptual Design of High-Speed Railway Bridges</b>                         | <b>61</b> |
|          | <i>José Romo</i>                                                               |           |
| 3.1      | Introduction                                                                   | 61        |
| 3.2      | Structural and Functional Specific Requirements for High-Speed Railway Bridges | 62        |
| 3.2.1    | Introduction                                                                   | 62        |
| 3.2.2    | Control of Vertical Acceleration                                               | 62        |

|         |                                                                                                  |     |
|---------|--------------------------------------------------------------------------------------------------|-----|
| 3.2.3   | Rotation at Expansion Joints                                                                     | 62  |
| 3.2.4   | Horizontal Braking and Traction Forces and Relative Movements<br>Between Deck and Infrastructure | 62  |
| 3.2.5   | Track-Bridge Deck Interaction                                                                    | 63  |
| 3.2.6   | Expansion Joints                                                                                 | 63  |
| 3.3     | Longitudinal Design Strategies                                                                   | 64  |
| 3.3.1   | General Concepts                                                                                 | 64  |
| 3.3.2   | Ballasted Track                                                                                  | 65  |
| 3.3.3   | Ballastless Track                                                                                | 66  |
| 3.3.4   | Actions to be Considered at the Fixed Point                                                      | 66  |
| 3.4     | Design Situation of High-Speed Railway Bridges                                                   | 66  |
| 3.4.1   | Short Crossing at Low Level                                                                      | 67  |
| 3.4.2   | Long Structures                                                                                  | 67  |
| 3.4.2.1 | Low Profile                                                                                      | 68  |
| 3.4.3   | High-Level Viaducts                                                                              | 71  |
| 3.4.4   | Long Span Structures                                                                             | 72  |
| 3.5     | Structural Types                                                                                 | 72  |
| 3.5.1   | Straight Deck Solutions                                                                          | 72  |
| 3.5.1.1 | Simply Supported Deck                                                                            | 72  |
| 3.5.1.2 | Continuous Slab Concrete Decks                                                                   | 73  |
| 3.5.1.3 | Precast Beam Decks                                                                               | 74  |
| 3.5.1.4 | Concrete Box Hollow Sections                                                                     | 78  |
| 3.5.1.5 | Steel Beam Decks                                                                                 | 80  |
| 3.5.1.6 | Steel Semi-through Decks                                                                         | 81  |
| 3.5.2   | Truss Bridges                                                                                    | 82  |
| 3.5.3   | Arch Bridges                                                                                     | 83  |
| 3.5.3.1 | Upper Deck Bridges                                                                               | 83  |
| 3.5.3.2 | Tied Arch Bridges                                                                                | 85  |
| 3.5.4   | Cable-Supported Bridges                                                                          | 85  |
| 3.5.4.1 | Extradosed Bridges                                                                               | 85  |
| 3.5.4.2 | Cable-Stayed Bridges                                                                             | 86  |
| 3.5.4.3 | Suspension Bridges                                                                               | 88  |
| 3.5.4.4 | Hybrid Bridges                                                                                   | 89  |
| 3.6     | Structural Elements – Substructure                                                               | 89  |
| 3.6.1   | Abutments                                                                                        | 90  |
| 3.6.1.1 | Abutments with Expansion Joint in Structure Only                                                 | 90  |
| 3.6.1.2 | Abutments with Expansion Joint in Structure and Track                                            | 90  |
| 3.6.1.3 | Fixed Abutments                                                                                  | 91  |
| 3.6.2   | Piers                                                                                            | 95  |
| 3.6.3   | Bearings                                                                                         | 95  |
| 3.6.3.1 | General Bearing Layout                                                                           | 96  |
| 3.7     | Seismic Design                                                                                   | 99  |
| 3.7.1   | Seismic Design Strategies                                                                        | 99  |
| 3.7.2   | Seismic Behaviour and Deck Articulation                                                          | 99  |
| 3.7.3   | Longitudinal Behaviour                                                                           | 100 |

|          |                                                                          |            |
|----------|--------------------------------------------------------------------------|------------|
| 3.7.3.1  | Simply Supported Spans                                                   | 100        |
| 3.7.3.2  | Continuous Deck                                                          | 100        |
| 3.7.4    | Transversal Behaviour                                                    | 101        |
| 3.7.4.1  | Introduction                                                             | 101        |
| 3.7.4.2  | Fixed Transversal Support                                                | 101        |
| 3.7.4.3  | Transversal Damping Systems                                              | 102        |
| 3.7.4.4  | Damping Devices Plus Bearings                                            | 104        |
| 3.8      | Worked Example                                                           | 106        |
| 3.8.1    | Introduction: Aim and Data                                               | 106        |
| 3.8.1.1  | Topography                                                               | 106        |
| 3.8.1.2  | Plan and Elevation                                                       | 106        |
| 3.8.1.3  | Railway Platform Section – Project Speed                                 | 106        |
| 3.8.1.4  | Water Flood Level                                                        | 107        |
| 3.8.1.5  | Preliminary Geotechnical Data                                            | 107        |
| 3.8.2    | Methodology                                                              | 107        |
| 3.8.3    | Critical Analysis of Existing Information                                | 107        |
| 3.8.4    | Determination of the Length of the Viaduct, Selection of the Fixed Point | 108        |
| 3.8.5    | Span Distribution                                                        | 109        |
| 3.8.6    | Deck Pre-dimensioning                                                    | 109        |
| 3.8.7    | Pre-design of the Infrastructure                                         | 112        |
| 3.8.7.1  | Fixed Point                                                              | 112        |
| 3.8.7.2  | Bearings                                                                 | 112        |
| 3.8.7.3  | Abutments                                                                | 112        |
| 3.8.7.4  | Piers                                                                    | 113        |
|          | References                                                               | 115        |
| <b>4</b> | <b>Design Basis</b>                                                      | <b>117</b> |
|          | <i>José Romo</i>                                                         |            |
| 4.1      | Introduction                                                             | 117        |
| 4.2      | Design Situations                                                        | 117        |
| 4.3      | Rail Traffic Actions and Other Actions Specific of Railway Bridges       | 118        |
| 4.3.1    | Permanent Loads                                                          | 118        |
| 4.3.1.1  | Self-Weight                                                              | 118        |
| 4.3.1.2  | Dead Loads                                                               | 118        |
| 4.3.1.3  | Partial Ballast Removal                                                  | 119        |
| 4.3.2    | Variable Loads                                                           | 119        |
| 4.3.2.1  | Vertical Live Loads                                                      | 119        |
| 4.3.2.2  | Traction and Braking Forces                                              | 121        |
| 4.3.2.3  | Centrifugal Forces                                                       | 122        |
| 4.3.2.4  | Nosing Forces                                                            | 123        |
| 4.3.2.5  | Aerodynamic Actions from Passing Trains                                  | 123        |
| 4.3.2.6  | Thermal Actions                                                          | 123        |
| 4.3.2.7  | Bearing Friction                                                         | 124        |
| 4.3.3    | Dynamics Effects                                                         | 124        |

|          |                                                                             |            |
|----------|-----------------------------------------------------------------------------|------------|
| 4.3.3.1  | Introduction                                                                | 124        |
| 4.3.3.2  | Consideration of Dynamic Effects                                            | 125        |
| 4.3.4    | Railway Vehicle Derailment                                                  | 125        |
| 4.3.4.1  | Railway Vehicle Impacts                                                     | 125        |
| 4.4      | Application of Traffic Loads on Railway Bridges                             | 126        |
| 4.4.1    | General                                                                     | 126        |
| 4.4.1.1  | Load Situations for Structural Design                                       | 127        |
| 4.4.1.2  | Load Situations for Limit State and Associated Acceptance Criteria          | 127        |
| 4.4.2    | Groups of Loads                                                             | 127        |
| 4.4.2.1  | Characteristic Values of Multicomponent Action                              | 127        |
| 4.5      | Traffic Loads for Fatigue                                                   | 128        |
| 4.6      | Verifications Regarding Deformation and Vibrations for Railway Bridges      | 128        |
| 4.7      | Worked Example                                                              | 129        |
| 4.7.1    | Introduction                                                                | 129        |
| 4.7.1.1  | Calculation of Reactions at Bearings: Pre-dimensioning                      | 130        |
| 4.7.1.2  | Calculation of Forces and Preliminary Design of the Fixed Abutment          | 130        |
| 4.7.2    | Actions                                                                     | 130        |
| 4.7.2.1  | Vertical Loads                                                              | 130        |
| 4.7.2.2  | Horizontal Forces                                                           | 131        |
| 4.7.2.3  | Wind Speed                                                                  | 132        |
| 4.7.3    | Calculation of Reactions at Bearings: Pre-dimensioning                      | 133        |
| 4.7.3.1  | Vertical Forces                                                             | 133        |
| 4.7.3.2  | Centrifugal Forces                                                          | 134        |
| 4.7.3.3  | Wind at Unloaded State                                                      | 135        |
| 4.7.3.4  | Wind with Live Load                                                         | 135        |
| 4.7.3.5  | Reactions in Pier Heads                                                     | 135        |
| 4.7.3.6  | Transversal Wind Bearings Reactions                                         | 136        |
| 4.7.3.7  | Loads per Bearings                                                          | 136        |
| 4.7.4    | Fixed Abutment Loads                                                        | 137        |
| 4.7.4.1  | Introduction                                                                | 137        |
| 4.7.4.2  | Loads Transmitted by the Deck                                               | 137        |
| 4.7.4.3  | Forces Acting on the Abutment                                               | 138        |
|          | References                                                                  | 140        |
| <b>5</b> | <b>Dynamic Behaviour of High-Speed Railway Bridges</b>                      | <b>143</b> |
|          | <i>Alejandro Pérez-Caldentey</i>                                            |            |
| 5.1      | Introduction                                                                | 143        |
| 5.1.1    | Resonance                                                                   | 143        |
| 5.1.2    | Envelope Dynamic Factor                                                     | 144        |
| 5.1.3    | Dynamic Factor for Real Trains Obtained by Means of Analytical Formulations | 145        |
| 5.1.4    | Dynamic Factor Obtained by Dynamic Analysis                                 | 147        |

|         |                                                          |     |
|---------|----------------------------------------------------------|-----|
| 5.2     | Methods for Dynamic Calculations and Structural Response | 153 |
| 5.2.1   | Modal Superposition                                      | 153 |
| 5.2.1.1 | Matrix Formulation for Finite Element Analysis           | 153 |
| 5.2.1.2 | Formulation Based on Assumed Eigenforms                  | 155 |
| 5.2.2   | Response to the Isolated Load                            | 158 |
| 5.2.3   | Response to the Train Loads                              | 162 |
| 5.2.4   | Effect of Damping                                        | 164 |
| 5.2.5   | Dynamic Interaction Between Vehicle and Structure        | 165 |
| 5.3     | Interoperability                                         | 167 |
| 5.3.1   | Introduction                                             | 167 |
| 5.3.2   | Universal Dynamic Train A                                | 167 |
| 5.3.3   | Universal Dynamic Train B                                | 167 |
| 5.4     | Application Examples                                     | 168 |
| 5.4.1   | Case Without Dynamic Analysis                            | 168 |
| 5.4.2   | Case with Dynamic Analysis                               | 169 |
|         | References                                               | 183 |

## **6 Longitudinal Track–Structure Interaction 185**

*Manuel Cuadrado and Alejandro Pérez-Caldentey*

|         |                                                          |     |
|---------|----------------------------------------------------------|-----|
| 6.1     | Introduction                                             | 185 |
| 6.2     | Problem Statement                                        | 185 |
| 6.3     | Model for Analysis                                       | 188 |
| 6.3.1   | General Considerations                                   | 188 |
| 6.3.1.1 | Rails                                                    | 189 |
| 6.3.1.2 | Deck                                                     | 189 |
| 6.3.1.3 | Interaction Between Rails and Track Base                 | 189 |
| 6.3.1.4 | Bearings                                                 | 189 |
| 6.3.1.5 | Columns                                                  | 190 |
| 6.3.1.6 | Foundations                                              | 190 |
| 6.4     | Actions                                                  | 191 |
| 6.4.1   | Temperature Variations                                   | 191 |
| 6.4.1.1 | Case Without Track Joint                                 | 191 |
| 6.4.1.2 | Case with Track Joint                                    | 191 |
| 6.4.2   | Traction and Braking Forces                              | 191 |
| 6.4.3   | Vertical Loads                                           | 192 |
| 6.4.4   | Creep and Shrinkage                                      | 192 |
| 6.4.5   | Combination of Actions                                   | 193 |
| 6.5     | Verifications                                            | 194 |
| 6.5.1   | Verifications in Terms of Stresses                       | 194 |
| 6.5.2   | Verifications in Terms of Displacements                  | 195 |
| 6.5.3   | Criteria for Placing a Track Joint                       | 196 |
| 6.6     | Rail Expansion Joints                                    | 197 |
| 6.6.1   | Design of REJs – Calculation of the Maximum Displacement | 197 |
| 6.6.2   | Regulation                                               | 201 |
| 6.6.3   | Installation                                             | 201 |
| 6.7     | Longitudinal Schemes                                     | 203 |

|          |                                                                                                            |            |
|----------|------------------------------------------------------------------------------------------------------------|------------|
| 6.7.1    | Continuous Deck with a Single Fixed Point Located at One of the Abutments                                  | 203        |
| 6.7.1.1  | General                                                                                                    | 203        |
| 6.7.1.2  | Examples                                                                                                   | 204        |
| 6.7.2    | Continuous Deck with the Fixed Point Located on One of the Central Piers                                   | 211        |
| 6.7.2.1  | General                                                                                                    | 211        |
| 6.7.3    | Simply Supported Spans Without Longitudinal Continuity, with a Fixed Point on Each Span                    | 211        |
| 6.7.3.1  | General                                                                                                    | 211        |
| 6.7.3.2  | Example                                                                                                    | 212        |
| 6.7.4    | Fixed Points at the Two Abutments and a Structural Joint in the Middle                                     | 212        |
| 6.7.4.1  | General                                                                                                    | 212        |
| 6.7.4.2  | Example                                                                                                    | 214        |
| 6.7.5    | Deck Divided into Several Continuous Stretches, Each One Including Several Spans and One Fixed Point       | 216        |
| 6.7.5.1  | General                                                                                                    | 216        |
| 6.7.5.2  | Example                                                                                                    | 217        |
| 6.7.6    | Especial Situations                                                                                        | 218        |
| 6.7.6.1  | Seismic Design                                                                                             | 218        |
| 6.7.6.2  | Exceptional Geometries                                                                                     | 226        |
| 6.7.6.3  | Example of Exceptional Geometry                                                                            | 226        |
| 6.8      | Example of Track–Structure Interaction                                                                     | 229        |
| 6.8.1    | Verification of Stresses in the Rails                                                                      | 229        |
| 6.8.2    | Verification of Horizontal Displacement at Abutment 2 Due to Braking and Traction Forces                   | 231        |
| 6.8.3    | Verification of Horizontal Displacement at Abutment 2 Due to Vertical Train Loads                          | 232        |
| 6.8.4    | Verification of Vertical Displacement at Abutment 2 Due to Vertical Train Loads and Temperature Variations | 234        |
|          | References                                                                                                 | 235        |
| <b>7</b> | <b>Conceptual Design for Maintenance</b>                                                                   | <b>239</b> |
|          | <i>José Romo</i>                                                                                           |            |
| 7.1      | Introduction                                                                                               | 239        |
| 7.2      | Accesses                                                                                                   | 240        |
| 7.2.1    | Decks                                                                                                      | 240        |
| 7.2.2    | Piers                                                                                                      | 240        |
| 7.2.3    | Abutments                                                                                                  | 241        |
| 7.3      | Bearings                                                                                                   | 242        |
| 7.4      | Expansion Joints                                                                                           | 243        |
| 7.5      | Drainage                                                                                                   | 246        |
| 7.6      | Conclusions                                                                                                | 248        |
|          | References                                                                                                 | 248        |

**Appendix A Basic Concepts of Dynamics 249**

*Alejandro Pérez-Caldentey*

- A.1 Dynamics of Single Degree-of-Freedom Systems 249
  - A.1.1 Dynamic Response to Moving Loads (Dynamic Load Factor) 249
  - A.1.2 Basics of Resonance 257
  - A.1.3 Solution of the Equation of Motion of a SDOF Damped System Subjected to a Triangular Load 258
    - A.1.3.1 Auxiliary Expressions – Integrals  $I_1$ ,  $I_2$ , and Their Derivatives 259
    - A.1.3.2 Solution for the damped SDOF System Subjected to a Triangular Load 261
  - Reference 262

**Appendix B Singular Bridges for High-Speed Railway Lines 263**

*José Romo*

- B.1 Germany 263
  - B.1.1 Gemünden Bridge 264
    - B.1.1.1 Data Summary 264
    - B.1.1.2 Description 264
    - Further Reading 264
  - B.1.2 Veitshöchheim Bridge 266
    - B.1.2.1 Data Summary 266
    - B.1.2.2 Description 266
    - Further Reading 266
  - B.1.3 Pfieffetal Bridge 268
    - B.1.3.1 Data Summary 268
    - B.1.3.2 Description 268
    - Further Reading 268
  - B.1.4 Nantenbach Bridge 270
    - B.1.4.1 Data Summary 270
    - B.1.4.2 Description 270
    - Further Reading 270
  - B.1.5 Unstruttal Bridge 272
    - B.1.5.1 Data Summary 272
    - B.1.5.2 Description 272
    - Further Reading 272
  - B.1.6 Gänsebachthal Viaduct 274
    - B.1.6.1 Data Summary 274
    - B.1.6.2 Description 274
    - Further Reading 274
  - B.1.7 Hämerten Bridge 276
    - B.1.7.1 Data Summary 276
    - B.1.7.2 Description 276
    - Further Reading 276
  - B.1.8 Filstal Bridge 278
    - B.1.8.1 Data Summary 278

|         |                                             |     |
|---------|---------------------------------------------|-----|
| B.1.8.2 | Description                                 | 278 |
|         | Further Reading                             | 278 |
| B.2     | France                                      | 281 |
| B.2.1   | Garde-Adhémar Viaduct                       | 282 |
| B.2.1.1 | Data Summary                                | 282 |
| B.2.1.2 | Description                                 | 282 |
|         | Further Reading                             | 282 |
| B.2.2   | Avignon Viaducts                            | 284 |
| B.2.2.1 | Data Summary                                | 284 |
| B.2.2.2 | Description                                 | 284 |
|         | Further Reading                             | 284 |
| B.2.3   | Mornas Viaduct                              | 286 |
| B.2.3.1 | Data Summary                                | 286 |
| B.2.3.2 | Description                                 | 286 |
|         | Further Reading                             | 286 |
| B.2.4   | Savoireuse Viaduct                          | 288 |
| B.2.4.1 | Data Summary                                | 288 |
| B.2.4.2 | Description                                 | 288 |
|         | Further Reading                             | 288 |
| B.3     | Spain                                       | 291 |
| B.3.1   | Osera Bridge                                | 292 |
| B.3.1.1 | Data Summary                                | 292 |
| B.3.1.2 | Description                                 | 292 |
|         | Further Reading                             | 292 |
| B.3.2   | Llinars Del Vallès Viaduct                  | 294 |
| B.3.2.1 | Data Summary                                | 294 |
| B.3.2.2 | Description                                 | 294 |
|         | Further Reading                             | 294 |
| B.3.3   | Salto Del Carnero Railway Bridge, Saragossa | 296 |
| B.3.3.1 | Data Summary                                | 296 |
| B.3.3.2 | Description                                 | 296 |
|         | Further Reading                             | 296 |
| B.3.4   | Viaduct Over AP7 Riudellots de la Selva     | 298 |
| B.3.4.1 | Data Summary                                | 298 |
| B.3.4.2 | Description                                 | 298 |
|         | Further Reading                             | 298 |
| B.3.5   | Contreras Bridge                            | 300 |
| B.3.5.1 | Data Summary                                | 300 |
| B.3.5.2 | Description                                 | 300 |
|         | Further Reading                             | 300 |
| B.3.6   | Viaduct Over River Ulla                     | 302 |
| B.3.6.1 | Data Summary                                | 302 |
| B.3.6.2 | Description                                 | 302 |
|         | Further Reading                             | 302 |
| B.3.7   | Almonte Bridge                              | 304 |

- B.3.7.1 Data Summary 304
- B.3.7.2 Description 304
  - Further Reading 304
- B.3.8 Alcántara Bridge 306
- B.3.8.1 Data Summary 306
- B.3.8.2 Description 306
  - Further Reading 306
- B.4 Japan 309
- B.4.1 Yashiro Bridge 310
- B.4.1.1 Data Summary 310
- B.4.1.2 Description 310
  - Further Reading 310
- B.4.2 Kumagawa Bridge 312
- B.4.2.1 Data Summary 312
- B.4.2.2 Description 312
- B.4.3 Sannai-Maruyama Bridge 314
- B.4.3.1 Data Summary 314
- B.4.3.2 Description 314
  - Further Reading 314
- B.5 China 317
- B.5.1 Tianxingzhou Yangtze River Bridge 318
- B.5.1.1 Data Summary 318
- B.5.1.2 Description 318
  - Further Reading 318
- B.5.2 Nanjing Dashengguan Yangtze River Bridge 320
- B.5.2.1 Data Summary 320
- B.5.2.2 Description 320
  - Further Reading 320
- B.5.3 Tongling Yangtze River Bridge 322
- B.5.3.1 Data Summary 322
- B.5.3.2 Description 322
  - Further Reading 322
- B.5.4 Beipanjiang Bridge 324
- B.5.4.1 Data Summary 324
- B.5.4.2 Description 324
  - Further Reading 324
- B.5.5 Yachihe Bridge 326
- B.5.5.1 Data Summary 326
- B.5.5.2 Description 326
  - Further Reading 326
- B.5.6 Wufengshan Yangtze River Bridge 328
- B.5.6.1 Data Summary 328
- B.5.6.2 Description 328
  - Further Reading 328