

Table of contents

Diffusion in solid metals and alloys

1	General introduction (H. MEHRER)	1
1.1	Fick's laws, flux of particles, isotropic and anisotropic diffusion	1
1.2	Solutions of diffusion equations for constant diffusivity	2
1.2.1	Sandwich solution and thin layer solution	2
1.2.2	Constant surface concentration and semi-infinite sample	3
1.2.3	Diffusion in a membrane	4
1.2.4	Diffusion in a cylinder	6
1.2.5	Diffusion in a sphere	6
1.3	Diffusion equation for concentration dependent diffusivity	7
1.4	The various diffusion coefficients	7
1.4.1	Self-diffusion coefficient	7
1.4.1.1	Pure elements	7
1.4.1.2	Homogeneous alloys	8
1.4.2	Impurity diffusion coefficient	9
1.4.3	Chemical diffusion coefficient	9
1.4.4	Intrinsic diffusion coefficients	9
1.5	Atomistic mechanisms of diffusion	10
1.5.1	Direct interstitial mechanism	10
1.5.2	Direct exchange and ring mechanisms	11
1.5.3	Vacancy mechanism	11
1.5.4	Divacancy mechanism	11
1.5.5	Interstitialcy mechanism	12
1.5.6	Interstitial-substitutional mechanisms	12
1.6	Methods of measuring diffusion coefficients	13
1.6.1	Direct methods	13
1.6.1.1	Steady-state methods	13
1.6.1.2	Non-steady-state methods	14
1.6.1.2.1	Thin layer methods	14
1.6.1.2.2	Diffusion couple methods with profile measurement	16
1.6.1.2.3	Diffusion couple methods without profile measurement	20
1.6.1.2.4	In- and out-diffusion methods	20
1.6.1.2.5	Other macroscopic methods	20
1.6.2	Indirect methods	21
1.6.2.1	Relaxation methods	21
1.6.2.2	Nuclear methods	21
1.6.3	Comparison of diffusivity ranges accessible to various methods	24
1.7	Diffusion along dislocations, grain boundaries and on surfaces	25
1.8	Temperature dependence of diffusion	25
1.9	Mass- and pressure dependence of diffusion	27
1.10	Diffusion in amorphous alloys	28
1.11	Further readings	28
1.11.1	Textbooks on diffusion	28
1.11.2	Collections of diffusion data and data of related phenomena	28
1.11.3	Proceedings	29
1.12	References for 1	30

2	Self-diffusion in solid metallic elements (H. MEHRER, N. STOLICA, N. A. STOLWIJK)	32
2.1	Introduction	32
2.1.1	Order of elements	32
2.1.2	Use of tables and figures	32
2.2	The self-diffusion tables	34
2.2.1	Self-diffusion in alkali metals	34
2.2.2	Self-diffusion in alkaline earth metals	37
2.2.3	Self-diffusion in scandium group and rare earth metals	38
2.2.3.1	Scandium group metals	38
2.2.3.2	Rare earth metals	39
2.2.4	Self-diffusion in titanium group metals	41
2.2.5	Self-diffusion in vanadium group metals	44
2.2.6	Self-diffusion in chromium group metals	47
2.2.7	Self-diffusion in manganese group metals	49
2.2.8	Self-diffusion in iron group metals	49
2.2.9	Self-diffusion in cobalt group metals	51
2.2.10	Self-diffusion in nickel group metals	52
2.2.11	Self-diffusion in noble metals	54
2.2.12	Self-diffusion in zinc group metals	58
2.2.13	Self-diffusion in aluminum group metals	60
2.2.14	Self-diffusion in group IV B metals	61
2.2.15	Self-diffusion in group V B semimetals	62
2.2.16	Self-diffusion in group VI B semimetals	63
2.2.17	Self-diffusion in actinide group metals	64
Figures for 2		66
2.3	References for 2	81
3	Diffusion of impurities in solid metallic elements (A. D. LE CLAIRE, G. NEUMANN)	85
3.1	Introduction	85
3.1.1	Methods of measurement	85
3.1.2	Use of tables and figures	86
3.2	The impurity diffusion tables	88
3.2.1	Impurity diffusion in alkali metals	88
3.2.2	Impurity diffusion in alkaline earth metals	91
3.2.3	Impurity diffusion in scandium group and rare earth metals	95
3.2.3.1	Scandium group metals	95
3.2.3.2	Rare earth metals	96
3.2.4	Impurity diffusion in titanium group metals	100
3.2.5	Impurity diffusion in vanadium group metals	112
3.2.6	Impurity diffusion in chromium group metals	118
3.2.7	Impurity diffusion in manganese group metals	124
3.2.8	Impurity diffusion in iron group metals	124
3.2.9	Impurity diffusion in cobalt group metals	131
3.2.10	Impurity diffusion in nickel group metals	132
3.2.11	Impurity diffusion in noble metals	136
3.2.12	Impurity diffusion in zinc group metals	149
3.2.13	Impurity diffusion in aluminum group metals	151
3.2.14	Impurity diffusion in group IV B metals	157
3.2.15	Impurity diffusion in group V B semimetals	161
3.2.16	Impurity diffusion in actinide group metals	162
Figures for 3		166
3.3	References for 3	203
4	Self-diffusion in homogeneous binary alloys and intermediate phases (H. BAKKER)	213
Figures for 4		244
References for 4		276

5	Chemical diffusion in inhomogeneous binary alloys (G. E. MURCH, C. M. BRUFF)	279
5.1	Introduction	279
5.2	Chemical diffusion tables	282
	Figures for 5	340
5.3	References for 5	366
6	Diffusion in ternary alloys (M. A. DAYANANDA)	372
6.1	Generalized forms of Fick's law, ternary interdiffusion and intrinsic diffusion coefficients	372
6.2	Solutions of diffusion equations for constant ternary interdiffusion coefficients	372
6.2.1	Infinite, solid-solid diffusion couple	373
6.2.2	Darken-type couple	374
6.2.3	Semi-infinite, vapor-solid diffusion couple	374
6.2.4	A layered couple with one-dimensional periodic boundary condition or finite diffusion couple	374
6.2.5	Transient equilibrium or quasi-steady state solution	375
6.3	Concentration-dependent ternary interdiffusion coefficients	375
6.3.1	Interdiffusion data at composition points of intersection of diffusion paths	375
6.3.2	Interdiffusion coefficients at maxima and minima in concentration profiles	376
6.3.3	Ratio of $\tilde{D}_{ij}^3/\tilde{D}_{ii}^3$ at a zero-flux plane for component i	376
6.4	Determination of ternary intrinsic diffusion coefficients with inert markers	377
6.5	L_{ij} phenomenological coefficients, atomic mobilities and vacancy wind parameter	378
6.6	Tracer diffusion coefficients	379
6.7	Use of the tables and figures	379
6.8	The diffusion tables	380
6.8.1	Ternary interdiffusion coefficients	380
6.8.2	Ternary intrinsic diffusion coefficients	401
6.8.3	Atomic mobilities and vacancy wind parameters	402
6.8.4	Tracer diffusion coefficients for ternary alloys	404
	Figures for 6	409
6.9	References for 6	435
7	Diffusion in amorphous alloys (J. HORVÁTH)	437
7.1	General remarks	437
7.2	The effect of different production methods	438
7.3	Methods of diffusion investigations on amorphous alloys	439
7.4	Use of the tables and figures	441
7.5	Diffusion tables for amorphous alloys	442
7.5.1	Diffusion in cobalt-base amorphous alloys	442
7.5.2	Diffusion in copper-base amorphous alloys	443
7.5.3	Diffusion in iron-base amorphous alloys	444
7.5.4	Diffusion in nickel-base amorphous alloys	454
7.5.5	Diffusion in palladium-base amorphous alloys	460
7.5.6	Diffusion in silicon-base amorphous alloys	463
7.5.7	Diffusion in zirconium-base amorphous alloys	463
	Figures for 7	466
7.6	References for 7	468
8	Diffusion of C, N, and O in metals (A. D. Le CLAIRE)	471
8.1	Introduction	471
8.1.1	Direct methods	471
8.1.1.1	Steady-state methods	471
8.1.1.2	Non-steady-state methods	471
8.1.1.2.1	Thin layer methods	471
8.1.1.2.2	Diffusion couple methods	471
8.1.1.2.3	In-diffusion and out-diffusion methods	471
8.1.2	Indirect methods	472
8.1.3	Summary of methods	472

8.2	Diffusion tables for C, N, and O in metals	473
8.2.1	Alkali metals – Group I A	473
8.2.2	Alkaline earth metals – Group II A	473
8.2.3	Scandium group and rare earth metals	473
8.2.3.1	Scandium group metals – Group III A	473
8.2.3.2	Rare earth metals	474
8.2.4	Titanium group metals – Group IV A	476
8.2.5	Vanadium group metals – Group V A	477
8.2.6	Chromium group metals – Group VI A	479
8.2.7	Manganese group metals – Group VII A	480
8.2.8	Iron group metals – Group VIII	480
8.2.9	Cobalt group metals – Group VIII	482
8.2.10	Nickel group metals – Group VIII	482
8.2.11	Noble metals – Group I B	483
8.2.12	Zinc group metals – Group II B	484
8.2.13	Aluminum group metals – Group III B	484
8.2.14	Group IV B metals	484
8.2.15	Actinide group metals	484
Figures for 8		485
8.3	References for 8	500
9	The diffusion of H, D, and T in solid metals (G. V. KIDSON)	504
9.1	Introduction	504
9.2	Methods of measurements of diffusion coefficients of hydrogen in metals	504
9.2.1	Direct methods	504
9.2.1.1	Steady-state permeation	504
9.2.1.1.1	Transient permeation methods	505
9.2.1.1.2	Electrochemical permeation method	505
9.2.1.2	Absorption/Desorption methods	506
9.2.1.3	Concentration profile methods	506
9.2.1.4	Diffusion couple methods without profile measurements	508
9.2.2	Indirect methods	508
9.2.2.1	Relaxation methods	508
9.2.2.2	Nuclear methods	509
9.2.2.3	Other methods	509
9.3	Further readings	509
9.3.1	Reviews and collected papers	510
9.3.2	Diffusion data	510
9.3.3	Proceedings	510
9.4	Diffusion tables for H, D, and T in solid metals	511
9.4.1	Alkali metals	511
9.4.2	Alkaline earth metals	511
9.4.3	Scandium group and rare earth metals	511
9.4.4	Titanium group metals	512
9.4.5	Vanadium group metals	515
9.4.6	Chromium group metals	526
9.4.7	Manganese group metals	528
9.4.8	Iron group metals	528
9.4.9	Cobalt group metals	533
9.4.10	Nickel group metals	534
9.4.11	Noble metals	544
9.4.12	Zinc group metals	546
9.4.13	Aluminum group metals	547
9.4.14	Group IV B metals	548
9.4.15	Actinide group metals	548
Figures for 9		549
9.5	References for 9	556

10 Mass and pressure dependence of diffusion in solid metals and alloys (H. MEHRER, N. STOLICA)	574
10.1 Mass dependence of diffusion	574
10.1.1 The isotope effect parameter	574
10.1.2 Experimental methods	574
10.1.3 The isotope effect and correlation	576
10.1.4 Use of the isotope effect tables and figures	576
10.1.5 References for 10.1	577
10.2 The isotope effect tables for diffusion in solid metallic elements	577
10.2.1 Isotope effects in alkali metals	577
10.2.2 Isotope effects in alkaline earth metals	578
10.2.3 Isotope effects in scandium group and rare earth metals	578
10.2.4 Isotope effects in titanium group metals	579
10.2.5 Isotope effects in vanadium group metals	580
10.2.6 Isotope effects in chromium group metals	581
10.2.7 Isotope effects in manganese group metals	581
10.2.8 Isotope effects in iron group metals	581
10.2.9 Isotope effects in cobalt group metals	582
10.2.10 Isotope effects in nickel group metals	583
10.2.11 Isotope effects in noble metals	583
10.2.12 Isotope effects in zinc group metals	588
10.2.13 Isotope effects in aluminum group metals	588
10.2.14 Isotope effects in group IV B elements	590
10.2.15 Isotope effects in actinide group metals	590
10.3 Isotope effect tables for diffusion in binary alloys	591
Figures for 10.2 and 10.3	593
References for 10.2 and 10.3	598
10.4 Pressure dependence of diffusion	600
10.4.1 Introduction	600
10.4.2 The activation volume	600
10.4.3 Experimental methods	602
10.4.4 Use of the pressure effect tables and figures	603
10.5 Pressure effect tables for diffusion in solid elements	604
10.5.1 Pressure effects in alkali metals	604
10.5.2 Pressure effects in alkaline earth metals	604
10.5.3 Pressure effects in scandium group and rare earth metals	605
10.5.4 Pressure effects in titanium group metals	605
10.5.5 Pressure effects in vanadium group metals	606
10.5.6 Pressure effects in chromium group metals	606
10.5.7 Pressure effects in manganese group metals	606
10.5.8 Pressure effects in iron group metals	606
10.5.9 Pressure effects in cobalt group metals	606
10.5.10 Pressure effects in nickel group metals	607
10.5.11 Pressure effects in noble metals	607
10.5.12 Pressure effects in zinc group metals	608
10.5.13 Pressure effects in aluminum group metals	609
10.5.14 Pressure effects in group IV B elements	610
10.5.15 Pressure effects in group V B semimetals	612
10.5.16 Pressure effects in actinide group metals	612
10.6 Pressure effect tables for diffusion in homogeneous binary alloys	613
10.7 Pressure effect tables for interdiffusion in binary alloys	614
Figures for 10.5 to 10.7	616
References for 10.4 to 10.7	624
11 Diffusion in dislocations (A. D. Le CLAIRE)	626
11.1 Introduction	626
11.2 Methods of measurement	626
11.2.1 Dislocation tail method (Method I)	626
11.2.2 Bulk diffusion enhancement method (Method II)	626
11.2.3 "Type C" diffusion method (Method III)	626

11.2.4	Permeation method (Method IV)	627
11.2.5	Low angle grain boundary method (Method V)	627
11.2.6	Defect annealing methods (Method VI)	627
11.3	Presentation of results	627
11.3.1	Self-diffusion in dislocations	627
11.3.2	Hetero-diffusion in dislocations	629
11.4	References for 11	629
12	Grain and interphase boundary diffusion (I. KAUR, W. GUST)	630
12.1	Introduction	630
12.1.1	General remarks	630
12.1.2	Mathematical analysis of grain boundary diffusion	630
12.1.2.1	Analysis of the sectioning measurements	632
12.1.2.2	Analysis of the autoradiographic measurements	633
12.1.3	Mathematical analysis of penetration kinetics measurements	634
12.1.4	Determination of grain and interphase boundary diffusivities from the kinetics of discontinuous solid-state reactions	636
12.1.5	Grain boundary diffusivities from creep and sintering experiments	638
12.1.6	Use of tables and figures	638
12.1.7	Concluding remarks	639
12.2	Data for grain and interphase boundary diffusion	640
12.2.1	Data for grain boundary self-diffusion in pure materials	640
12.2.2	Data for grain boundary tracer impurity diffusion in pure materials	647
12.2.3	Data for grain boundary tracer diffusion in alloys	657
12.2.4	Data for interphase boundary tracer diffusion	669
12.2.5	Data for grain boundary chemical diffusion	671
12.2.6	Data for interphase boundary chemical diffusion	675
	Figures for 12	676
12.3	References for 12	708
13	Surface diffusion on metals (H. P. BONZEL)	717
13.1	Introduction	717
13.2	Mechanisms of surface diffusion	718
13.3	Anisotropy of surface diffusion	719
13.4	Cluster surface diffusion	720
13.5	Adsorbate-modified surface self-diffusion	720
13.6	Concentration dependence in surface hetero-diffusion	721
13.7	Measuring techniques	721
13.7.1	Intrinsic surface diffusion	721
13.7.2	Mass transfer surface self-diffusion	723
13.7.3	Hetero surface diffusion-mass transfer	725
13.8	Systematics of surface diffusion coefficients	726
13.9	Commentary to tables	727
13.10	Surface diffusion tables	728
	Figures for 13	734
13.11	Special references: review articles	743
13.12	References for 13	744